

Catalog C-19

# TOP CAT

## Air Tools

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# Primary Industries Served

## STEEL/IRON FOUNDRY



### POPULAR TOOLS



58C Vertical Cup Grinder



400RA Right Angle Type 27 Grinder



400HGE Die Grinder



520H Horizontal CW Ginder



56H Horizontal Type 1 Grinder



400GHD Horizontal Die Grinder

## ALUMINUM FOUNDRY



### POPULAR TOOLS



400RA Right Angle Sander



300HGE Die Grinder



Belt Sander



300GH Horizontal Die Grinder

# Primary Industries Served

## LIGHT FABRICATOR



POPULAR TOOLS



300RAD Right Angle Die Grinder



300RA Right Angle Type 27 Grinder



300GH Horizontal Die Grinder



320RA Right Angle Type 27 Grinder



300HGE Die Grinder

## HEAVY FABRICATOR



POPULAR TOOLS



54VK Vertical Type 27 Wheel Grinder



400RA Right Angle Type 27 Grinder



400GH Horizontal Die Grinder



400HGE Die Grinder

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# Work Safety

When care is taken to insure that the right tool is operated properly, and the safety and maintenance procedures are followed, accidents may be avoided.



Read and understand tool manual before work starts to reduce risk of injury to operator, visitors, and tool. Many more guidelines are provided in the tool manual.

Users are responsible for following all established safety codes and regulations such as:

- General Industry Safety & Health Regulations 29 CFR, Part 1910 and, where applicable, Construction Industry Safety & Health Regulations 29 CFR, Part 1929 available from the Superintendent of Documents, Government Printing Office, Washington, D.C. 20402
- Safety Requirements for the Use, Care and Protection of Abrasive Wheels – ANSI B7.1, available from American National Standards Institute, Inc., 1430 Broadway, New York, NY 10018
- Applicable State and Local Regulations.

## Personal Protection



Do not use while under the influence of drugs, alcohol or medication. Attention is required to avoid accidents.

Beware of loose hair and clothing so as not to become tangled or trapped during operation.



Eye protection must be worn at all times to prevent particulates from causing eye injury. Eye protection shall conform to ANSI Z87.1.



Ear protection is to be worn when exposure to sound exceeds the limits of applicable Federal, State or local statutes, ordinances or regulations.



Respiratory protection to be used when exposed to contaminants that exceed the applicable threshold limit values required by law.

The following suggestions will help reduce or moderate the effects of repetitive work motion and/or extended vibration exposure:



- 1) Do NOT over-grip the machine/tool. Use only the force required to maintain control.
- 2) Keep hands and body dry and warm. (Blood flow is important –exercise hands and arms as often as necessary).
- 3) Keep wrists as straight as possible. (AVOID hand positions that require the wrist to be flexed, hyper extended or turned side-to-side).
- 4) AVOID anything that may inhibit blood circulation such as smoking tobacco or

prolonged exposure to cold temperatures.

- 5) Do NOT support body-weight on the tool during operation.
- 6) Maintain a stress-free posture for the entire body. Prolonged exposure to vibrations created by vibrating sources may cause health hazards. There are gloves, handle wraps and other forms of protective measures available to help reduce the hazard. The fit and condition of any vibration abatement measure must be monitored.

## Workplace Safety



Pressurized air supply lines and flexible hoses can cause serious injury. Do not use damaged, frayed or deteriorated air hoses and fittings.

The workplace should be clear of hazards and well lit. Dark, cluttered areas make injury more likely

Keep bystanders away while operating a tool. Be aware of the direction of sparks and other grinding and cutting debris.

Make sure that the workpiece is well secured before working. A moving workpiece can cause tools to slip and lead to injury.

## Grinder Safety



Machines, attachments and accessories must be used only for the purpose for which they were designed. Do not modify any part of any tool or accessory. Do not use any unapproved accessory.

All tools are designed for use with a pressure of 90 PSI (6.2 Bar) maximum. Excess pressure will cause speed to increase leading to a potential unsafe operating speed.



Inspect the wheel guard for any signs of wear and that it is properly mounted to the tool. Any guard showing signs of wear such as bends, chips, nicks, or cracks shall be replaced.

Verify that the wheel flanges, wheel adapters and spindle threads are correct for the wheel type to be mounted. Only use recommended flanges and wheel adapters. Verify that the guard is correct for the wheel type to be mounted.

Make sure that the tool is in good working order. For example, make sure handles are tight, the spindle bearings are solid—the spindle should not move in and out of the tool when pulled—the flanges are clean and free of nicks and the motor spindle spins freely.

There are a few things that must be checked before using a wheel:

- The rated speed of the grinding wheel and all accessories must equal or exceed the rated speed of the machine. Spinning items too fast may cause them to fail and result in injury.



- Inspect wheel for cracks or chips—if found, do not use. Cracks and chips weaken the wheel making a failure more probable
- Do not fit a wheel that has been soaked in or exposed to any liquids. Liquids may loosen the bonds of the wheel and lead to failure.

- Wheels without built in threads should fit on spindle but not loose. Loose wheels may be greatly out of balance and cause undue stress on the wheel leading to failure.
- Wheels should be uniform and balanced. Out of balance wheels increase the stress in the wheel and may lead to injury.
- Follow the proper handling and storage of abrasive wheels and inserted tooling as described in ANSI B7.1.



The spindle speed of the tool must be checked. This measured speed shall always be less than the rated speed of the tool. If the tool's speed measures higher than its rated speed it shall be removed from use and corrected before being returned to use.

- Verify that the air line pressure is 90 PSI (6.2 Bar) maximum. Excess pressure will cause speed to increase leading to a potential unsafe operating speed.
- Several speed readings should be taken with the tool being turned on and off between readings. More tests make sure that the tool is reliably reaching the same speed.
- Tachometers must be checked and calibrated on a regular basis according to the manufacturer's recommendations. Precise numbers can only be arrived at by accurate equipment.
- This form of inspection should be made with the grinding wheel or other tooling removed.
- Measure the speed of grinders every 20 hours of actual use or once per week, whichever comes first.
- Measure the speed of grinders after maintenance or repair, whenever a grinder is issued from the tool crib and at each wheel change.



- Test a wheel by running the tool under a bench and away from bystanders.
- Run for a minimum of one minute.
- Turn the tool on and off several times.
- This test should be performed any time a wheel may have been pinched, dropped, when the tool is issued or when first using the tool for the day.

Es posible evitar accidentes cuando se tiene cuidado de usar la herramienta correcta de forma adecuada, y se siguen los procedimientos de seguridad y mantenimiento.



Lea y comprenda el manual de la herramienta antes de comenzar a trabajar para reducir el riesgo de lesiones al operario, a los visitantes y a la herramienta. En el manual de la herramienta se proporciona más información.

Los usuarios son responsables de seguir todos los códigos y normativas de seguridad establecidos, como son:

- La normativa de seguridad y salud en la industria general (29 CFR, Parte 1910) y, donde corresponda, la normativa de seguridad y salud en la industria de la construcción (29 CFR, Parte 1929) disponibles en Superintendent of Documents, Government Printing Office, Washington, D.C. 20402
- Los requisitos de seguridad para el Uso, el cuidado y la protección de ruedas abrasivas (ANSI B7.1), disponible en American National Standards Institute, Inc., 1430 Broadway, Nueva York, NY 10018
- Las normativas estatales y locales correspondientes.

## Protección personal



No utilizar mientras si ha consumido drogas, alcohol o medicamentos. Se requiere atención para evitar accidentes.

Tenga cuidado con el cabello y la ropa suelta para que no se llegue a enredar o quedar atrapada durante la operación.



Debe usar protectores para los ojos en todo momento para evitar que las partículas causen daños a los ojos. Los protectores de ojos deben ajustarse a la norma ANSI Z87.1.

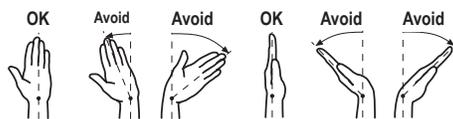


Debe usar protectores para los oídos cuando la exposición a los ruidos excede los límites de los estatutos, ordenanzas o normativas federales, estatales o locales correspondientes.



Debe usar protección respiratoria cuando se expone a contaminantes que excedan los valores límite que exigen las leyes correspondientes.

Las siguientes sugerencias le ayudarán a reducir o moderar los efectos del movimiento repetitivo en el trabajo y/o la exposición prolongada a la vibración:



- 1) NO agarre la máquina o herramienta con demasiada fuerza. Aplique únicamente la fuerza necesaria para mantener el control.
- 2) Mantenga las manos y el cuerpo secos y cálidos. (El flujo sanguíneo es importante; ejercite las manos y los brazos tan a menudo como sea necesario).
- 3) Mantenga las muñecas tan rectas como sea posible. (EVITE las posiciones de mano que requieren que la muñeca esté doblada, hiper extendida o girada de lado a lado.)

4) EVITE cualquier cosa que pueda inhibir el flujo sanguíneo como son fumar tabaco o la exposición prolongada a temperaturas frías.

5) NO apoye el peso corporal en la herramienta durante la operación.

6) Mantenga una postura relajada para el cuerpo entero.

La exposición prolongada a las vibraciones creadas por fuentes vibratorias puede causar un riesgo para la salud. Hay guantes, cubiertas de asidero y otras formas de medidas protectoras disponibles para ayudar a reducir el riesgo. Debe vigilar el ajuste y la condición de cualquier medida para la disminución de vibración.

## Seguridad en el lugar de trabajo



Las líneas de suministro neumático presurizadas y las mangueras flexibles pueden causar heridas graves. No utilice mangueras y accesorios neumáticos dañados, deshilachados o deteriorados.

El lugar de trabajo debe estar libre de riesgos y bien iluminado. Las áreas oscuras y atestadas aumentan las probabilidades de heridas.

Aleje a los espectadores mientras opera una herramienta. Preste atención a la dirección de las chispas y otros residuos que se producen al moler y cortar.

Asegúrese de que la pieza de trabajo esté bien asegurada antes de trabajar. Una pieza de trabajo móvil puede hacer que la herramienta resbale y conducir a heridas.

## Seguridad en el Pulido



Las máquinas, los aditamentos y los accesorios deben ser utilizados únicamente para el propósito para los que fueron diseñados. No modifique ninguna parte de alguna herramienta o accesorio. No utilice

un accesorio que no ha sido previamente aprobado.

Todas las herramientas están diseñadas para usarse a una presión máxima de 90 psi (6.2 Bar). Un exceso en la presión hará que aumente la velocidad, lo cual llevará a una velocidad de operación potencialmente peligrosa.



Inspeccione el guarda de la rueda en cuanto a señales de desgaste y que esté correctamente instalada en la herramienta. La guarda que muestre señales de desgaste como dobleces, despostillamientos, mellas o grietas debe ser reemplazada.

Verifique que las bridas de rueda, los adaptadores de rueda y la rosca del eje sean los correctos para el tipo de rueda que se instalará. Utilice únicamente las bridas y los adaptadores de rueda recomendados. Verifique que la guarda sea la correcta para el tipo de rueda que se instalará.

Compruebe que la herramienta esté funcionando. Por ejemplo, compruebe que los asideros están apretados y los cojinetes de eje están sólidos; que el eje no entre y salga de la herramienta cuando se jala; que las bridas estén limpias y sin mellas y que el eje del motor gire libremente.

Hay algunas cosas que debe revisar antes de utilizar una rueda:

- La velocidad nominal de la rueda de amolar y

todos los accesorios debe ser igual o mayor a la velocidad nominal de la máquina. Si los artículos giran demasiado rápido pueden fallar y resultar en lesiones.



• Inspeccione la rueda en cuanto a grietas o despostillamientos; si encuentra algo, no la utilice. Las grietas y despostillamientos debilitan la rueda haciendo que sea más probable que falle.

• No coloque una rueda que ha sido sumergida o expuesta a algún líquido. Los líquidos pueden aflojar el vínculo de la rueda y conducir a fallas.

• Las ruedas que no tienen rosca deben quedar en el eje pero no quedar sueltas. Las ruedas flojas pueden estar muy desequilibradas y causar una tensión excesiva en la rueda, haciendo que falle.

• Las ruedas deben ser uniformes y equilibradas. Las ruedas desequilibradas aumentan la tensión en la rueda y pueden llevar a lesiones.

• Siga el manejo y almacenamiento adecuados de las ruedas abrasivas y de las herramientas instaladas, como se describe en la norma ANSI B7.1.



La velocidad del eje de la herramienta debe ser verificada. La velocidad medida siempre debe ser menor que la velocidad nominal de la herramienta. Si la velocidad de la herramienta resulta más alta que la velocidad nominal, debe eliminar del uso y corregir el problema antes de que se utilice de nuevo.

• Verifique que la presión máxima de la línea neumática sea de 90 psi (6.2 Bar). Un exceso en la presión hará que aumente la velocidad, lo cual llevará a una velocidad de operación potencialmente peligrosa.

• Debe tomar varias lecturas de la velocidad con la herramienta, encendiendo y apagando la herramienta entre lecturas. Las pruebas adicionales aseguran que la herramienta alcance la misma velocidad de forma confiable.

• Los tacómetros deben ser verificados y calibrados con regularidad según las recomendaciones del fabricante. Únicamente se pueden lograr números precisos con un equipo exacto.

• Realice esta forma de inspección quitando primero la rueda de amolar u otros accesorios.

• Mida la velocidad de los moledores cada 20 horas de uso real o una vez a la semana, lo que sea primero.

• Mida la velocidad de los moledores después de un mantenimiento o reparación, siempre que saque un moledor de la bodega de herramienta o cuando se instale un moledor nuevo.



• Pruebe una rueda haciendo funcionar la herramienta debajo de un banco y lejos de los espectadores.

• Déjala encendida al menos durante un minuto.

• Encienda y apague la herramienta varias veces.

• Realice esta prueba siempre que comprima o deje caer una rueda, cuando utilice la herramienta por primera vez o cuando utilice la herramienta por primera vez en el día.

## Conseils de sécurité

Quand on prend soin de s'assurer que le bon outil est utilisé correctement, et que les procédures de sécurité et d'entretien sont respectées, les accidents peuvent être évités.



Lire et comprendre le manuel de l'outil avant le début des travaux pour réduire le risque de blessures pour l'opérateur, les visiteurs, et l'endommagement de l'outil. Beaucoup plus de conseils sont fournis dans le manuel de l'outil.

Les utilisateurs sont tenus de suivre tous les codes de sécurité et les règlements établis tels que:

- General Industry Safety & Health Regulations 29 CFR, Partie 1910 et, le cas échéant, Construction Industry Safety & Health Regulations 29 CFR, Partie 1929, disponible auprès du Superintendent of Documents, Government Printing Office, Washington, D.C. 20402
- Safety Requirements for the Use, Care and Protection of Abrasive Wheels – ANSI B7.1, disponible auprès de American National Standards Institute, Inc., 1430 Broadway, New York, NY 10018
- Règlements locaux et d'État applicables.

### Protection individuelle



Ne pas utiliser sous l'influence de drogues, d'alcool ou de médicaments. L'attention est nécessaire pour éviter les accidents.

Méfiez-vous des cheveux et des vêtements trop lâches afin de ne pas vous emmêler ou être piégé pendant le fonctionnement.



Une protection des yeux doit être portée en tout temps pour empêcher les particules de causer des blessures aux yeux. La protection des yeux doivent être conformes à la norme ANSI Z87.1.



Une protection auditive doit être portée lors de l'exposition au bruit dépassant les limites des statuts, ordonnances ou règlements applicables au niveau fédéral, provincial ou local.



Une protection respiratoire doit être utilisée en cas d'exposition à des contaminants qui dépassent les valeurs limites d'exposition applicables prévues par la loi.

Les suggestions suivantes vous permettront de réduire ou d'atténuer les effets du mouvement de tâches répétitives et / ou l'exposition aux vibrations prolongées:



- 1) NE PAS tenir trop fermement la machine ou l'outil. Utilisez juste la force nécessaire pour maintenir le contrôle.
- 2) Garder les mains et le corps sec et chaud. (La circulation du sang est importante - relaxez les mains et les bras aussi souvent que nécessaire).
- 3) Gardez les poignets aussi droits que possible. (ÉVITER les positions de main qui nécessitent le pliement et une tension excessive du poignet ou le fait de le tourner d'un côté ou de l'autre.
- 4) ÉVITER tout ce qui peut entraver la circulation

du sang tel que le tabagisme ou l'exposition prolongée à des températures froides.

- 5) NE PAS mettre le poids de votre corps sur l'outil pendant l'opération.
- 6) Maintenir une posture sans stress pour le corps tout entier.

Une exposition prolongée aux vibrations créées par des sources de vibration peut provoquer des dangers pour la santé. Il y a des gants, des enveloppements de poignées et d'autres formes de mesures de protection disponibles pour aider à réduire les risques. L'ajustement et la condition de toute mesure de réduction de vibration doivent être surveillés.

### Sécurité du lieu de travail



Les conduites d'air sous pression et les tuyaux flexibles peuvent causer des blessures graves. Ne pas utiliser de tuyaux d'air et de raccords endommagés, effilochés ou détériorés.

Le lieu de travail doit être débarrassé de tout risque et bien éclairé. Les zones sombres et encombrées représentent une possibilité plus grande de blessures.

Éloignez les passants lorsqu'on utilise un outil. Soyez conscient de la direction des étincelles et autres débris de meulage et de coupe.

Assurez-vous que la pièce est bien fixée avant de travailler. Une pièce en mouvement peut causer le glissement des outils et provoquer des blessures.

### Sécurité concernant les meules



Les machines, équipements et accessoires doivent être utilisés uniquement aux fins pour lesquelles ils ont été conçus. Ne modifier aucune partie de n'importe quel outil ou accessoire. N'utiliser aucun accessoire non approuvé.

Tous les outils sont conçus pour une utilisation sous une pression de 90 psi (6,2 bar) au maximum. Une pression excessive provoque une augmentation de la vitesse, ce qui entraîne une vitesse de fonctionnement potentiellement dangereuse.



Inspecter le carter de protection de la meule pour détecter tout signe d'usure et pour voir s'il est correctement monté sur l'outil. Tout carter de protection montrant des signes d'usure tels que coudes, écaillures, entailles ou fissures doit être remplacé.

Vérifiez que les brides des meules, adaptateurs de meules et filetages de l'axe du moteur sont corrects pour le type de meule qui doit être montée. N'utilisez que les brides et adaptateurs de meule recommandés. Vérifiez que le dispositif de protection est correct pour le type de meule à monter.

Assurez-vous que l'outil est en bon état de fonctionnement. Par exemple, assurez-vous que les poignées sont bien serrées, que les roulements de l'arbre du moteur sont solides: l'axe ne doit pas se déplacer vers l'intérieur ou l'extérieur de l'outil lorsqu'il est tiré, les brides doivent être propres et exempts d'entailles et l'axe du moteur doit tourner librement.

Il y a certaines choses qui doivent être vérifiées avant d'utiliser une meule:

- La vitesse nominale de la meule et tous les accessoires doivent évaluer ou dépasser la vitesse

nominale de la machine. Faire tourner des pièces trop rapidement peut les faire rater et entraîner des blessures.



- Inspecter la meule pour voir si elle a des fissures ou des copeaux, si vous en trouvez, ne l'utilisez pas. Les fissures et les écaillures affaiblissent la meule, ce qui rend plus probable le ratage de la pièce

- Ne montez pas une meule qui a été trempée dans un liquide ou exposé à un liquide. Les liquides peuvent relâcher les liens de la meule et conduire à l'échec.

- Les meules sans filetage incorporé doivent tenir sur l'axe mais sans être lâche. Les meules libres peuvent être fortement déséquilibrées et causer un stress excessif sur la meule, ce qui conduit à l'échec.

- Les meules doivent être uniformes et équilibrées. Une meule déséquilibrée augmente le stress dans la meule et peut entraîner des blessures.

- Suivre la manutention et l'entreposage des meules abrasives et des outils qui y sont attachés tel que cela est décrit dans la norme ANSI B7.1.



La vitesse de l'axe de l'outil doit être vérifiée. Cette vitesse mesurée est toujours inférieure à la vitesse nominale de l'outil. Si la vitesse de l'outil est supérieure à sa vitesse nominale il doit être retiré de l'utilisation et corrigé avant d'être réutilisé.

- Assurez-vous que la pression de la conduite d'air est de 90 PSI (6,2 bar) maximum. Une pression excessive provoque une augmentation de la vitesse, ce qui conduit à une vitesse de fonctionnement potentiellement dangereux.

- Plusieurs lectures de vitesse doivent être prises alors que l'outil est allumé et éteint entre les lectures. D'autres tests permettent de s'assurer que l'outil est fiable pour atteindre la même vitesse.

- Les compte-tours doivent être vérifiés et étalonnés régulièrement, conformément aux recommandations du fabricant. Les chiffres précis ne peuvent être obtenus qu'avec des équipements précis.

- Ce formulaire d'inspection doit être effectué avec la meule ou autre outillage retiré.

- Mesurer la vitesse des meules toutes les 20 heures d'utilisation réelle ou une fois par semaine, selon ce qui se produit en premier.

- Mesurer la vitesse des meules après un entretien ou une réparation, chaque fois qu'une meule sort de l'armoire à outils et à chaque changement de roue.

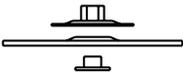
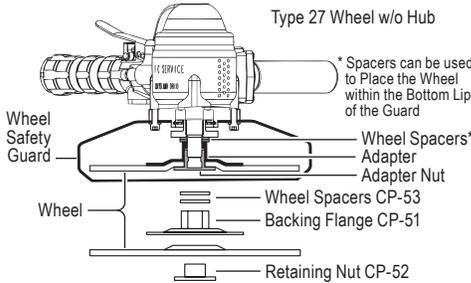
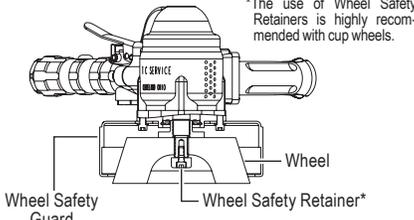
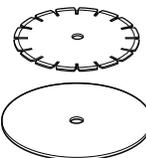
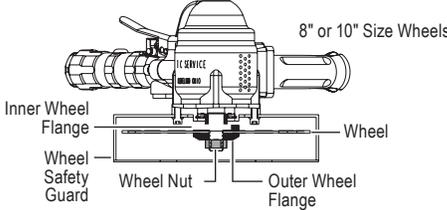
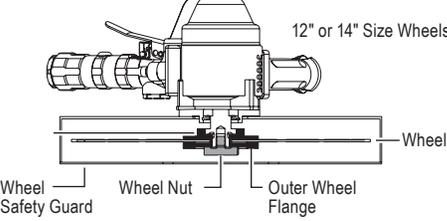
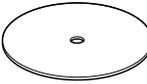
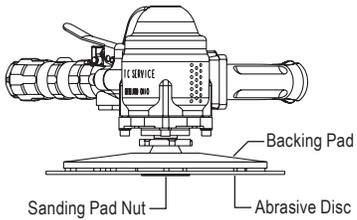


- Tester une meule en exécutant l'outil sous un établi et à l'abri des passants.
- faire tourner la meule pendant un minimum d'une minute.

- Mettez en marche et arrêtez la meule plusieurs fois.

- Ce test doit être effectué chaque fois qu'une meule a été pincée, est tombée, lorsque l'outil est délivré ou lors de la première utilisation de l'outil pour la journée.

## Vertical Tools

Page Number	Application	Abrasive Size	Model Series	Power Output	Mounting of Abrasives
7	Type 27, Type 27 Cut-Off (Type 42) & 28 Depressed Center Wheels   Type 27 Wheel without Built-in Adapter  	7 Inch (180 mm)	520V	2 H.P. (1.5 kW)	 <p>Type 27 Wheel w/o Hub</p> <p>* Spacers can be used to Place the Wheel within the Bottom Lip of the Guard</p> <p>Wheel Safety Guard</p> <p>Wheel Spacers*</p> <p>Adapter Nut</p> <p>Wheel Spacers CP-53</p> <p>Backing Flange CP-51</p> <p>Retaining Nut CP-52</p>
		9 Inch (230 mm)	54V	3 H.P. (2.3 kW)	
		7 Inch (180 mm)	64V	4 H.P. (3.0 kW)	
		9 Inch (230 mm)			
8	Type 11 Cup Wheels    Cup Wheel Maximum Height is 2.0 inches (50mm).	4 Inch (100 mm)	520V	2 H.P. (1.5 kW)	 <p>*The use of Wheel Safety Retainers is highly recommended with cup wheels.</p> <p>Wheel Safety Guard</p> <p>Wheel</p> <p>Wheel Safety Retainer*</p>
		6 Inch (150 mm)	58C	3 H.P. (2.3 kW)	
				68C	
9	Type 1 Cut-Off (Type 41) Bonded or Diamond Wheels  Reinforced/Bonded Cut-off Wheels    Diamond Plated/Segmented Wheels  	8 Inch (200 mm)	56PC	3 H.P. (2.3 kW)	 <p>8" or 10" Size Wheels</p> <p>Inner Wheel Flange</p> <p>Wheel</p> <p>Wheel Safety Guard</p> <p>Wheel Nut</p> <p>Outer Wheel Flange</p>
		10 Inch (250 mm)	66PC	4 H.P. (3.0 kW)	
		12 Inch (300 mm)			 <p>12" or 14" Size Wheels</p> <p>Wheel</p> <p>Wheel Safety Guard</p> <p>Wheel Nut</p> <p>Outer Wheel Flange</p>
		14 Inch (350 mm)			
10	Surface Conditioning or Sanding Abrasives  Flap Wheels, Sand Paper or Scotch® Discs  	7 Inch (180 mm)	520V	2 H.P. (1.5 kW)	 <p>Backing Pad</p> <p>Sanding Pad Nut</p> <p>Abrasive Disc</p>
			56S	3 H.P. (2.3 kW)	
		9 Inch (230 mm)	56S	3 H.P. (2.3 kW)	

### HANDLES

Several different handle styles are offered on our vertical tools. Pictured below are each in detail.



(L) Regular Lever



(K) Safety Lever



(B) Thumb Switch

### SPEED/GUARD SIZE SELECTION

The rated speed and guard size are closely linked to promote safety and maximize efficiency of the grinding operation. Each model offers various options that are specific to the size/type of the abrasive.

### MOUNTING OF ABRASIVES

Each wheel type mounts onto the tool in a specific way. Please consult the diagrams above for details on how your particular wheel mounts onto the tool. More details on the mounting of wheels can be found in ANSI B7.1 and ANSI B186.1. Mounting wheels in ways other than those shown are non-compliant and may lead to injury.

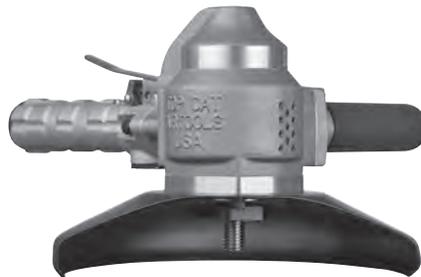
**Vertical Grinders for use with Type 27, Type 27 Cut-Off (Type 42) & 28 Depressed Center Wheels**

**520V Series**



520VK;8000;727

**54V Series**



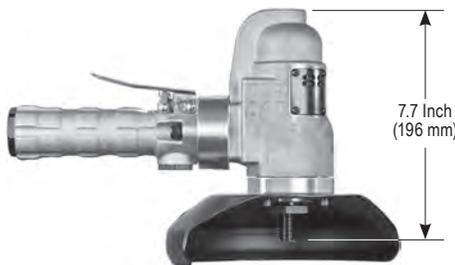
54VK;6000;927

**64V Series**



64VK;6000;927

Wheel Size	Operating Speed	Lever Style	MODEL NUMBER	Wheel Size	Operating Speed	Lever Style	MODEL NUMBER	Wheel Size	Operating Speed	Lever Style	MODEL NUMBER
7 Inch (180 mm)	8000 RPM	Standard Lever	520VL:8000;727	7 Inch (180 mm)	8000 RPM	Standard Lever	54VL:8000;727	7 Inch (180 mm)	8000 RPM	Standard Lever	64VL:8000;727
		Safety Lever	520VK;8000;727			Safety Lever	54VK;8000;727			Safety Lever	64VK;8000;727
				9 Inch (230 mm)	6000 RPM	Standard Lever	54VL:6000;927	9 Inch (230 mm)	6000 RPM	Standard Lever	64VL:6000;927
						Safety Lever	54VK;6000;927			Safety Lever	64VK;6000;927



**HP** 2.0 H.P. (1.5 kW)

**cfm** 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max

**Lbs** 7.4 Lbs. (3.3 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size



**HP** 3.0 H.P. (2.3 kW)

**cfm** 25 cfm (18.8 L/s) Free Speed  
60 cfm (28.3 L/s) Max

**Lbs** 9.8 Lbs. (4.4 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size



**HP** 4.0 H.P. (3.0 kW)

**cfm** 25 cfm (18.8 L/s) Free Speed  
75 cfm (35.4 L/s) Max

**Lbs** 11.3 Lbs. (5.1 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size



Piped Away Exhaust Available to Reduce Sound Emissions.

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**ALTERNATE OPTIONS**

Operating Speed



The tools above can be rated at speeds slower than 8000 RPM when used with a 7 Inch (180 mm) wheel.

Handles



**WHEEL MOUNTING**



Type 27 or Type 27 Cut-Off (Type 42)

The depressed center wheel adapters are not supplied as standard equipment with the tools. If you are using a wheel that requires the adapters, they must be purchased separately.



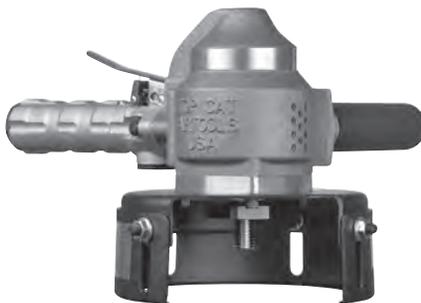
## Vertical Grinders for use with Type 11 Cup Wheels

### 520V Series



**520VK;8000;411**

### 58C Series



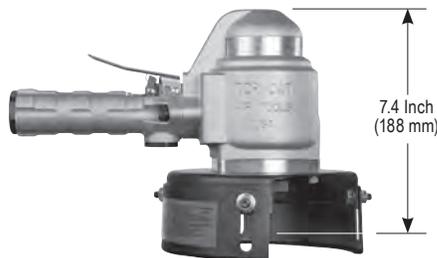
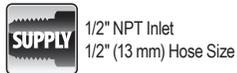
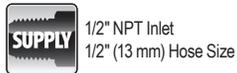
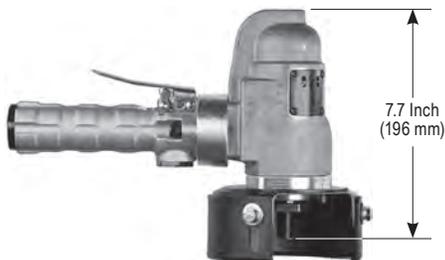
**58CK;6000;611**

### 68C Series



**68CK;6000;611**

Wheel Size	Rated Speed	Lever Style	MODEL NUMBER	Wheel Size	Rated Speed	Lever Style	MODEL NUMBER	Wheel Size	Rated Speed	Lever Style	MODEL NUMBER
4 Inch (100 mm)	9000 RPM	Standard Lever	520VL;9000;411	4 Inch (100 mm)	9000 RPM	Standard Lever	58CL;9000;411	6 Inch (150 mm)	6000 RPM	Standard Lever	68CL;6000;611
		Safety Lever	520VK;9000;411			Safety Lever	58CK;9000;411			Safety Lever	68CK;6000;611



Piped Away Exhaust Available to Reduce Sound Emissions.

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### ALTERNATE OPTIONS



### WHEEL MOUNTING



**Pile Cutters for use with Bonded Type 1 Cut-off (Type 41) or Diamond Wheels**

**56PC Series**



56PCK;6000;841

**66PC Series**



66PCK;4000;1441

Wheel Size	Rated Speed	Lever Style	MODEL NUMBER
8 Inch X 5/8 ID (200 mm)	6000 RPM	Standard Lever	56PCL;6000;841
		Safety Lever	56PCK;6000;841

Wheel Size	Rated Speed	Lever Style	MODEL NUMBER
10 Inch X 5/8 ID (250 mm)	6000 RPM	Standard Lever	66PCL;6000;1041
		Safety Lever	66PCK;6000;1041
12 Inch X 1.0 ID (300 mm)	5000 RPM	Standard Lever	66PCL;5000;1241
		Safety Lever	66PCK;5000;1241
14 Inch X 1.0 ID (350 mm)	4000 RPM	Standard Lever	66PCL;4000;1441
		Safety Lever	66PCK;4000;1441



**HP** 3.0 H.P.  
(2.3 kW)

**cfm** 25 cfm (18.8 L/s) Free Speed  
60 cfm (28.3 L/s) Max

**Lbs** 11.3 Lbs.  
(5.1 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size



**HP** 4.0 H.P.  
(3.0 kW)

**cfm** 25 cfm (18.8 L/s) Free Speed  
75 cfm (35.4 L/s) Max

**Lbs** 15.8 Lbs.  
(7.2 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**ALTERNATE OPTIONS**



**WHEEL MOUNTING**



## Vertical Sanders for use with Surface Conditioning Abrasives

### 520V Series



520VK;8000;SP

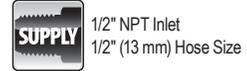
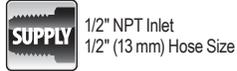
### 56S Series



56SK;6000;SP

Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.

Recommended Maximum Sanding Pad Size	Rated Speed	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Rated Speed	Lever Style	MODEL NUMBER
7 Inch or 9 Inch (180 mm) (230 mm)	6000 RPM	Standard Lever	520VL;6000	7 Inch or 9 Inch (180 mm) (230 mm)	6000 RPM	Standard Lever	56SL;6000
		Safety Lever	520VK;6000			Safety Lever	56SK;6000
7 Inch (180 mm)	8000 RPM	Standard Lever	520VL;8000	7 Inch (180 mm)	8000 RPM	Standard Lever	56SL;8000
		Safety Lever	520VK;8000			Safety Lever	56SK;8000



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### ALTERNATE OPTIONS

Handles



Thumb Switch    Safety Lever    Standard Lever

#### ABRASIVE MOUNTING



Sanding Disc

## Right Angle Grinding & Cutting Tools

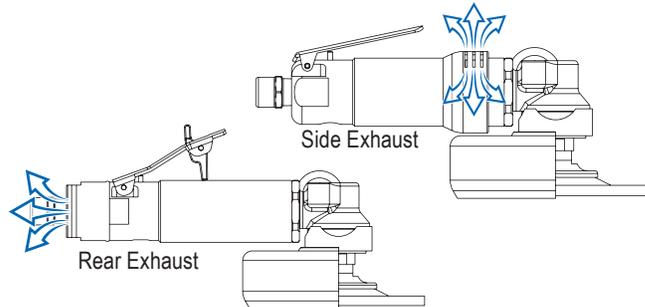
RIGHT ANGLE GRINDERS

Application	Page Number	Tool Configuration	Abrasive Size	Model Series	Power Output
 Type 27 Depressed Center Wheels	16	 <ul style="list-style-type: none"> <li>• Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> </ul>	4 Inch (100 mm)	300RA	0.7 H.P. (600 W)
			4 1/2 Inch (115 mm)	300RA	1.2 H.P. (900 W)
			5 Inch (125 mm)	400RA/410RA	1.2 H.P. (900 W)
 Type 1 Cut-off (Type 41) Bonded Wheels	17	 <ul style="list-style-type: none"> <li>• Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> <li>• Extended Neck</li> </ul>	4 Inch (100 mm)	300RAE	0.7 H.P. (600 W)
			4 1/2 Inch (115 mm)	300RAE	0.7 H.P. (600 W)
			5 Inch (125 mm)	400RAE/410RAE	1.2 H.P. (900 W)
			6 Inch (150 mm)	400RAE	1.2 H.P. (900 W)
	18	 <ul style="list-style-type: none"> <li>• Small Head for Restricted Applications</li> <li>• Extended Neck</li> </ul>	4 Inch (100 mm)	320RA	0.7 H.P. (600 W)
				420RA	1.2 H.P. (900 W)
	19	 <ul style="list-style-type: none"> <li>• Large Head for Larger Size Abrasives</li> </ul>	7 Inch (180 mm)	520RA	2.0 H.P. (1.5 kW)
9 Inch (230 mm)					
10 Inch (250 mm)					

### LEVER STYLE



### EXHAUST DIRECTION



Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.

### CASE MATERIAL



The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.

### Extended Neck vs Standard

Extended neck tools allow the operator to reach further into the workpiece. This extended reach coupled with the small heads found on Top Cat tools can allow fine finishing in the tightest of areas. Furthermore, the extended neck tools can be fitted with larger diameter abrasives allowing for more efficient material removal and better, more consistent surface finishes.

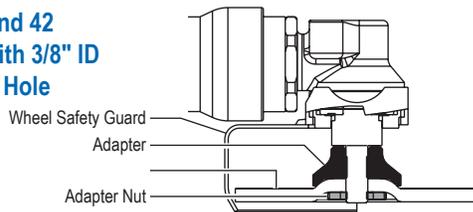


## Right Angle Grinding & Cutting Tools

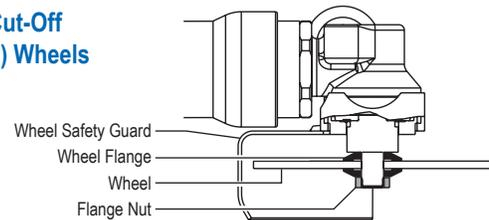
	3/8-24 x 1.0 Inch Spindle	5/8-11 x 1.0 Inch Spindle	3/8-24 x 0.6 Inch Spindle
Output Thread Size & Length			
Popular Wheel Sizes & Type	<ul style="list-style-type: none"> <li>• 4 Inch Type 27 and Type 27 Cut-Off (Type 42)</li> </ul>	<ul style="list-style-type: none"> <li>• 4 1/2 Inch Type 27 and Type 27 Cut-Off (Type 42)</li> <li>• 4 1/2 Inch Type 1 Cut-Off (Type 41)</li> </ul>	<ul style="list-style-type: none"> <li>• 4" Type 1 Cut-Off (Type 41)</li> </ul>
Optional Wheel Sizes & Type	<ul style="list-style-type: none"> <li>• 4 1/2 Inch Type 27 and Type 27 Cut-Off (Type 42)</li> <li>• 4 1/2 Inch Type 1 Cut-Off (Type 41)</li> <li>• 5 Inch Type 27 and Type 27 Cut-Off (Type 42)</li> <li>• 5 Inch Type 1 Cut-off (Type 41)</li> <li>• 6 Inch Type 1 Cut-off (Type 41)</li> </ul>	<ul style="list-style-type: none"> <li>• 5 Inch Type 27 and Type 27 Cut-Off (Type 42)</li> <li>• 5 Inch Type 1 Cut-off (Type 41)</li> <li>• 6 Inch Type 1 Cut-off (Type 41)</li> </ul>	

### Wheel Mounting for Right Angle Grinders

#### Type 27 and 42 Wheels with 3/8" ID Mounting Hole



#### Type 1 Cut-Off (Type 41) Wheels



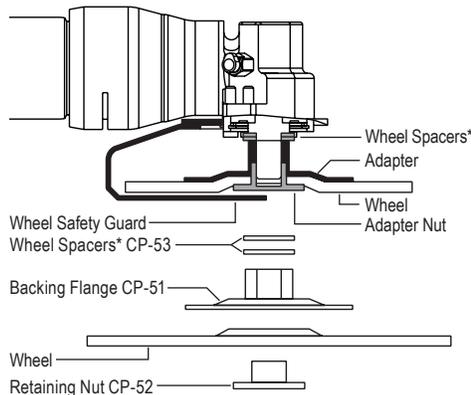
Adapter Set Number	Spindle Size
490-KR	3/8-24 x 0.6 Inch
490-K	3/8-24 x 1.0 Inch

Part Number	Spindle Size	Wheel Mounting Hole
400-G-42	3/8-24	4" or Smaller
1100-682		4-1/2" or Larger
1100-680	5/8-11	

Ordered as individual parts

Wheel Nut Part Number	Spindle Size
400-G-37	3/8-24
700-34	5/8-11

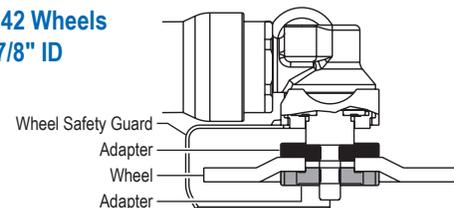
#### 520RA Type 27 and 42 Wheels



**Note:**  
The 849269 depressed center wheel adapter kit is sold separately from the tool.

\* Spacers can be used to Place the Wheel within the Bottom Lip of the Guard

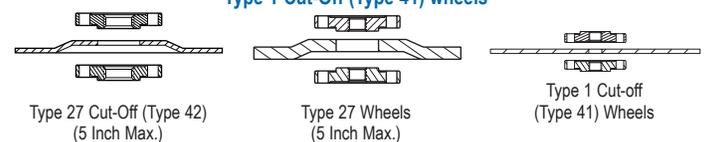
#### Type 27 and 42 Wheels with 5/8" or 7/8" ID Mounting



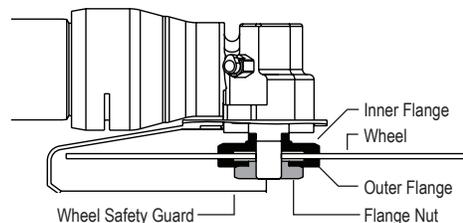
Adapter Set Part Number	Spindle Size	Wheel Mounting Hole
AA-ADT27-354	3/8-24	5/8"
AA-ADT27-375		7/8"
AA-ADT27-575	5/8-11	

Ordered as Adapter Sets or Individual Parts

These Adapters can be used to mount either Type 27, Type 27 Cut-Off (Type 42) or Type 1 Cut-Off (Type 41) wheels



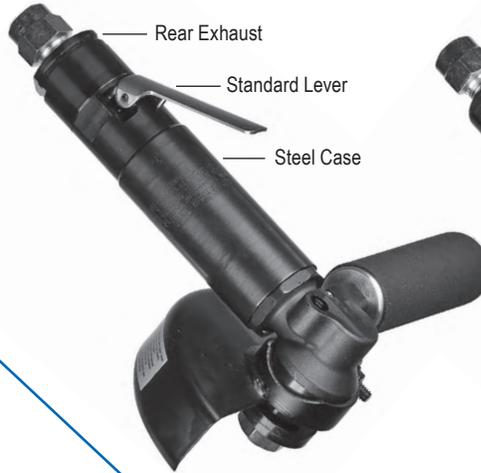
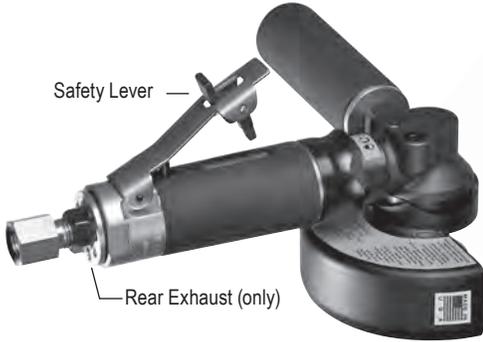
#### 520RA Type 1 Cut-Off (Type 41) Wheels



**Short Right Angle Grinders for Type 27, Type 27 Cut-Off (Type 42) & Type 1 Cut-Off (Type 41) Wheels**

**300RA Series**

**400RA/410RA Series**

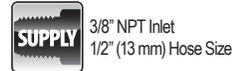
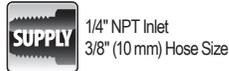
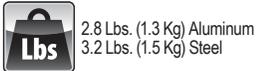
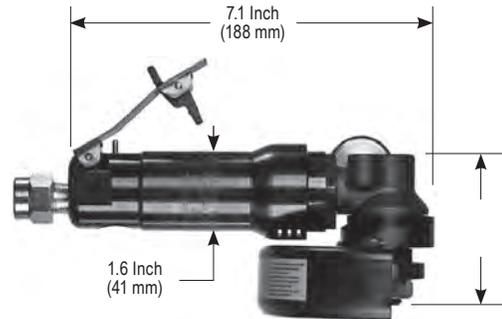
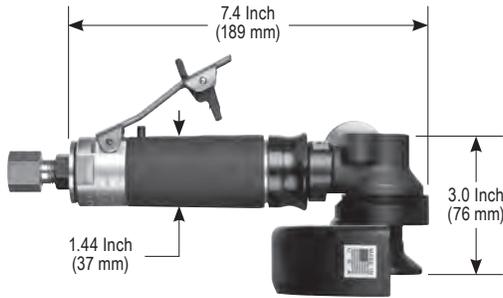


300RA4K;15000;427

400RA2RS;10000;4527

400RA2SK;10000;4527

Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER		Wheel Size	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	
			Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)					Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)
4 Inch (100 mm)	Rear	Standard Lever	300RA4;15000;427	300RA1;15000;441	4 1/2 Inch (115 mm)	10000 RPM	Side	Standard Lever	400RA2S;10000;4527	400RA2S;10000;4541
		Safety Lever	300RA4K;15000;427	300RA1K;15000;441				Safety Lever	400RA2SK;10000;4527	400RA2SK;10000;4541
Standard Lever		300RA2;13000;4527	300RA2;13000;4541	Rear			Standard Lever	400RA2RS;10000;4527	400RA2RS;10000;4541	
		Safety Lever	300RA2K;13000;4527				300RA2K;13000;4541	Safety Lever	400RA2RSK;10000;4527	400RA2RSK;10000;4541
4 1/2 Inch (115 mm)	Standard Lever	300RA2;13000;4527	300RA2;13000;4541	13000 RPM		Side	Standard Lever	410RA2S;13000;4527	410RA2S;13000;4541	
		Safety Lever	300RA2K;13000;4527				300RA2K;13000;4541	Safety Lever	410RA2SK;13000;4527	410RA2SK;13000;4541
Standard Lever	410RA2S;13000;4527	410RA2S;13000;4541	Rear			Standard Lever	410RA2RS;13000;4527	410RA2RS;13000;4541		
	Safety Lever	410RA2K;13000;4527				410RA2K;13000;4541	Safety Lever	410RA2RSK;13000;4527	410RA2RSK;13000;4541	



**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



**300RA Alternate Options**



**400RA Alternate Options**



**Wheel Mounting**



**Extended Right Angle Grinders for Type 27, Type 27 Cut-Off (Type 42) & Type 1 Cut-Off (Type 41) Wheels**

**300RAE Series**



300RAE2;13000;4527

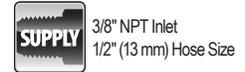
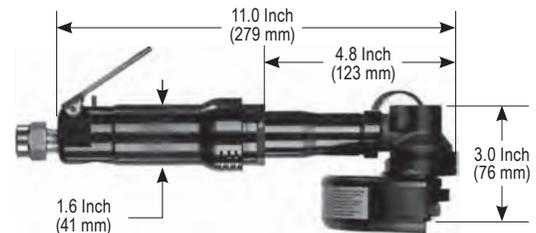
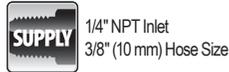
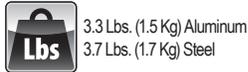
**400RAE/410RAE Series**



400RAE2S;10000;4527

400RAE2SRK;10000;641

Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER		Wheel Size	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	
			Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)					Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)
4 Inch (100 mm)	Side	Standard Lever	300RAE4;15000;427	300RAE1;15000;441	4 1/2 Inch (115 mm)	10000 RPM	Side	Standard Lever	400RAE2S;10000;4527	400RAE2S;10000;4541
		Safety Lever	300RAE4K;15000;427	300RAE1K;15000;441				Safety Lever	400RAE2SK;10000;4527	400RAE2SK;10000;4541
	Rear	Standard Lever	300RAE4R;15000;427	300RAE1R;15000;441			Standard Lever	400RAE2SR;10000;4527	400RAE2SR;10000;4541	
		Safety Lever	300RAE4RK;15000;427	300RAE1RK;15000;441			Safety Lever	400RAE2SRK;10000;4527	400RAE2SRK;10000;4541	
4 1/2 Inch (115 mm)	Side	Standard Lever	300RAE2;13000;4527	300RAE2;13000;4541		13000 RPM	Side	Standard Lever	410RAE2S;13000;4527	410RAE2S;13000;4541
		Safety Lever	300RAE2K;13000;4527	300RAE2K;13000;4541				Safety Lever	410RAE2SK;13000;4527	410RAE2SK;13000;4541
	Rear	Standard Lever	300RAE2R;13000;4527	300RAE2R;13000;4541			Standard Lever	410RAE2SR;13000;4527	410RAE2SR;13000;4541	
		Safety Lever	300RAE2RK;13000;4527	300RAE2RK;13000;4541			Safety Lever	410RAE2SRK;13000;4527	410RAE2SRK;13000;4541	
6 Inch (150 mm) Cut-Off Only	Side	Standard Lever			10000 RPM	Side	Standard Lever		400RAE2S;10000;641	
		Safety Lever					Safety Lever		400RAE2SK;10000;641	
	Rear	Standard Lever				Standard Lever		400RAE2SR;10000;641		
		Safety Lever				Safety Lever		400RAE2SRK;10000;641		



**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



**300RAE Alternate Options**



**400RAE Alternate Options**



**Wheel Mounting**



**Extended Right Angle Grinders with Small Heads for Type 27 Depressed Center & Type 1 Cut-Off (Type 41) Wheels**

**320RA Series**



**320RA4K;15000;441**

**420RA Series**

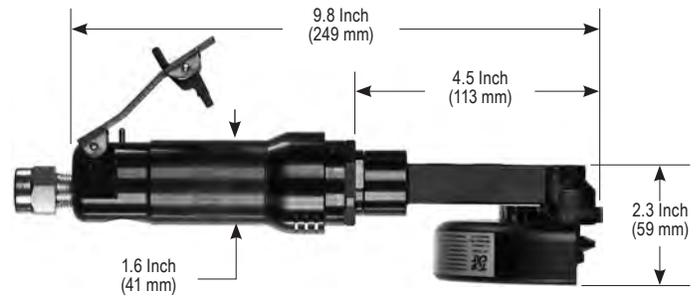
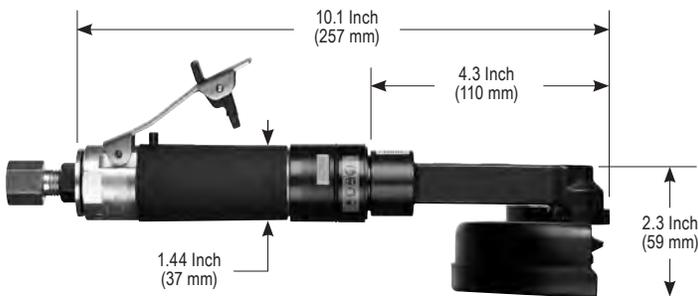


**420RA4RS;13000;427**

**420RA4SK;13000;441**

Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER	
			Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)
4 Inch (100 mm)	Side	Standard Lever	320RA4;15000;427	320RA4;15000;441
		Safety Lever	320RA4K;15000;427	320RA4K;15000;441
	Rear	Standard Lever	320RA4R;15000;427	320RA4R;15000;441
		Safety Lever	320RA4RK;15000;427	320RA4RK;15000;441

Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER	
			Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)
4 Inch (100 mm)	Side	Standard Lever	420RA4S;13000;427	420RA4S;13000;441
		Safety Lever	420RA4SK;13000;427	420RA4SK;13000;441
	Rear	Standard Lever	420RA4RS;13000;427	420RA4RS;13000;441
		Safety Lever	420RA4RSK;13000;427	420RA4RSK;13000;441



**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**320RA Alternate Options**

**Case Material**

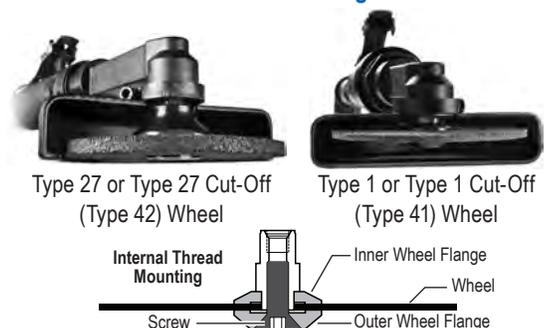


**420RA Alternate Options**

**Case Material**



**Wheel Mounting**



**Right Angle Grinders for Type 27, Type 27 Cut-Off (Type 42), Type 1 Cut-Off (Type 41) Wheels**

**520RA Series**



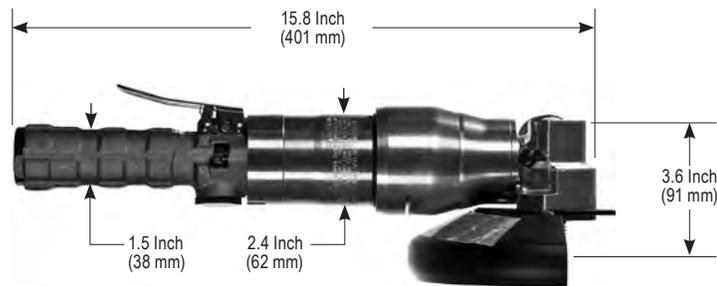
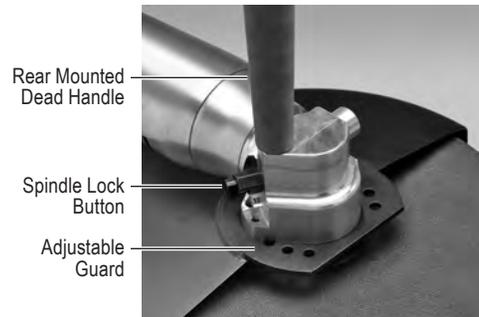
520RAK;8000;727



520RA2L;6000;1041

RIGHT ANGLE GRINDERS

Wheel Size	Rated Speed	Lever Style	MODEL NUMBER	
			Type 27 Wheels (Type 42)	Type 1 or Type 1 Cut-Off Wheels (Type 41)
7 Inch (180 mm)	6000 RPM	Standard Lever	520RAL;6000;727	
		Safety Lever	520RAK;6000;727	
	8000 RPM	Standard Lever	520RAL;8000;727	
		Safety Lever	520RAK;8000;727	
9 Inch (230 mm)	6000 RPM	Standard Lever	520RAL;6000;927	
		Safety Lever	520RAK;6000;927	
		Standard Lever	520RA2L;6000;1041	
		Safety Lever	520RA2K;6000;1041	



**HP** 2.0 H.P. (1.5 kW)

**cfm** 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max

**Lbs** 7.8 Lbs. (3.5 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**520RA Alternate Options**



**Wheel Mounting**



Type 27 or Type 27 Cut-Off (Type 42) Wheel

Type 1 or Type 1 Cut-Off (Type 41) Wheel

The depressed center wheel adapters (P/N: 849269) are not supplied as standard equipment with the tools. If you are using a wheel that requires adapters, they must be purchased separately.

## Right Angle Die Grinders

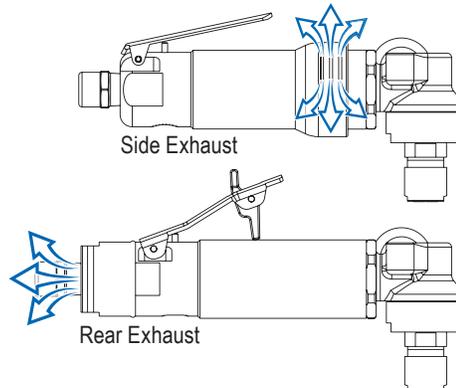
RIGHT ANGLE GRINDERS

20		<ul style="list-style-type: none"> <li>• Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> </ul>	<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (3/8 Inch Shank Size Max.)</li> </ul>	300RAD	0.7 H.P. (600 W)
				410RAD	1.2 H.P. (900 W)
21		<ul style="list-style-type: none"> <li>• Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> <li>• Extended Neck</li> </ul>	<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (2 Inch Size Max.)</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (1/4 Inch Shank Size Max.)</li> </ul>	300RAED	0.7 H.P. (600 W)
				410RAED	1.2 H.P. (900 W)
22		<ul style="list-style-type: none"> <li>• Small Head for Restricted Applications</li> </ul>	<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (2 Inch Size Max.)</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (1/4 Inch Shank Size Max.)</li> </ul>	347RAD	0.7 H.P. (600 W)
				340RAD	0.7 H.P. (600 W)
23		<ul style="list-style-type: none"> <li>• Small Head for Restricted Applications</li> <li>• Extended Neck</li> </ul>	<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (2 Inch Size Max.)</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (1/4 Inch Shank Size Max.)</li> </ul>	320RAD	0.7 H.P. (600 W)
				420RAD	1.2 H.P. (900 W)
24		<ul style="list-style-type: none"> <li>• Vertical Motor Design</li> <li>• No Gears</li> </ul>	<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/Shank Mounted Backing Pad (1/4 Inch Shank Size Max.)</li> </ul>	300VGE	0.7 H.P. (600 W)

### LEVER STYLE



### EXHAUST DIRECTION



### CASE MATERIAL



The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.



Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.

## Right Angle Die Grinders

1/4 Inch (6 mm) - 3/8 Inch (8 mm) Mandrel Size (3/8 Inch Max.)

1/8 Inch (3 mm) - 1/4 Inch (6 mm) Mandrel Size (1/4 Inch Max.)



• 300RAD/300RAED  
• 410RAD/410RAED



• 330RAD/340RAD  
• 320RAD/420RAD



Carbide Burrs



Cartridge Roll w/ Rubber Expanding Wheel



Flap Wheels



Mounted Stones



Sandpaper



Surface Finishing/Conditioning Wheels



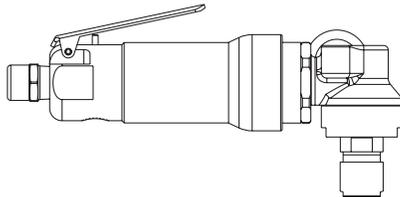
Cartridge Rolls

Your Abrasive/Mounting Accessory must be rated at higher speeds than the rating on the tools. Please consult the abrasive manufacturer for proper speed ratings.

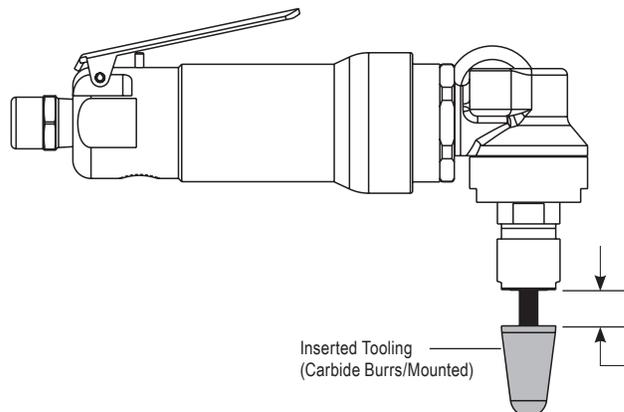
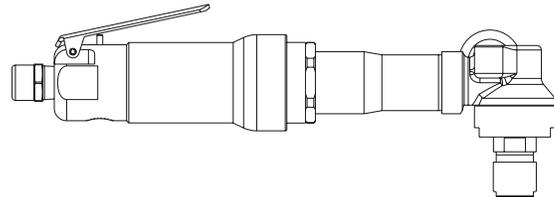
### Extended Neck vs Standard

The extended neck option helps in regards to clearance issues when using various types of larger surface finishing abrasives. In these instances, the surface finishing abrasive can interfere with the area around the motor case normally used by the operator to grip the tool. The extended neck option moves the surface finishing abrasive forward which clears the area around the motor case for the operators hand.

Standard Style Right Angle Grinder



Extended Neck Right Angle Grinder



Inserted Tooling (Carbide Burrs/Mounted)

Overhang - 1/2 Inch Max.

## Short Right Angle Collet Grinders

### 300RAD Series



300RADK;15000;1/4

### 410RAD Series

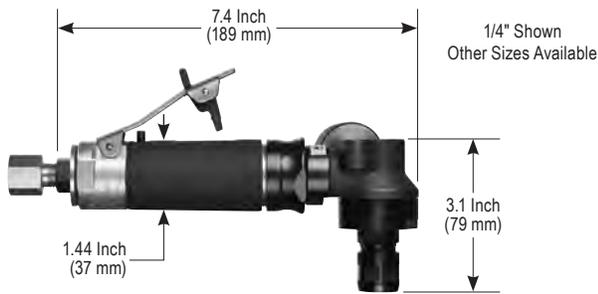


410RADSK;13000;1/4

410RADRS;13000;1/4

RIGHT ANGLE GRINDERS

Lever Style	MODEL NUMBER	Exhaust Direction	Lever Style	MODEL NUMBER
Standard Lever	300RAD;15000;1/4	Side	Standard Lever	410RADS;13000;1/4
Safety Lever	300RADK;15000;1/4		Safety Lever	410RADSK;13000;1/4
		Rear	Standard Lever	410RADRS;13000;1/4
			Safety Lever	410RADRSK;13000;1/4



0.7 H.P.  
(600 W)



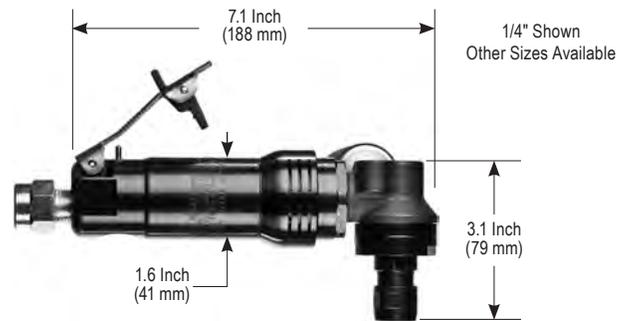
25 cfm  
(11.8 L/s) Max



2.2 Lbs. (1.0 Kg) Aluminum  
2.8 Lbs. (1.3 Kg) Steel



1/4" NPT Inlet  
3/8" (10 mm) Hose Size



1.2 H.P.  
(900 W)



35 cfm  
(16.5 L/s) Max



2.6 Lbs. (1.2 Kg) Aluminum  
3.2 Lbs. (1.7 Kg) Steel



3/8" NPT Inlet  
1/2" (13 mm) Hose Size

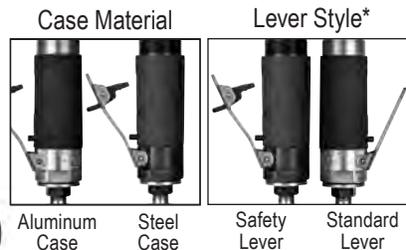
### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



The ER Heavy Duty Collet is Standard Equipment on 300RAD & 410RAD Series.

### 300RAD Alternate Options



### 410RAD Alternate Options



### Abrasive Mounting



\*APPLIES TO BOTH TOOL SERIES

### 410RAED Series



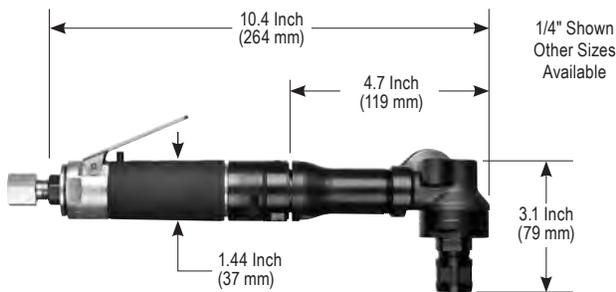
300RAED;15000;1/4



410RAEDS;13000;1/4

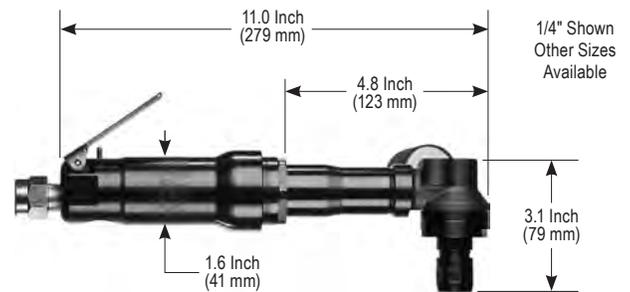
410RAEDRSK;13000;1/4

Exhaust Direction	Lever Style	MODEL NUMBER	Exhaust Direction	Lever Style	MODEL NUMBER
Side	Standard Lever	300RAED;15000;1/4	Side	Standard Lever	410RAEDS;13000;1/4
	Safety Lever	300RAEDK;15000;1/4		Safety Lever	410RAEDSK;13000;1/4
Rear	Standard Lever	300RAEDR;15000;1/4	Rear	Standard Lever	410RAEDRS;13000;1/4
	Safety Lever	300RAEDRK;15000;1/4		Safety Lever	410RAEDRSK;13000;1/4



**HP** 0.7 H.P. (600 W)    **cfm** 25 cfm (11.8 L/s) Max

**Lbs** 2.7 Lbs. (1.2 Kg) Aluminum  
3.1 Lbs. (1.4 Kg) Steel    **SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size



**HP** 1.2 H.P. (900 W)    **cfm** 35 cfm (16.5 L/s) Max

**Lbs** 3.2 Lbs. (1.2 Kg) Aluminum  
3.8 Lbs. (1.4 Kg) Steel    **SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

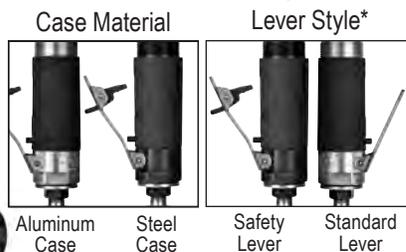
#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



The ER Heavy Duty Collet is Standard Equipment on 300RAED & 410RAED Series.

#### 300RAED Alternate Options



#### 410RAED Alternate Options



#### Abrasive Mounting



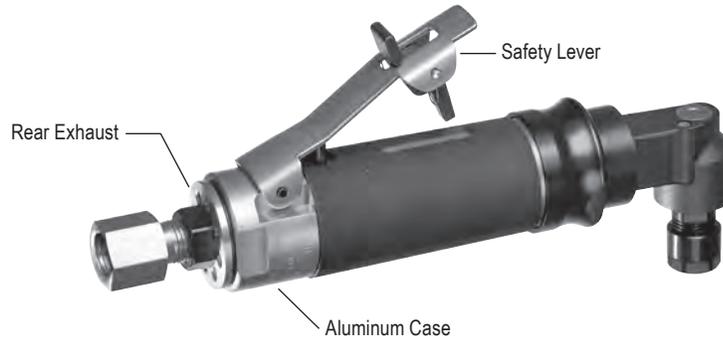
\*APPLIES TO BOTH TOOL SERIES

WARNING: Follow all recommendations from component and abrasive manufacturers for speeds and proper usage.

## Short Right Angle Collet Grinders

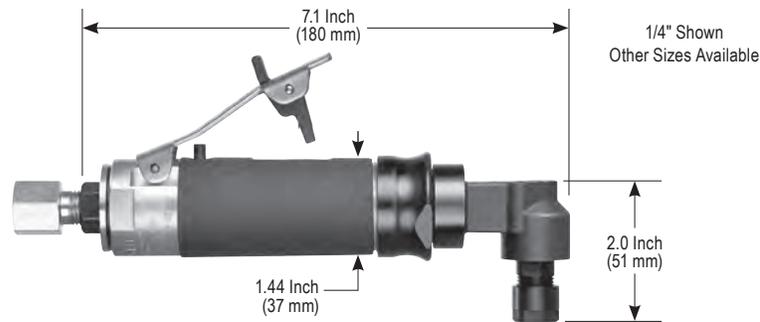
### 347RAD/340RAD Series

RIGHT ANGLE GRINDERS



347RADK;12000;1/4

Rated Speed	Lever Style	MODEL NUMBER
12,000 RPM	Standard Lever	347RAD;12000;1/4
	Safety Lever	347RADK;12000;1/4
20,000 RPM	Standard Lever	340RAD;20000;1/4
	Safety Lever	340RADK;20000;1/4



0.7 H.P.  
(600 W)



25 cfm  
(11.8 L/s) Max



1.6 Lbs. (0.7 Kg) Aluminum  
2.0 Lbs. (0.9 Kg) Steel



1/4" NPT Inlet  
3/8" (10 mm) Hose Size



#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

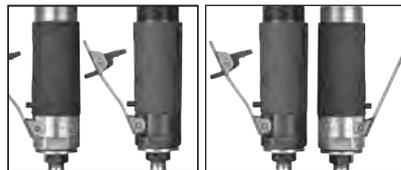


The ER Heavy Duty Collet is Standard Equipment on 347RAD & 340RAD Series.

#### 347RAD/340RAD Alternate Options

Case Material

Lever Style



Aluminum Case

Steel Case

Safety Lever

Standard Lever

#### Abrasive Mounting



## Extended Right Angle Collet Grinders

### 320RAD Series



320RADK;20000;1/4

### 420RAD Series

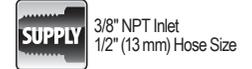
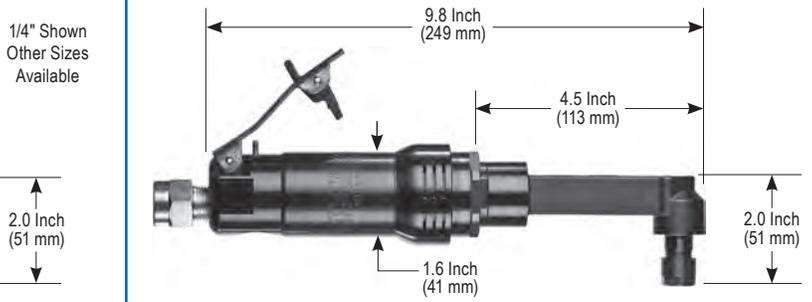


420RADSK;13000;1/4

420RADRS;13000;1/4

RIGHT ANGLE GRINDERS

Exhaust Direction	Lever Style	MODEL NUMBER	Exhaust Direction	Lever Style	MODEL NUMBER
Side	Standard Lever	320RAD;20000;1/4	Side	Standard Lever	420RADS;13000;1/4
	Safety Lever	320RADK;20000;1/4		Safety Lever	420RADSK;13000;1/4
Rear	Standard Lever	320RADR;20000;1/4	Rear	Standard Lever	420RADRS;13000;1/4
	Safety Lever	320RADRK;20000;1/4		Safety Lever	420RADRSK;13000;1/4



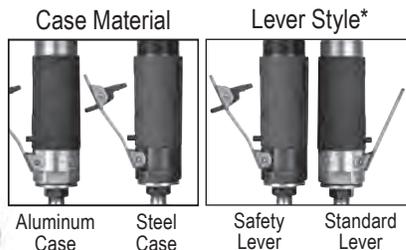
### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



The ER Heavy Duty Collet is Standard Equipment on 320RAD & 420RAD Series.

### 320RAD Alternate Options



### 420RAD Alternate Options



### Abrasive Mounting



\*APPLIES TO BOTH TOOL SERIES

WARNING: Follow all recommendations from component and abrasive manufacturers for speeds and proper usage.

## Vertical Collet Grinders

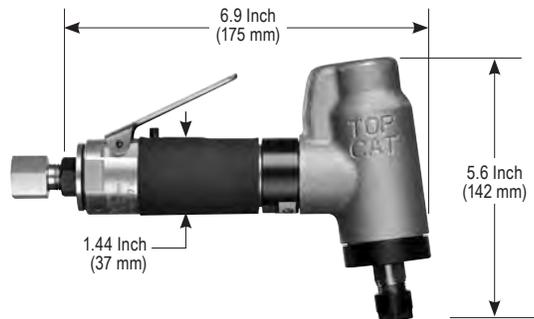
### 300VGE Series



300VGE;25000;1/4

RIGHT ANGLE GRINDERS

	Rated Speed	Lever Style	MODEL NUMBER
Double Front Bearing ER Style Insert Collet 3/8 Inch (8 mm) Maximum	30,000 RPM	Standard Lever	300VGE;30000;1/4
		Safety Lever	300VGEK;30000;1/4
	25,000 RPM	Standard Lever	300VGE;25000;1/4
		Safety Lever	300VGEK;25000;1/4
	20,000 RPM	Standard Lever	300VGE;20000;1/4
		Safety Lever	300VGEK;20000;1/4
	18,000 RPM	Standard Lever	300VGE;18000;1/4
		Safety Lever	300VGEK;18000;1/4



1/4" Shown  
Other Sizes Available



#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



The ER Heavy Duty Collet is Standard Equipment on 300VGE Series.

#### 300VGE Alternate Options



#### Abrasive Mounting



## Right Angle Sanders, Buffers & Polishers

Surface Conditioning Abrasives	Page Number	Tool Configuration	Abrasive Size	Model Series	Power Output		
 <p>Sanding Paper or Fiber Discs</p>	28	 <ul style="list-style-type: none"> <li>Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> </ul>	3 Inch (75 mm)	300RA	0.7 H.P. (600 W)		
			4 Inch (100 mm), 4 1/2 Inch (115 mm) or 5 Inch (125 mm)	307RA 400RA 410RA 407RA		1.2 H.P. (900 W)	
 <p>Non-Woven Nylon Web or Convolute Abrasives</p>	29	 <ul style="list-style-type: none"> <li>Large Bearing &amp; Gears for High Duty Cycle &amp; Longevity</li> <li>Extended Neck</li> </ul>	3 Inch (75 mm)	300RAE	0.7 H.P. (600 W)		
			4 Inch (100 mm), 4 1/2 Inch (115 mm) or 5 Inch (125 mm)	317RAE 307RAE 400RAE 410RAE 407RAE		1.2 H.P. (900 W)	
			30	 <ul style="list-style-type: none"> <li>Small Head for Restricted Applications</li> </ul>	2 Inch (50 mm)	347RA 340RA	0.7 H.P. (600 W)
					31	 <ul style="list-style-type: none"> <li>Small Head for Restricted Applications</li> <li>Extended Neck</li> </ul>	2 Inch (50 mm)
32	 <ul style="list-style-type: none"> <li>Extremely Small Head for Restricted Applications</li> <li>Extended Neck</li> </ul>	2 Inch (50 mm)	3101RA 3701RA	0.7 H.P. (600 W)			
		 <ul style="list-style-type: none"> <li>Heavy-Duty, Large Head for Longer Life.</li> </ul>	33	5 Inch (125 mm)	4620RA	1.2 H.P. (900 W)	
7 Inch (180 mm)	4520RA						
520RA	2.0 H.P. (1.5 kW)						
<p>Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.</p>	34	 <ul style="list-style-type: none"> <li>Planetary Gear Systems for Low Speed Applications</li> </ul>	5 Inch (125 mm)	300RA(X)M	0.7 H.P. (600 W)		
				310RA(X)M			
				400RA(X)M	1.2 H.P. (900 W)		
				410RA(X)M 4620RA(X)M			
35	 <ul style="list-style-type: none"> <li>Planetary Gear Systems for Low Speed Applications</li> <li>Extended Neck</li> </ul>	5 Inch (125 mm)	300RAE(X)M	0.7 H.P. (600 W)			
			310RAE(X)M				
			400RAE(X)M	1.2 H.P. (900 W)			
			410RAE(X)M				

RIGHT ANGLE SANDERS

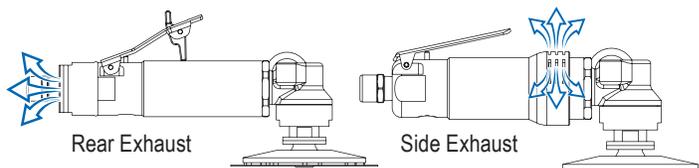
### LEVER STYLE



Safety Lever

Regular Lever

### EXHAUST DIRECTION



Rear Exhaust

Side Exhaust



Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.

### CASE MATERIAL



Aluminum Case Material

Steel Case Material

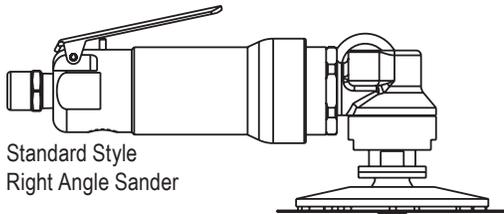
The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.

## Right Angle Sanders, Buffers & Polishers

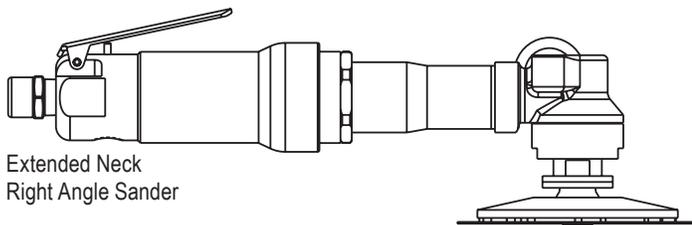
	3/8-24 x 1.0 Inch Spindle	5/8-11 x 1.0 Inch Spindle	1/4-20 X 1/2 Inch Spindle
<b>Output Thread Size &amp; Length</b>			
<b>Popular Sanding Pad Sizes</b>	• 4 Inch	• 5 Inch • 7 Inch	• 2 Inch • 3 Inch
<b>Optional Sanding Pad Sizes</b>	• 5 Inch	• 4 Inch	

### Extended Neck vs Standard

Extended neck tools allow the operator to reach further into the work-piece. This extended reach coupled with the small heads found on Top Cat tools can allow fine finishing in the tightest of areas. Furthermore, the extended neck tools can be fitted with larger diameter abrasives allowing for more efficient material removal and better, more consistent surface finishes.

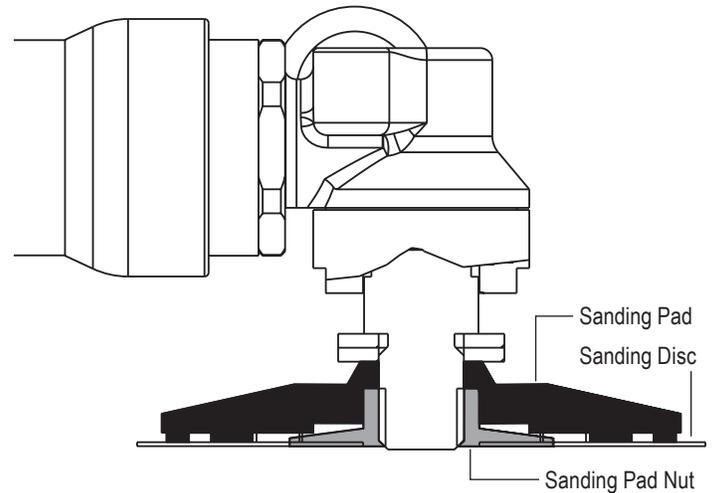


Standard Style  
Right Angle Sander



Extended Neck  
Right Angle Sander

### Sanding Disc Mounting for Right Angle Sanders



Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.



### Spiralcool® Pads

Part Number	Threads	Size	Description	Maximum Speed
889271-A	3/8-24	4 Inch (100 mm)	Sanding Pad	12000 R.P.M.
849848-A	3/8-24	5 Inch (125 mm)	Sanding Pad	10000 R.P.M.
889271	5/8-11	4 Inch (100 mm)	Sanding Pad	12000 R.P.M.
849848	5/8-11	5 Inch (125 mm)	Sanding Pad	10000 R.P.M.
849913	5/8-11	7 Inch (180 mm)	Sanding Pad	8500 R.P.M.
849914	5/8-11	9 Inch (230 mm)	Sanding Pad	6500 R.P.M.
849259-A	3/8-24		Sanding Pad Nut	
849259	5/8-11		Sanding Pad Nut	
102-SPWR			Pad Nut Wrench	

## Short Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives

### 300RA Series & 307RA Series



**300RA6K;15000**

**307RA2K;10000;SP**

Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.

### 400RA Series & 407RA Series



**400RA2R;10000;SP**

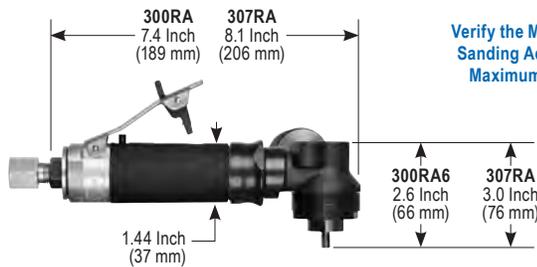
**400RA2K;10000;SP**

RIGHT ANGLE SANDERS

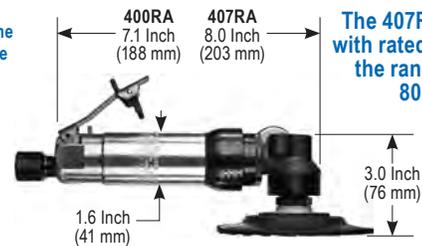
Recommended Maximum Sanding Pad Size	Exhaust Direction	Spindle Output	Lever Style	Model Number
3 Inch (75 mm)	Rear	1/4-20	Standard Lever	300RA6;15000
			Safety Lever	300RA6K;15000
4 Inch (100 mm)		3/8-24	Standard Lever	307RA4;10000;SP
			Safety Lever	307RA4K;10000;SP
4 1/2 Inch (115 mm)		5/8-11	Standard Lever	300RA2;13000;SP
			Safety Lever	300RA2K;13000;SP
5 Inch (125 mm)	Standard Lever	307RA2;10000;SP		
	Safety Lever	307RA2K;10000;SP		

The 307RA is available with rated speeds within the range of 7000 to 10000 RPM.

Recommended Maximum Sanding Pad Size	Exhaust Direction	Spindle Output	Lever Style	Model Number
4 Inch (100 mm)	Side	3/8-24	Standard Lever	400RA4;10000;SP
			Safety Lever	400RA4K;10000;SP
4 1/2 Inch (115 mm)	Rear	3/8-24	Standard Lever	400RA2;10000;SP
			Safety Lever	400RA2K;10000;SP
4 1/2 Inch (115 mm)	Side	5/8-11	Standard Lever	410RA2;13000;SP
			Safety Lever	410RA2K;13000;SP
4 1/2 Inch (115 mm)	Rear	5/8-11	Standard Lever	410RA2R;13000;SP
			Safety Lever	410RA2KR;13000;SP
5 Inch (125 mm)	Side	5/8-11	Standard Lever	400RA2;10000;SP
			Safety Lever	400RA2K;10000;SP
5 Inch (125 mm)	Rear	5/8-11	Standard Lever	400RA2R;10000;SP
			Safety Lever	400RA2KR;10000;SP
5 Inch (125 mm)	Side	5/8-11	Standard Lever	407RA2;8000;SP
			Safety Lever	407RA2K;8000;SP



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.



The 407RA is available with rated speeds within the range of 6000 to 8000 RPM.



0.7 H.P.  
(600 W)



300RA: 25 cfm (11.8 L/s) Max  
307RA: 15 cfm (7.1 L/s) Free Speed  
25 cfm (11.8 L/s) Max



2.6 Lbs. (1.2 Kg) Aluminum  
3.0 Lbs. (1.4 Kg) Steel



1/4" NPT Inlet  
3/8" (10 mm) Hose Size



1.2 H.P.  
(900 W)



3.0 Lbs. (1.4 Kg) Aluminum  
3.6 Lbs. (1.6 Kg) Steel



400RA: 35 cfm (16.5 L/s) Max  
407RA: 20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max



3/8" NPT Inlet  
1/2" (13 mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 300RA & 307RA Alternate Options

Case Material



Aluminum Case Steel Case

#### 300-400RA & 307-407RA Alternate Options

Lever Style



Safety Lever Standard Lever

#### 400RA & 407RA Alternate Options

Case Material



Aluminum Case Steel Case

#### Surface Conditioning Abrasive Mounting



## Extended Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives

### 300RAE Series & 307RAE/317RAE Series



### 400RAE Series & 407RAE Series



RIGHT ANGLE SANDERS

Recommended Maximum Sanding Pad Size	Exhaust Direction	Spindle Output	Lever Style	Model Number
3 Inch (75 mm)	Rear	1/4-20	Standard Lever	300RAE6;15000
			Safety Lever	300RAE6K;15000
4 Inch (100 mm)		3/8-24	Standard Lever	317RAE4;12000;SP
			Safety Lever	317RAE4K;12000;SP
4 1/2 Inch (115 mm)		5/8-11	Standard Lever	300RAE2;13000;SP
			Safety Lever	300RAE2K;13000;SP
5 Inch (125 mm)		5/8-11	Standard Lever	307RAE2;10000;SP
			Safety Lever	307RAE2K;10000;SP

The 307RAE is available with rated speeds within the range of 7000 to 10000 RPM.

Recommended Maximum Sanding Pad Size	Exhaust Direction	Spindle Output	Lever Style	Model Number	
4 Inch (100 mm)	Side	3/8-24	Standard Lever	400RAE4;10000;SP	
			Safety Lever	400RAE4K;10000;SP	
4 1/2 Inch (115 mm)		Rear	3/8-24	Standard Lever	400RAE2;13000;SP
				Safety Lever	400RAE2K;13000;SP
5 Inch (125 mm)	Side	5/8-11	Standard Lever	410RAE2;13000;SP	
			Safety Lever	410RAE2K;13000;SP	
			Standard Lever	410RAE2R;10000;SP	
	Rear	5/8-11	Standard Lever	400RAE2;10000;SP	
			Safety Lever	400RAE2K;10000;SP	
			Standard Lever	407RAE2;8000;SP	
Safety Lever	407RAE2K;8000;SP				

Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.

**300RAE** 10.4 Inch (264 mm) | **307RAE** 11.1 Inch (282 mm)

4.7 Inch (119 mm)

1.44 Inch (37 mm)

**300RAE6** 2.6 Inch (66 mm) | **307RAE** 3.0 Inch (76 mm)

**HP** 0.7 H.P. (600 W)

**cfm** 300RAE: 25 cfm (11.8 L/s) Max  
307RAE: 15 cfm (7.1 L/s) Free Speed  
25 cfm (11.8 L/s) Max

**Lbs** 3.1 Lbs. (1.4 Kg) Aluminum  
3.5 Lbs. (1.6 Kg) Steel

**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size

The 407RAE is available with rated speeds within the range of 6000 to 8000 RPM.

**400RAE** 11.0 Inch (279 mm) | **407RAE** 11.9 Inch (302 mm)

4.8 Inch (123 mm)

1.6 Inch (41 mm)

3.0 Inch (76 mm)

**HP** 1.2 H.P. (900 W)

**cfm** 400RAE: 35 cfm (16.5 L/s) Max  
407RAE: 20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max

**Lbs** 3.6 Lbs. (1.6 Kg) Aluminum  
4.2 Lbs. (1.9 Kg) Steel

**SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 300RAE & 307RAE Alternate Options



#### 300-400RAE & 307-407RAE Alternate Options



#### 400RAE & 407RAE Alternate Options



#### Surface Conditioning Abrasive Mounting



Short Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives

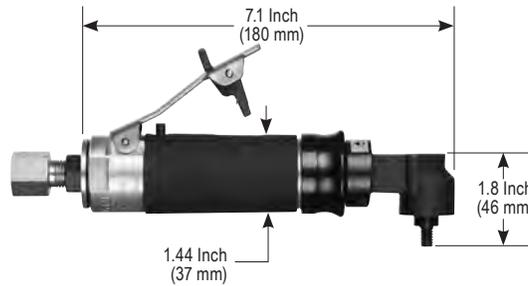
347RA/340RA Series



347RA6K;12000

Recommended Maximum Sanding Pad Size	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER
2 Inch (50 mm)  1/4-20 Spindle Output Thread	12000 RPM	Rear	Standard Lever	347RA6;12000
			Safety Lever	347RA6K;12000
	20000 RPM		Standard Lever	340RA6;20000
			Safety Lever	340RA6K;20000

RIGHT ANGLE SANDERS



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.



0.7 H.P.  
(600 W)



25 cfm  
(11.8 L/s) Max



1.5 Lbs. (0.7 Kg) Aluminum  
1.9 Lbs. (0.9 Kg) Steel



1/4" NPT Inlet  
3/8" (10 mm) Hose Size

STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

347RA/340RA Alternate Options

Case Material



Aluminum Case

Steel Case

Lever Style



Safety Lever

Standard Lever

Surface Conditioning Abrasive Mounting



**Extended Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives**

**320RA Series**



**320RA6K;20000**

**420RA Series**

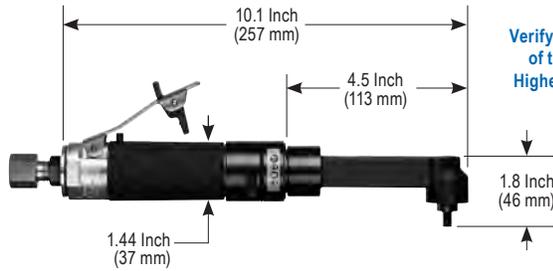


**420RA6R;13000**

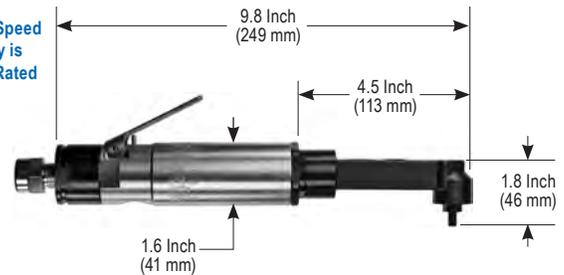
**420RA6K;13000**

Recommended Maximum Sanding Pad Size	Exhaust Direction	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Exhaust Direction	Lever Style	MODEL NUMBER
2 Inch (50 mm)	Side	Standard Lever	320RA6;20000	2 Inch (50 mm)	Side	Standard Lever	420RA6;13000
		Safety Lever	320RA6K;20000			Safety Lever	420RA6K;13000
1/4-20 Spindle Output Thread	Rear	Standard Lever	320RA6R;20000	1/4-20 Spindle Output Thread	Rear	Standard Lever	420RA6R;13000
		Safety Lever	320RA6KR;20000			Safety Lever	420RA6KR;13000

RIGHT ANGLE SANDERS



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.



**HP** 0.7 H.P. (600 W)  
**Lbs** 2.1 Lbs. (1.0 Kg) Aluminum  
 2.5 Lbs. (1.1 Kg) Steel

**cfm** 25 cfm (11.8 L/s) Max  
**SUPPLY** 1/4" NPT Inlet  
 3/8" (10 mm) Hose Size

**HP** 1.2 H.P. (900 W)  
**Lbs** 2.4 Lbs. (1.1 Kg) Aluminum  
 3.0 Lbs. (1.4 Kg) Steel

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 3/8" NPT Inlet  
 1/2" (13 mm) Hose Size

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**320RA Alternate Options**



**320-420RA Alternate Options**



**420RA Alternate Options**



**Surface Conditioning Abrasive Mounting**



Extended Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives

3101RA & 3701RA Series



3101RA6K;23000

Recommended Maximum Sanding Pad Size	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER
2 Inch (50 mm) 1/4-20 Spindle Output Thread	23000 RPM	Side	Standard Lever	3101RA6;23000
			Safety Lever	3101RA6K;23000
		Rear	Standard Lever	3101RA6R;23000
			Safety Lever	3101RA6KR;23000
	15000 RPM	Side	Standard Lever	3701RA6;15000
			Safety Lever	3701RA6K;15000
		Rear	Standard Lever	3701RA6R;15000
			Safety Lever	3701RA6KR;15000

RIGHT ANGLE SANDERS



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.



0.7 H.P.  
(600 W)



3101RA: 25 cfm (11.8 L/s) Max  
3701RA: 15 cfm (7.1 L/s) Free Speed  
25 cfm (11.8 L/s) Max



2.0 Lbs. (0.9 Kg) Aluminum  
2.4 Lbs. (1.1 Kg) Steel

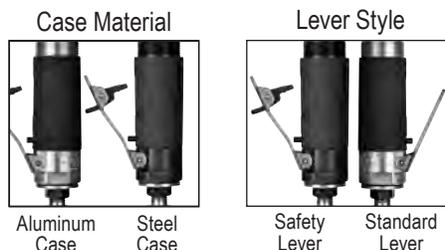


1/4" NPT Inlet  
3/8" (10 mm) Hose Size

STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

3101RA & 3701RA Alternate Options

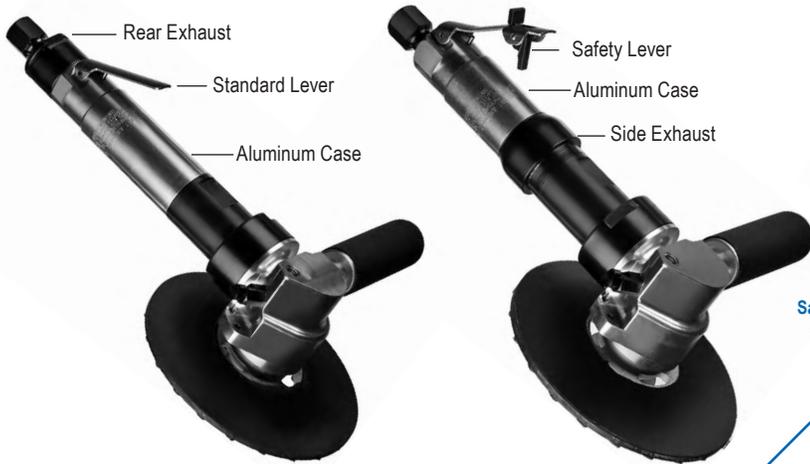


Surface Conditioning Abrasive Mounting



**Extended Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives**

**4520RA/4620RA Series**



**520RA Series**



Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.

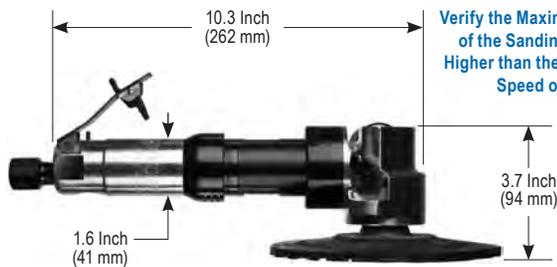
4520RAR;6000;SP

4520RAK;6000;SP

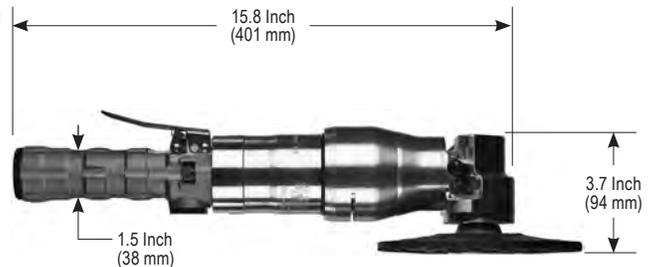
520RAK;8000;SP

Recommended Maximum Sanding Pad Size	Exhaust Direction	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Lever Style	MODEL NUMBER		
5 Inch (125 mm) 5/8-11 Spindle Output Thread	Side	Standard Lever	4620RA;10000;SP		Standard Lever	520RA;8000;SP		
		Safety Lever	4620RAK;10000;SP					
	Rear	Standard Lever	4620RAR;10000;SP				Safety Lever	520RAK;8000;SP
		Safety Lever	4620RAKR;10000;SP					
7 Inch (180 mm) 5/8-11 Spindle Output Thread	Side	Standard Lever	4520RA;6000;SP		7 Inch (180 mm) 5/8-11 Spindle Output Thread	Standard Lever	520RA;8000;SP	
		Safety Lever	4520RAK;6000;SP					
	Rear	Standard Lever	4520RAR;6000;SP			Safety Lever		520RAK;8000;SP
		Safety Lever	4520RAKR;6000;SP					

RIGHT ANGLE SANDERS



Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.



**HP** 1.2 H.P. (900 W)  
**Lbs** 5.6 Lbs. (2.5 Kg) Aluminum  
6.2 Lbs. (2.8 Kg) Steel

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size

**HP** 2.0 H.P. (1.5 kW)  
**Lbs** 7.6 Lbs. (3.4 Kg)

**cfm** 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max  
**SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

**4520RA/4620RA Alternate Options**



**Surface Conditioning Abrasive Mounting**



## Geared Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives

### 300/310RA(X)M Series



300RA3M2;4000;SP

### 400/410RA(X)M Series



400RA3M2K;4000;SP

### 4620RA(X)M Series

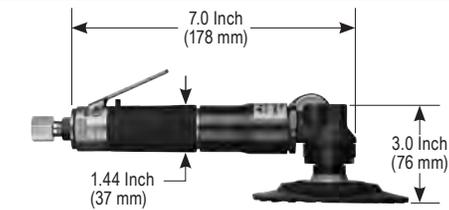


4620RA3M2K;4200;SP

Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.

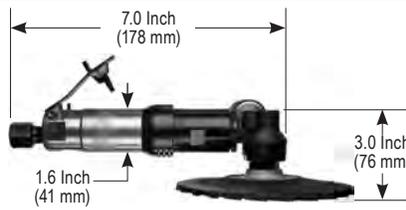
RIGHT ANGLE SANDERS

Recommended Maximum Sanding Pad Size	Rated Speed	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER					
5 Inch (125 mm) 5/8-11 Spindle Output Thread	5200 RPM	Standard Lever	310RA3M2;5200;SP	5 Inch (125 mm) 5/8-11 Spindle Output Thread	Side	3800 RPM	Standard Lever	410RA3M2;3800;SP	7 Inch (180 mm) 5/8-11 Spindle Output Thread	Side	4200 RPM	Standard Lever	4620RA3M2;4200;SP					
		Safety Lever	310RA3M2K;5200;SP				Safety Lever	410RA3M2K;3800;SP				Safety Lever	4620RA3M2K;4200;SP					
	4000 RPM	Standard Lever	310RA5M2;4000;SP			2900 RPM	Standard Lever	410RA5M2;2900;SP			3100 RPM	Standard Lever	4620RA5M2;3100;SP					
		Safety Lever	310RA5M2K;4000;SP				Safety Lever	410RA5M2K;2900;SP				Safety Lever	4620RA5M2K;3100;SP					
	2500 RPM	Standard Lever	310RA8M2;2500;SP			1800 RPM	Standard Lever	410RA8M2;1800;SP			1900 RPM	Standard Lever	4620RA8M2;1900;SP					
		Safety Lever	310RA8M2K;2500;SP				Safety Lever	410RA8M2K;1800;SP				Safety Lever	4620RA8M2K;1900;SP					
	1800 RPM	Standard Lever	300RA8M2;1800;SP			1300 RPM	Standard Lever	400RA8M2;1300;SP			4200 RPM	Standard Lever	4620RA3M2R;4200;SP					
		Safety Lever	300RA8M2K;1800;SP				Safety Lever	400RA8M2K;1300;SP				Safety Lever	4620RA3M2RK;4200;SP					
	<b>Note: Other Speeds Available. Contact us for Details</b>					5/8-11 Spindle Output Thread	Rear	3800 RPM			Standard Lever	410RA3MR;3800;SP	Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.	Rear	3100 RPM	Standard Lever	4620RA5M2R;3100;SP	
											Safety Lever	410RA3MRK;3800;SP				Safety Lever	4620RA5M2RK;3100;SP	
								2900 RPM			Standard Lever	410RA5M2R;2900;SP			1900 RPM	Standard Lever	4620RA8M2R;1900;SP	
											Safety Lever	410RA5M2RK;2900;SP				Safety Lever	4620RA8M2RK;1900;SP	
1800 RPM					Standard Lever			410RA8M2R;1800;SP	1300 RPM	Standard Lever	400RA8M2R;1300;SP							
					Safety Lever			410RA8M2RK;1800;SP		Safety Lever	400RA8M2RK;1300;SP							



**HP** 0.7 H.P. (600 W)      **cfm** 25 cfm (11.8 L/s) Max

**Lbs** 3.6 Lbs (1.6 Kg) Aluminum  
4.0 Lbs (1.8 Kg) Steel      **SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size



**HP** 1.2 H.P. (900 W)      **cfm** 35 cfm (16.5 L/s) Max

**Lbs** 4.5 Lbs (2.0 Kg) Aluminum  
5.1 Lbs (2.3 Kg) Steel      **SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size



**HP** 1.2 H.P. (900 W)      **cfm** 35 cfm (16.5 L/s) Max

**Lbs** 6.3 Lbs (2.9 Kg) Aluminum  
6.9 Lbs (3.1 Kg) Steel      **SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 300/310RA(X)M, 400/410RA(X)M & 4620RA(X)M Alternate Options

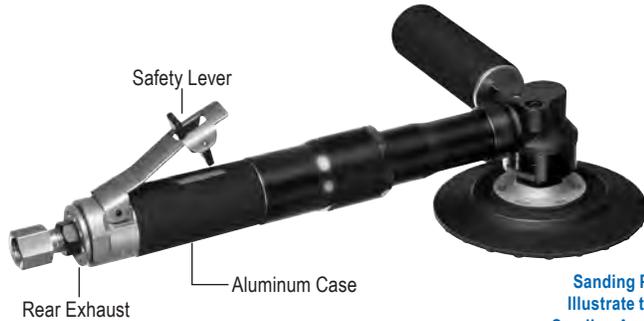


### Surface Conditioning Abrasive Mounting



**Extended Right Angle Sanders, Buffers & Polishers for Surface Finishing Abrasives**

**300/310RAE(X)M Series**



**300RAE3M2K;4000;SP**

Sanding Pads Shown on Tools to Illustrate the Sanding Application. Sanding Accessories are Not Supplied as Standard Equipment with Tools.

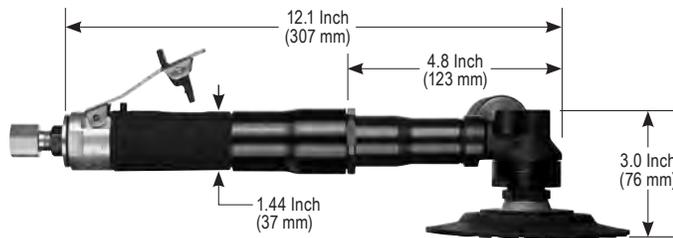
**400/410RAE(X)M Series**



**400RAE3M2R;2900;SP**

Recommended Maximum Sanding Pad Size	Rated Speed	Lever Style	MODEL NUMBER	Recommended Maximum Sanding Pad Size	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER			
5 Inch (125 mm) 5/8-11 Spindle Output Thread	5200 RPM	Standard Lever	310RAE3M2;5200;SP	5 Inch (125 mm) 5/8-11 Spindle Output Thread	Side	3800 RPM	Standard Lever	410RAE3M2;3800;SP			
		Safety Lever	310RAE3M2K;5200;SP				Safety Lever	410RAE3M2K;3800;SP			
	4000 RPM	Standard Lever	310RAE5M2;4000;SP			2900 RPM	Standard Lever	410RAE5M2;2900;SP			
		Safety Lever	310RAE5M2K;4000;SP				Safety Lever	410RAE5M2K;2900;SP			
	2500 RPM	Standard Lever	310RAE8M2;2500;SP			1800 RPM	Standard Lever	410RAE8M2;1800;SP			
		Safety Lever	310RAE8M2K;2500;SP				Safety Lever	410RAE8M2K;1800;SP			
	1800 RPM	Standard Lever	300RAE8M2;1800;SP			1300 RPM	Standard Lever	400RAE8M2;1300;SP			
		Safety Lever	300RAE8M2K;1800;SP				Safety Lever	400RAE8M2K;1300;SP			
	<p><b>Note: Other Speeds Available. Contact us for Details</b></p> <p>Verify the Maximum Rated Speed of the Sanding Accessory is Higher than the Maximum Rated Speed of the Tool.</p>					5/8-11 Spindle Output Thread	Rear	3800 RPM	Standard Lever	410RAE3M2R;3800;SP	
									Safety Lever	410RAE3M2RK;3800;SP	
								2900 RPM	Standard Lever	410RAE5M2R;2900;SP	
									Safety Lever	410RAE5M2RK;2900;SP	
1800 RPM					Standard Lever			410RAE8M2R;1800;SP			
					Safety Lever			410RAE8M2RK;1800;SP			
1300 RPM	Standard Lever	400RAE8M2R;1300;SP									
	Safety Lever	400RAE8M2RK;1300;SP									

RIGHT ANGLE SANDERS



**HP** 0.7 H.P. (600W)  
**Lbs** 4.2 lbs (1.9 Kg) Aluminum  
4.6 lbs (2.1 Kg) Steel

**cfm** 25 cfm (11.8 L/s) Max  
**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size



**HP** 1.2 H.P. (900 W)  
**Lbs** 5.0 Lbs. (2.3 Kg) Aluminum  
5.6 Lbs. (2.5 Kg) Steel

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

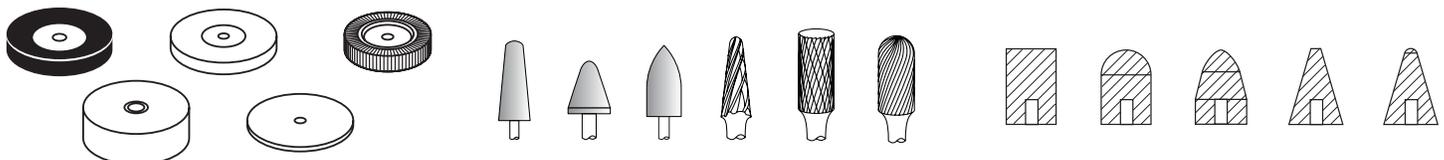
**300/310RAE(X)M & 400/410RAE(X)M Alternate Options**



**Surface Conditioning Abrasive Mounting**



Page Number	Application	Abrasive Type/Size	Model Series	Power Output	Mounting of Abrasives
38		3 Inch (75 mm) to 4 Inch (100 mm) Type 1 Type 1 Cut-off (Type 41) Wheel	400GH4 407GH4	1.2 H.P. (900 W)	
			507H4	1.5 H.P. (1.2 kW)	
39		4 Inch (100 mm), 6 Inch (150 mm) or 8 Inch (200 mm) Type 1 Type 1 Cut-off (Type 41) Wheel	520H	2.0 H.P. (1.5 kW)	
			56H	3.0 H.P. (2.3 kW)	
			65H	4.0 H.P. (3.0 kW)	
40		3/8-24 Threaded Cone Wheels	400GH1	1.2 H.P. (900 W)	
			507H1	1.5 H.P. (1.2 kW)	
41		5/8-11 Threaded Cone Wheels	400GH2 (2 Inch Max. Diameter)	1.2 H.P. (900 W)	
			507H2 (2 Inch Max. Diameter)	1.5 H.P. (1.2 kW)	
			520HCW	2.0 H.P. (1.5 kW)	
42		Collet Mounted Abrasives  • Burrs • Mounted Stones • Flap Wheels • Cartridge Rolls • Expander Wheels	300EH	0.7 H.P. (600 W)	
300GHD					
400GHD			1.2 H.P. (900 W)		
43			507HD	1.5 H.P. (1.2 kW)	
44				300GH(X)M	0.7 H.P. (600 W)
	400GH(X)M	1.2 H.P. (900 W)			
	517H1M	1.5 H.P. (1.2 kW)			



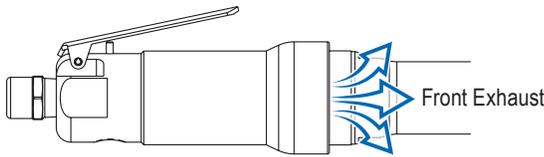
**LEVER STYLE**



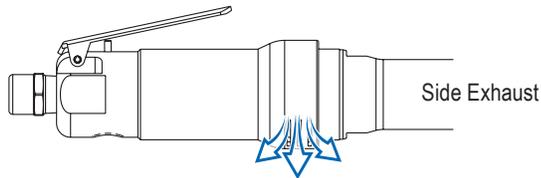
Safety Lever

Standard Lever

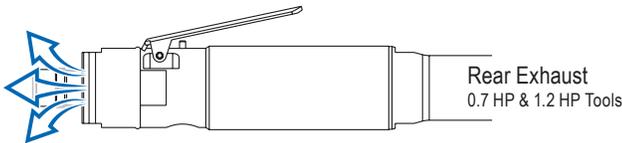
**EXHAUST DIRECTION**



Front Exhaust



Side Exhaust



Rear Exhaust  
0.7 HP & 1.2 HP Tools



Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.



Aluminum Case Material

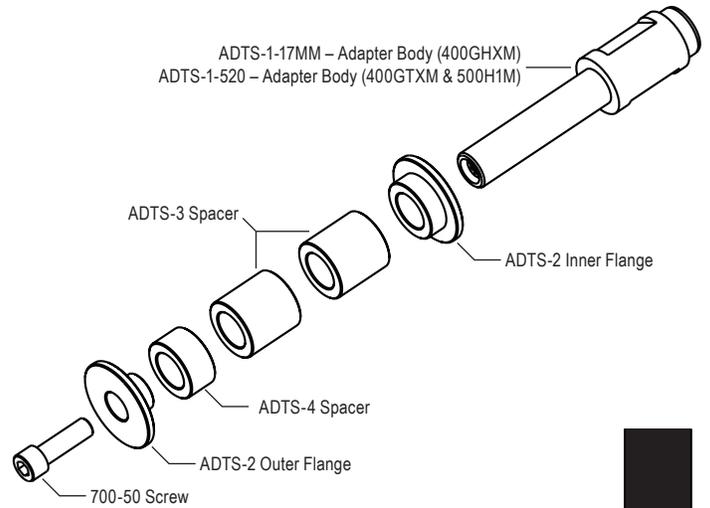
Steel Case Material

The choice of case material affects the weight and durability of the tool. By it's nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.



**THE TOP CAT® COMBINATION ARBOR**

The combination arbor allows one to mount several different types of surface conditioning wheels onto our geared (low speed) horizontal sanders/polishers.



ADTS-1-17MM – Adapter Body (400GHXM)  
ADTS-1-520 – Adapter Body (400GTXM & 500H1M)

ADTS-3 Spacer

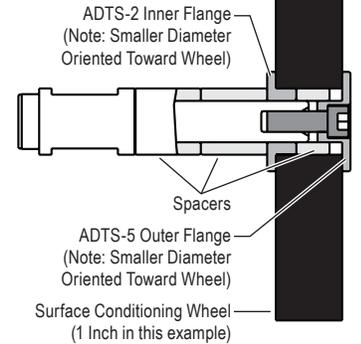
ADTS-2 Inner Flange

ADTS-4 Spacer

ADTS-2 Outer Flange

700-50 Screw

The "stack-up" or ordering of the components change based on the type and thickness of wheel you intend to use. Please examine the picture to the right and chart below for the position ordering of the components parts to properly mount your particular wheel.



ADTS-2 Inner Flange  
(Note: Smaller Diameter Oriented Toward Wheel)

Spacers

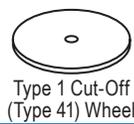
ADTS-5 Outer Flange  
(Note: Smaller Diameter Oriented Toward Wheel)

Surface Conditioning Wheel  
(1 Inch in this example)

HORIZONTAL GRINDERS

**POSITION OF MOUNTING ACCESSORY: (A) (B) (C) (D) (E) (F)**  
(Spacer or Flange Based on Thickness of Wheel)

Wheel Type & Mounting Thickness	Position from Adapter Body					
	(A)	(B)	(C)	(D)	(E)	(F)
1" Thick Flap Wheel w/Recessed Mounting	ADTS-3 (Thick Spacer)	ADTS-3 (Thick Spacer)	ADTS-4 (Thin Spacer)	ADTS-2 (Inner Flange)	Wheel	ADTS-5 (Outer Flange)
1" Thick Surface Conditioning Wheel	ADTS-3 (Thick Spacer)	ADTS-3 (Thick Spacer)	ADTS-2 (Inner Flange)	ADTS-4 (Thin Spacer)		
2" Thick Flap Wheel w/Recessed Mounting	ADTS-3 (Thick Spacer)	ADTS-4 (Thin Spacer)	ADTS-2 (Inner Flange)	ADTS-3 (Thick Spacer)		
2" Thick Surface Conditioning Wheel	ADTS-3 (Thick Spacer)	ADTS-2 (Inner Flange)	ADTS-3 (Thick Spacer)	ADTS-4 (Thin Spacer)		
3" Thick Flap Wheel w/Recessed Mounting	ADTS-4 (Thin Spacer)	ADTS-2 (Inner Flange)	ADTS-3 (Thick Spacer)	ADTS-3 (Thick Spacer)		
3" Thick Surface Conditioning Wheel	ADTS-2 (Inner Flange)	ADTS-3 (Thick Spacer)	ADTS-3 (Thick Spacer)	ADTS-4 (Thin Spacer)		



Guard Size: 3 Inch • 4 Inch  
(75 mm) (100 mm) 1/2 Inch (13 mm) Max. Wheel Thickness

## Horizontal Grinders for 3 Inch & 4 Inch Type 1 Wheels

### 400GH Series & 407GH Series

### 507H Series



400GH4SKR;18000;301



407GH4S;15000;401



507HK4;15000;401

Guard/Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER	Guard/Wheel Size	Exhaust Direction	Lever Style	MODEL NUMBER		
3 Inch (75 mm)	Side	Standard Lever	400GH4S;18000;301	3 Inch (75 mm)	Side	Standard Lever	507HLS4;18000;301		
		Safety Lever	400GH4SK;18000;301			Safety Lever	507HKS4;18000;301		
	Rear	Standard Lever	400GH4SR;18000;301			4 Inch (100 mm)	Side	Standard Lever	507HLS4;15000;401
		Safety Lever	400GH4SKR;18000;301					Safety Lever	507HKS4;15000;401

HORIZONTAL GRINDERS

#### 400GH



#### 407GH



1.2 H.P.  
(900 W)



400GH: 35 cfm (16.5 L/s) Max  
407GH: 20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max



4.0 Lbs. (1.8 Kg) Aluminum  
4.6 Lbs. (2.1 Kg) Steel



3/8" NPT Inlet  
1/2" (13 mm) Hose Size



1.5 H.P.  
(1.1 kW)



7.4 Lbs. (3.4 Kg) Steel Only



20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max



1/2" NPT Inlet  
1/2" (13 mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 400GH & 407GH Series Alternate Options



### Type 1 Wheel Mounting



## Horizontal Grinders for 6 Inch & 8 Inch Type 1 Wheels

### 520H Series



520HK;8000;601

### 56H Series

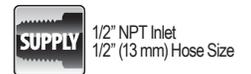
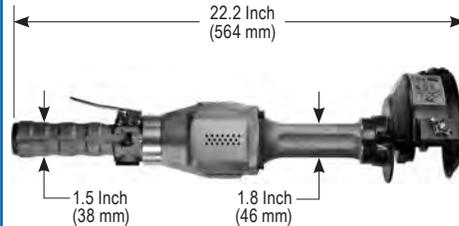
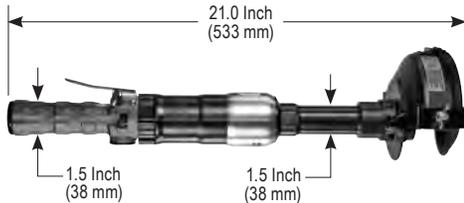


56HK;6000;601

### 65H Series



Guard/Wheel Size	Lever Style	MODEL NUMBER	Guard/Wheel Size	Rated Speed	Lever Style	MODEL NUMBER	Guard/Wheel Size	Rated Speed	Lever Style	MODEL NUMBER				
4 Inch (100 mm)	Standard Lever	520HL;12000;401	6 Inch (150 mm)	8000 RPM	Standard Lever	56HL;8000;601	6 Inch (150 mm)	6000 RPM	Standard Lever	65HL;6000;601				
	Safety Lever	520HK;12000;401			Safety Lever	56HK;8000;601			Safety Lever	65HK;6000;601				
6 Inch (150 mm)	Standard Lever	520HL;8000;601			6000 RPM	Standard Lever			56HL;6000;601	8 Inch (200 mm)	6000 RPM	Standard Lever	65HL;6000;801	
	Safety Lever	520HK;8000;601				Safety Lever			56HK;6000;601			Safety Lever	65HK;6000;801	
					8 Inch (200 mm)	6000 RPM			Standard Lever	56HL;6000;801	8 Inch (200 mm)	6000 RPM	Safety Lever	65HK;6000;801
									Safety Lever	56HK;6000;801			Safety Lever	65HK;6000;801



### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 520H, 56H & 65H Series Alternate Options

#### Handles





## Horizontal Grinders for 3/8-24 Cone Wheels

### 400GH Series

### 507H Series



**400GHSK1;18000**



**507HKS1;18000**

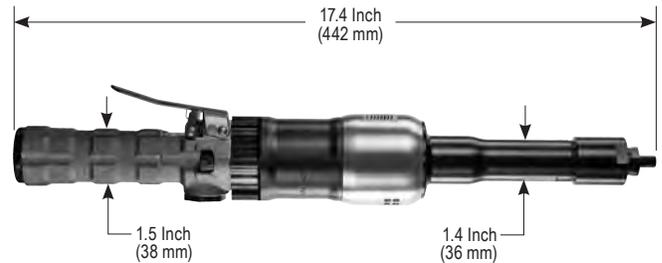
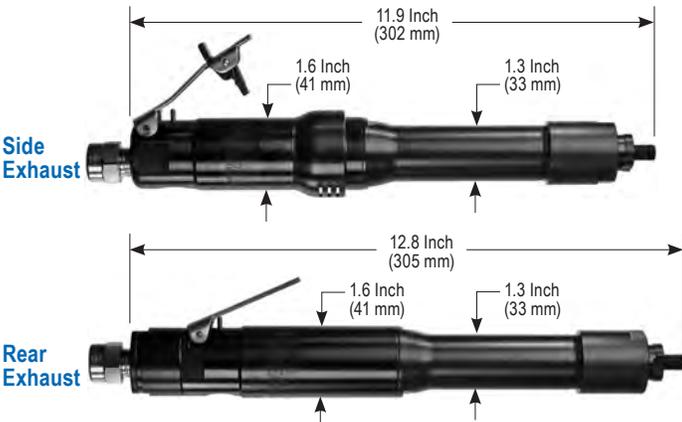


**400GHSR1;18000**

Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER
20000 RPM	Side	Standard Lever	400GHS1;20000
		Safety Lever	400GHSK1;20000
	Rear	Standard Lever	400GHSR1;20000
		Safety Lever	400GHSKR1;20000
18000 RPM	Side	Standard Lever	400GHS1;18000
		Safety Lever	400GHSK1;18000
	Rear	Standard Lever	400GHSR1;18000
		Safety Lever	400GHSKR1;18000

Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER
18000 RPM	Side	Standard Lever	507HLS1;18000
		Safety Lever	507HKS1;18000

HORIZONTAL GRINDERS



1.2 H.P.  
(900 W)



35 cfm (16.5 L/s)



3.2 Lbs. (1.4 Kg) Aluminum  
3.8 Lbs. (1.7 Kg) Steel



3/8" NPT Inlet  
1/2" (13 mm) Hose Size



1.5 H.P.  
(1.1 kW)



20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max.



6.5 Lbs. (3.0 Kg) Steel Only



1/2" NPT Inlet  
1/2" (13 mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 400GH Series Series Alternate Options



### Cone Wheel Mounting





## Horizontal Grinders for 5/8-11 Cone Wheels

### 400GH Series



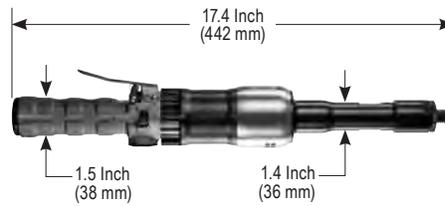
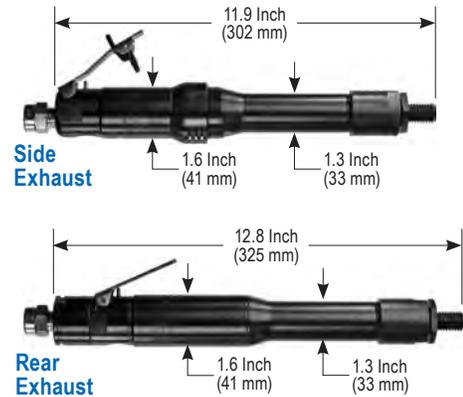
### 507H Series



### 520H Series



Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER		
20000 RPM	Side	Standard Lever	400GHS2;20000	18000 RPM	Side	Standard Lever	507HLS2;18000	12000 RPM	Side	Standard Lever	520HLS2;12000		
		Safety Lever	400GHSK2;20000			Safety Lever	507HKS2;18000			Safety Lever	520HKSCW;12000		
	Rear	Standard Lever	400GHSR2;20000			Standard Lever	507HLS2;18000			Standard Lever	520HLS2;12000		
		Safety Lever	400GHSRK2;20000									Safety Lever	507HKS2;18000
18000 RPM	Side	Standard Lever	400GHS2;18000			18000 RPM	Side	Standard Lever	507HLS2;18000	12000 RPM	Side	Standard Lever	520HLS2;12000
		Safety Lever	400GHSK2;18000					Safety Lever	507HKS2;18000			Safety Lever	520HKSCW;12000
	Rear	Standard Lever	400GHSR2;18000					Standard Lever	507HLS2;18000			Standard Lever	520HLS2;12000
		Safety Lever	400GHSRK2;18000										



**HP** 1.2 H.P. (900 W)

**Lbs** 3.2 Lbs. (1.4 Kg) Aluminum  
3.8 Lbs. (1.7 Kg) Steel

**cfm** 35 cfm (16.5 L/s)

**SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

**HP** 1.5 H.P. (1.1 kW)

**Lbs** 6.5 Lbs. (3.0 Kg) Steel Only

**cfm** 20 cfm (9.4 L/s) Free Speed  
35 cfm (16.5 L/s) Max

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size

**HP** 2.0 H.P. (1.5 kW)

**Lbs** 8.4 Lbs. (3.8 Kg) Steel Only

**cfm** 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max

**SUPPLY** 1/2" NPT Inlet  
1/2" (13 mm) Hose Size

### STANDARD EQUIPMENT

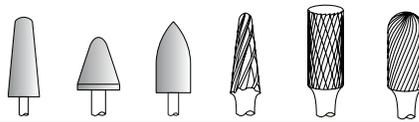
- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 400GH Series Alternate Options



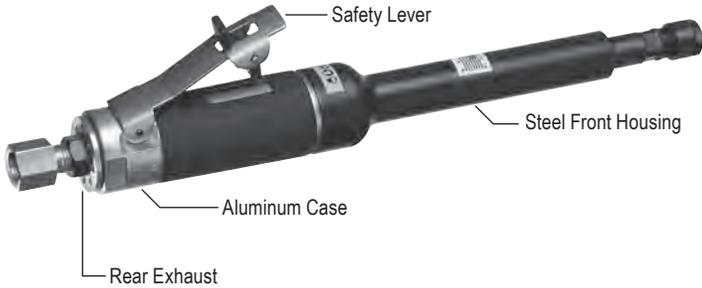
### 507H & 520H Series Alternate Options Cone Wheel Mounting Handles





## Horizontal Die Grinders (Collet Output)

### 300EH Series



300EHK;25000;1/4

### 300GH Series

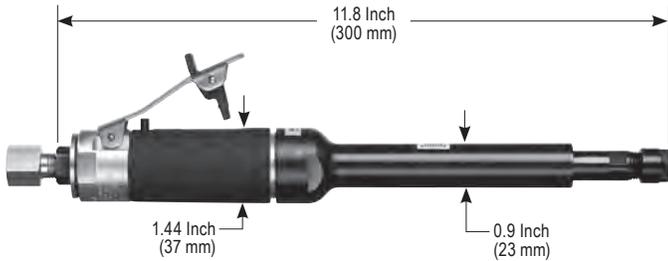


300GHD;25000;1/4

Collet Type/Capacity	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER
ER Style Insert Collet 1/4 Inch or (7 mm) Maximum	Rear	30000 RPM	Standard Lever	300EH;30000;1/4
			Safety Lever	300EHK;30000;1/4
		25000 RPM	Standard Lever	300EH;25000;1/4
			Safety Lever	300EHK;25000;1/4

Collet Type/Capacity	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER
1/4 Inch Standard ER Style Insert Collet 3/8 Inch or (10 mm) Maximum	Side	30000 RPM	Standard Lever	300GHD;30000;1/4
			Safety Lever	300GHDK;30000;1/4
			Standard Lever	300GHDR;30000;1/4
			Safety Lever	300GHDRK;30000;1/4
	Rear	25000 RPM	Standard Lever	300GHD;25000;1/4
			Safety Lever	300GHDK;25000;1/4
			Standard Lever	300GHDR;25000;1/4
			Safety Lever	300GHDRK;25000;1/4

HORIZONTAL GRINDERS



Rear Exhaust Only



0.7 H.P.  
(600 W)



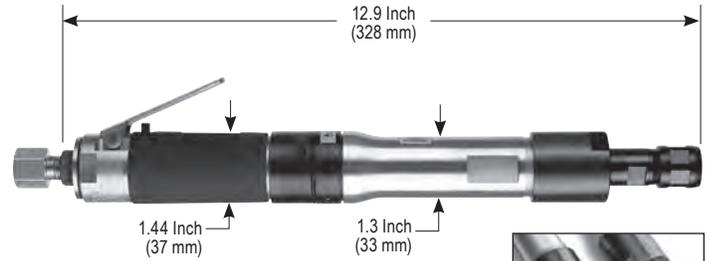
25 cfm  
(11.8 L/s) Max



2.0 Lbs. (0.9 Kg) Aluminum  
2.4 Lbs. (1.1 Kg) Steel



1/4" NPT Inlet  
3/8" (10 mm) Hose Size



Side or Rear Exhaust



Insert Style or 2 Pc.  
Collets are available.



0.7 H.P.  
(600 W)



25 cfm  
(11.8 L/s) Max



2.4 Lbs. (1.1 Kg) Aluminum  
2.8 Lbs. (1.3 Kg) Steel

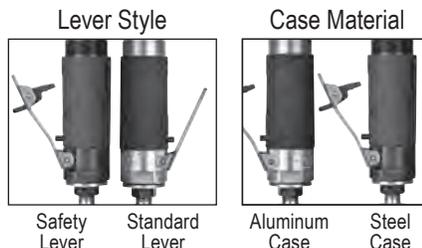


1/4" NPT Inlet  
3/8" (10 mm) Hose Size

### STANDARD EQUIPMENT

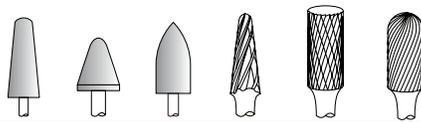
- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 300EH & 300GH Series Alternate Options



### Inserted Tool Mounting





## Horizontal Die Grinders (Collet Output)

### 400GH Series



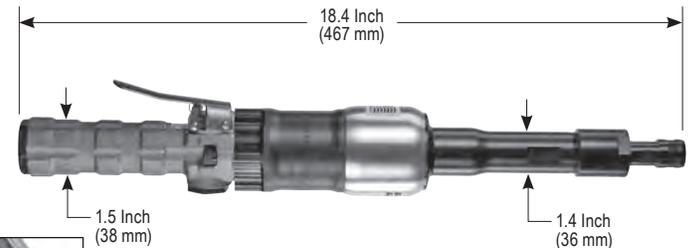
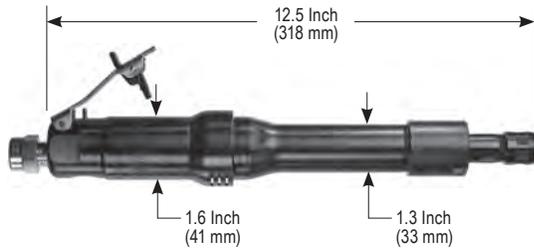
400GHKSD;20000;1/4

### 507H Series

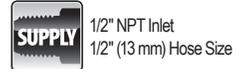
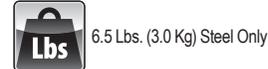


507HKSD;18000;1/4

Collet Type/Capacity	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER	Collet Type/Capacity	Exhaust Direction	Rated Speed	Lever Style	MODEL NUMBER
1/4 Inch Standard ER Style Insert Collet 3/8 Inch or (10mm) Maximum	Side	20000 RPM	Standard Lever	400GHSD;20000;1/4	1/4 Inch Standard 3/8 Inch or (10 mm) Maximum	Side	18000 RPM	Standard Lever	507HLSD;18000;1/4
			Safety Lever	400GHKSD;20000;1/4				Safety Lever	507HKSD;18000;1/4CXZ
	Rear		Standard Lever	400GHSRD;20000;1/4				Standard Lever	507HLSD;18000;1/4
			Safety Lever	400GHKSRD;20000;1/4					
	Side	18000 RPM	Standard Lever	400GHSD;18000;1/4				Standard Lever	507HLSD;18000;1/4
			Safety Lever	400GHKSD;18000;1/4					
Rear	Standard Lever		400GHSRD;18000;1/4	Standard Lever	507HLSD;18000;1/4				
	Safety Lever		400GHKSRD;18000;1/4						



Insert Style or 2 Pc. Collets are available.



### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 400GH Series Alternate Options



### 507H Series Alternate Options Handles



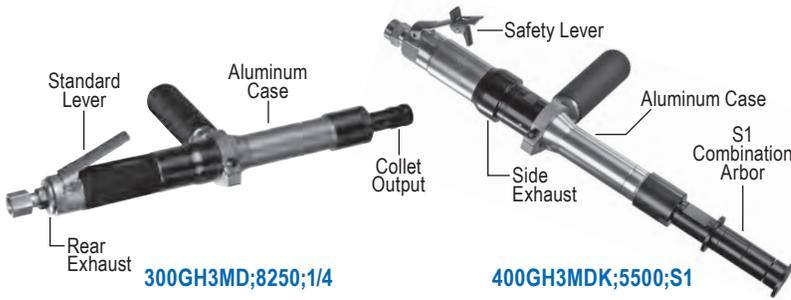
### Inserted Tool Mounting





## Geared Horizontal Polishers/Sanders

### 300GH(X)M & 400GH(X)M Series



300GH3MD;8250;1/4

400GH3MDK;5500;S1

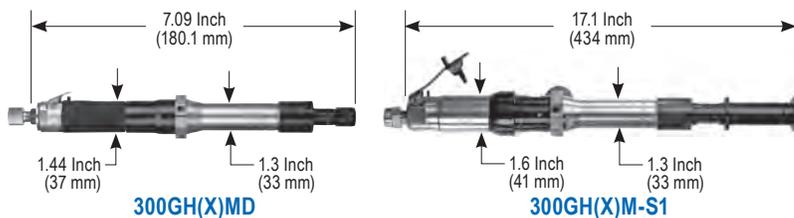
### 517H1M Series



517H1MK;4000;T5/8

			300GH(X)M Series		400GH(X)M Series					
Output	Gear Ratio/ Max. Rated Speed	Lever Style	MODEL NUMBER	MODEL NUMBER	Output	Gear Ratio/ Max. Rated Speed	Lever Style	MODEL NUMBER		
1/4 Inch Standard ER Style Insert Collet 3/8 Inch (10 mm) Maximum	3:1 (300GH3M 8250 RPM) (400GH3M 5500 RPM)	Standard Lever	300GH3MD;8250;1/4	400GH3MD;5500;1/4						
		Safety Lever	300GH3MDK;8250;1/4	400GH3MDK;5500;1/4						
	5:1 (300GH5M 6000 RPM) (400GH5M 4000 RPM)	Standard Lever	300GH5MD;6000;1/4	400GH5MD;4000;1/4						
		Safety Lever	300GH5MDK;6000;1/4	400GH5MDK;4000;1/4						
	8:1 (300GH8M 3750 RPM) (400GH8M 2500 RPM)	Standard Lever	300GH8MD;3750;1/4	400GH8MD;2500;1/4						
		Safety Lever	300GH8MDK;3750;1/4	400GH8MDK;2500;1/4						
S1 Combination Arbor 1"-4" Wide Surface Conditioning Abrasives	3:1 (300GH3M 8250 RPM) (400GH3M 5500 RPM)	Standard Lever	300GH3M;8250;S1	400GH3M;5500;S1	S1 Combination Arbor 1"-4" Wide Surface Conditioning Abrasives	4:1 (4000 RPM)	Standard Lever	517H1ML;4000;S1		
		Safety Lever	300GH3MK;8250;S1	400GH3MK;5500;S1			Safety Lever	517H1MK;4000;S1		
	5:1 (300GH5M 6000 RPM) (400GH5M 4000 RPM)	Standard Lever	300GH5M;6000;S1	400GH5M;4000;S1						
		Safety Lever	300GH5MK;6000;S1	400GH5MK;4000;S1						
	8:1 (300GH8M 3750 RPM) (400GH8M 2500 RPM)	Standard Lever	300GH8M;3750;S1	400GH8M;2500;S1						
		Safety Lever	300GH8MK;3750;S1	400GH8MK;2500;S1						
T5/8 Mounting Wheels with a 5/8-11 Thread	3:1 (300GH3M 8250 RPM) (400GH3M 5500 RPM)	Standard Lever	300GH3M;8250;T5/8	400GH3M;5500;T5/8	T5/8 Mounting Wheels with a 5/8-11 Thread	4:1 (4000 RPM)	Standard Lever	517H1ML;4000;T5/8		
		Safety Lever	300GH3MK;8250;T5/8	400GH3MK;5500;T5/8			Safety Lever	517H1MK;4000;T5/8		
	5:1 (300GH5M 6000 RPM) (400GH5M 4000 RPM)	Standard Lever	300GH5M;6000;T5/8	400GH5M;4000;T5/8						
		Safety Lever	300GH5MK;6000;T5/8	400GH5MK;4000;T5/8						
	8:1 (300GH8M 3750 RPM) (400GH8M 2500 RPM)	Standard Lever	300GH8M;3750;T5/8	400GH8M;2500;T5/8						
		Safety Lever	300GH8MK;3750;T5/8	400GH8MK;2500;T5/8						

HORIZONTAL GRINDERS



**HP** 0.7 H.P. (600 kW)  
**cfm** 25 cfm (11.8 L/s) Max  
**Lbs** 3.4 Lbs. (1.5 Kg) Aluminum  
 3.8 Lbs. (1.7 Kg) Steel  
**SUPPLY** 1/4" NPT Inlet  
 3/8" (10 mm) Hose Size

**HP** 1.2 H.P. (900 W)  
**cfm** 35 cfm (16.5 L/s)  
**Lbs** 4.7 Lbs. (2.1 Kg) Aluminum  
 5.4 Lbs. (2.4 Kg) Steel  
**SUPPLY** 1/2" NPT Inlet  
 1/2" (13 mm) Hose Size

**HP** 1.5 H.P. (1.1 kW)  
**cfm** 35 cfm (16.5 L/s) Max  
**Lbs** 6.7 Lbs. (3.0 Kg)  
**SUPPLY** 1/2" NPT Inlet  
 1/2" (13 mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 300GH(X)M, 400GH(X)M Series Alternate Options



#### Mounting



## Extended Grinders

Page Number	Tool Configuration	Abrasive Size	Model Series	Power Output
48	Small Diameter Neck for Narrow Applications	<ul style="list-style-type: none"> <li>• Cone Wheels (3/8-24) – 2 Inch Max.</li> <li>• Mounted Stones or Burrs</li> </ul>	400EH	1.2 H.P. (900 W)
49	Rugged Extension and Front End Design	<ul style="list-style-type: none"> <li>• Cone Wheels (3/8-24) – 2 Inch Max.</li> <li>• Cone Wheels (5/8-11) – 2 Inch Max.</li> <li>• Mounted Stones or Burrs</li> <li>• 4 Inch Type 1 Wheels</li> </ul>	400GEH 407GEH	
50	Heavy Duty Front End Design for Larger Cone or Type 1 Wheels	<ul style="list-style-type: none"> <li>• Cone Wheels (5/8-11)</li> <li>• 6 Inch Type 1 Wheels</li> </ul>	520HGEH	2.0 H.P. (1.5 kW)
51			65HGEH	4.0 H.P. (3.0 kW)
52	Extreme Duty Extension Grinder	<ul style="list-style-type: none"> <li>• Cone Wheels (5/8-11)</li> </ul>	65NEH	4.0 H.P. (3.0 kW)
53	Additionally Extension Grinder	<ul style="list-style-type: none"> <li>• Cone Wheels (5/8-11)</li> </ul>	520HGEH+	2.0 H.P. (1.5 kW)
			65HGEH+	4.0 H.P. (3.0 kW)



**LEVER STYLES FOR 400EH AND 400GEH SERIES TOOLS**

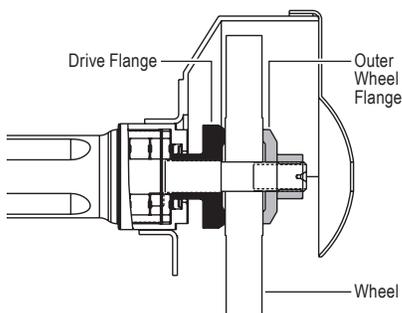


**HANDLES FOR 520HGEH, 65HGEH AND 65NEH SERIES TOOLS**

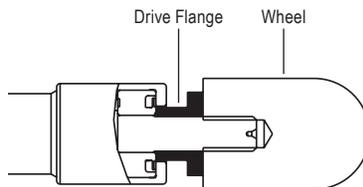
EXTENDED GRINDERS

### MOUNTING OF WHEELS

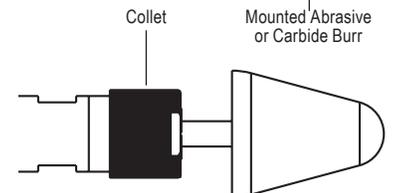
Proper Mounting of Smaller Type 1 Wheels



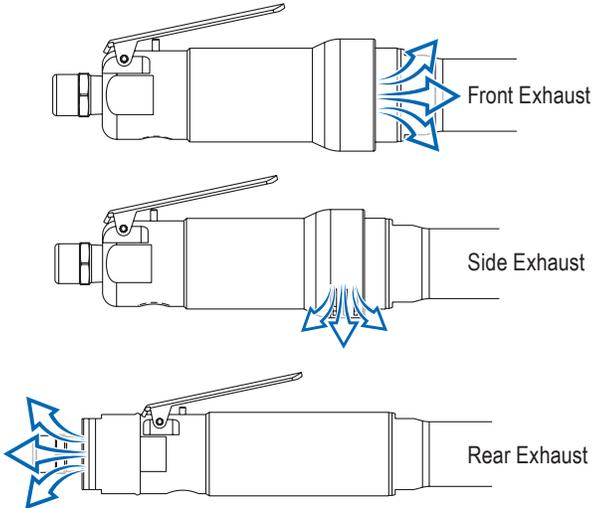
Proper Mounting of Cone Wheels



Proper Mounting of Inserted Tooling (Burrs/Mounted Stones)



### EXHAUST DIRECTION



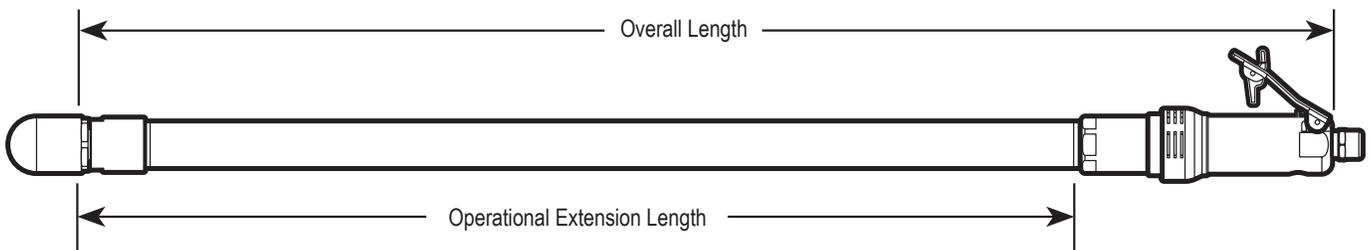
Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.



The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.

### EXTENSION LENGTH

The "+XX" dimension that is designated in the model number is considered the "Operational Extension Length". This dimension is the actual length of the extended housing from the front of the motor forward. The operator should use this dimension as a means to judge the length of necessary extension based on the application. This should not be confused with the "Overall Length" which includes the actual length of the motor and handle.



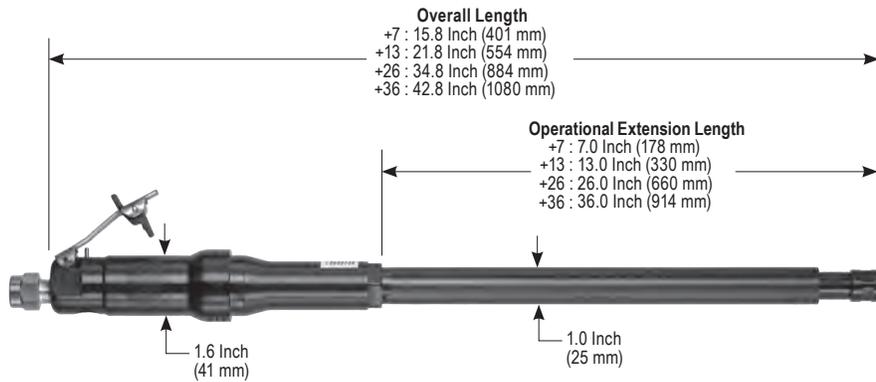
EXTENDED GRINDERS

## Narrow Neck Extended Grinders

### 400EH Series



Output	Max. Rated Speed	Lever Style	MODEL NUMBER			
			with 7 Inch Extension	with 13 Inch Extension	with 26 Inch Extension	with 36 Inch Extension
Collet ER Style Insert Collet 3/8 Inch (10 mm) Maximum	20,000 RPM	Standard Lever	400EHSK+7;20000;1/4	400EHSK+13;20000;1/4	400EHSK+26;20000;1/4	400EHSK+36;20000;1/4
		Safety Lever	400EHSKD+7;20000;1/4	400EHSKD+13;20000;1/4	400EHSKD+26;20000;1/4	400EHSKD+36;20000;1/4
	18,000 RPM	Standard Lever	400EHS+7;18000;1/4	400EHS+13;18000;1/4	400EHS+26;18000;1/4	400EHS+36;18000;1/4
		Safety Lever	400EHSKD+7;18000;1/4	400EHSKD+13;18000;1/4	400EHSKD+26;18000;1/4	400EHSKD+36;18000;1/4
Cone Wheel 3/8-24 Cone Wheel Spindle	20,000 RPM	Standard Lever	400EHS1+7;20000	400EHS1+13;20000	400EHS1+26;20000	400EHS1+36;20000
		Safety Lever	400EHSK1+7;20000	400EHSK1+13;20000	400EHSK1+26;20000	400EHSK1+36;20000
	18,000 RPM	Standard Lever	400EHS1+7;18000	400EHS1+13;18000	400EHS1+26;18000	400EHS1+36;18000
		Safety Lever	400EHSK1+7;18000	400EHSK1+13;18000	400EHSK1+26;18000	400EHSK1+36;18000



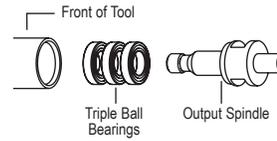
Other Collet Sizes are Available

**HP** 1.2 H.P. (900 W)

**Lbs** +7: 4.8 Lbs. (2.2 Kg)  
+13: 6.0 Lbs. (2.7 Kg)  
+26: 8.7 Lbs. (3.9 Kg)  
+36: 10.7 Lbs. (4.8 Kg)

**cfm** 35 cfm (16.5 L/s) Max

**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size



EXTENDED GRINDERS

#### STANDARD EQUIPMENT

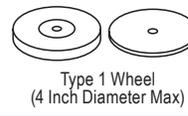
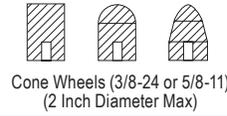
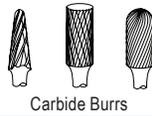
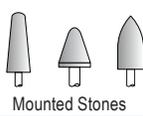
- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 400EH Series Alternate Options



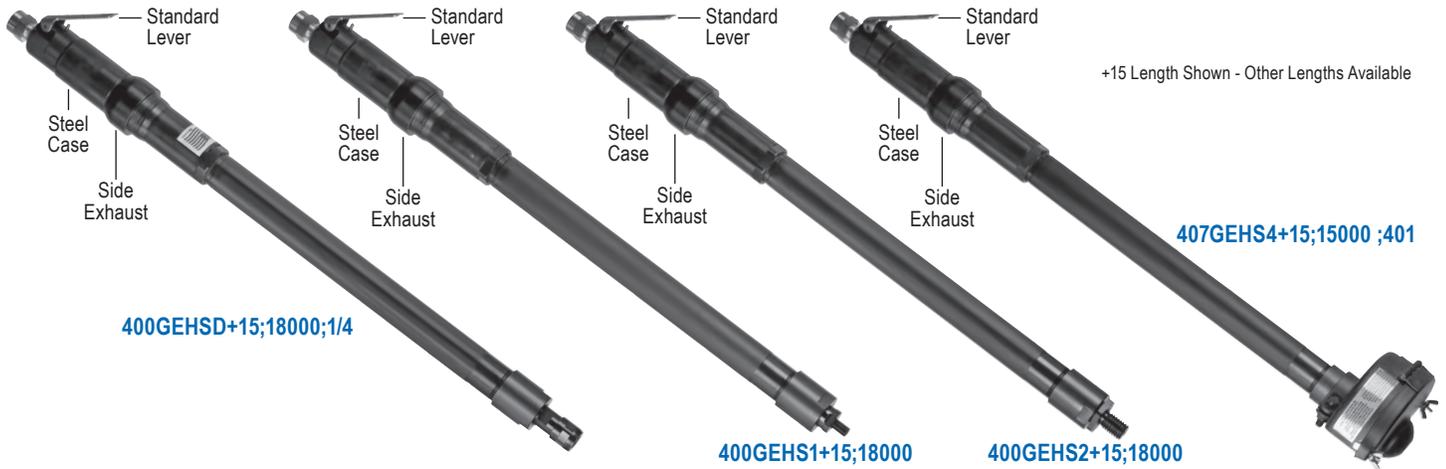
#### Abrasive Mounting



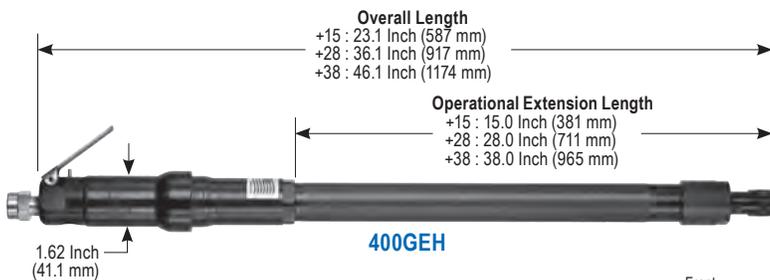


## Extended Grinders

### 400GEH & 407GEH Series



Output	Max. Rated Speed	Lever Style	MODEL NUMBER		
			with 15 Inch Extension	with 28 Inch Extension	with 38 Inch Extension
Collet ER Style Insert Collet 3/8 Inch (10 mm) Maximum	20,000 RPM	Standard Lever	400GEHSD+15;20000;1/4	400GEHSD+28;20000;1/4	400GEHSD+38;20000;1/4
		Safety Lever	400GEHSD+15;20000;1/4	400GEHSD+28;20000;1/4	400GEHSD+38;20000;1/4
	18,000 RPM	Standard Lever	400GEHSD+15;18000;1/4	400GEHSD+28;18000;1/4	400GEHSD+38;18000;1/4
		Safety Lever	400GEHSD+15;18000;1/4	400GEHSD+28;18000;1/4	400GEHSD+38;18000;1/4
Cone Wheel 3/8-24 Cone Wheel Spindle	20,000 RPM	Standard Lever	400GEHS1+15;20000	400GEHS1+28;20000	400GEHS1+38;20000
		Safety Lever	400GEHSK1+15;20000	400GEHSK1+28;20000	400GEHSK1+38;20000
	18,000 RPM	Standard Lever	400GEHS1+15;18000	400GEHS1+28;18000	400GEHS1+38;18000
		Safety Lever	400GEHSK1+15;18000	400GEHSK1+28;18000	400GEHSK1+38;18000
Cone Wheel 5/8-11 Cone Wheel Spindle	20,000 RPM	Standard Lever	400GEHS2+15;20000	400GEHS2+28;20000	400GEHS2+38;20000
		Safety Lever	400GEHSK2+15;20000	400GEHSK2+28;20000	400GEHSK2+38;20000
	18,000 RPM	Standard Lever	400GEHS2+15;18000	400GEHS2+28;18000	400GEHS2+38;18000
		Safety Lever	400GEHSK2+15;18000	400GEHSK2+28;18000	400GEHSK2+38;18000
4" Type 1 Wheel 3/8-24 Type 1 Wheel	15,000 RPM	Standard Lever	407GEHS4+15;15000;401	407GEHS4+28;15000;401	407GEHS4+38;15000;401
		Safety Lever	407GEHSK4+15;15000;401	407GEHSK4+28;15000;401	407GEHSK4+38;15000;401



Other Collet Sizes are Available



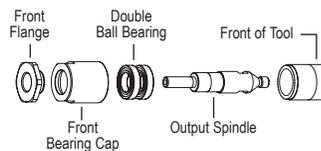
+15: 6.8 Lbs. (3.1 Kg)  
+28: 9.8 Lbs. (4.5 Kg)  
+38: 12.3 Lbs. (5.6 Kg)



35 cfm  
(16.5 L/s) Max



3/8" NPT Inlet  
1/2" (13mm) Hose Size



EXTENDED GRINDERS

### 400GEH & 407GEH Series Alternate Options

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



#### Abrasive Mounting

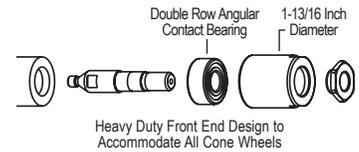
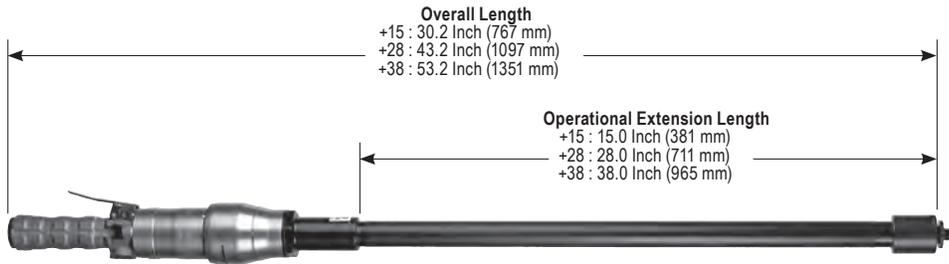


## Extended Grinders

### 520HGEH Series



Output	Max. Rated Speed	Lever Style	MODEL NUMBER		
			with 15 Inch Extension	with 28 Inch Extension	with 38 Inch Extension
Cone Wheel 5/8-11 Cone Wheel Spindle	12,000 RPM	Standard Lever	520HGEHLCW+15;12000	520HGEHLCW+28;12000	520HGEHLCW+38;12000
		Safety Lever	520HGEHKCW+15;12000	520HGEHKCW+28;12000	520HGEHKCW+38;12000
		Spade Handle	520HGEHGCW+15;12000	520HGEHGCW+28;12000	520HGEHGCW+38;12000
6" Type 1 Wheel 5/8-11 Type 1 Wheel Spindle	8,000 RPM	Standard Lever	520HGEHL+15;8000;601	520HGEHL+28;8000;601	520HGEHL+38;8000;601
		Safety Lever	520HGEHK+15;8000;601	520HGEHK+28;8000;601	520HGEHK+38;8000;601
		Spade Handle	520HGEHG+15;8000;601	520HGEHG+28;8000;601	520HGEHG+38;8000;601



**HP** 2.0 H.P. (1500 W)

**Lbs** +15: 11.1 Lbs. (5.0 Kg)  
+28: 14.2 Lbs. (6.4 Kg)  
+38: 16.6 Lbs. (7.5 Kg)

**cfm** 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max

**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

**520HGEHCW**  
5/8-11 Cone Wheel Output



EXTENDED GRINDERS

### 520HGEH Series Alternate Options

### Abrasive Mounting

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

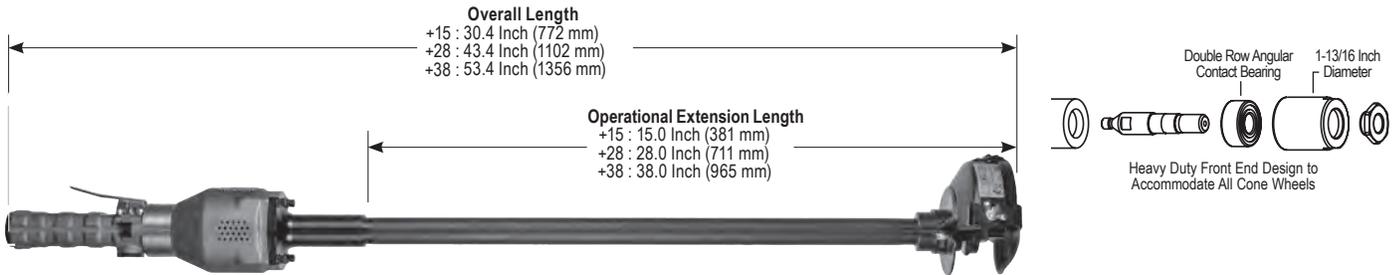


## Extended Grinders

### 65HGEH Series



Output	Lever Style	MODEL NUMBER		
		with 15 Inch Extension	with 28 Inch Extension	with 38 Inch Extension
Cone Wheel 5/8-11 Cone Wheel Spindle	Standard Lever	65HGEHLCW+15;8000	65HGEHLCW+28;8000	65HGEHLCW+38;8000
	Safety Lever	65HGEHKCW+15;8000	65HGEHKCW+28;8000	65HGEHKCW+38;8000
	Spade Handle	65HGEHGCW+15;8000	65HGEHGCW+28;8000	65HGEHGCW+38;8000
6" Type 1 Wheel 5/8-11 Type 1 Wheel Spindle	Standard Lever	65HGEHL+15;8000;601	65HGEHL+28;8000;601	65HGEHL+38;8000;601
	Safety Lever	65HGEHK+15;8000;601	65HGEHK+28;8000;601	65HGEHK+38;8000;601
	Spade Handle	65HGEHG+15;8000;601	65HGEHG+28;8000;601	65HGEHG+38;8000;601



**HP** 4.0 H.P.  
(3000 W)

**Lbs** +15: 14.1 Lbs. (6.4 Kg)  
+28: 17.2 Lbs. (7.8 Kg)  
+38: 19.6 Lbs. (8.9 Kg)

**cfm** 25 cfm (11.8 L/s) Free Speed  
75 cfm (35.2 L/s) Max

**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

**65HGEHCW**  
5/8-11 Cone Wheel Output



**65HGEH**  
Type 1 Wheel Output

EXTENDED GRINDERS

### 65HGEH Series Alternate Options

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



### Abrasive Mounting



## Extended Grinders

### 65NEH Series

Extreme Duty Extended Grinder



**65NEHKCW+28;8000**

+28 Length Shown - Other Lengths Available

Output	Lever Style	with 28 Inch Extension	with 38 Inch Extension
Cone Wheel 5/8-11 Cone Wheel Spindle	Standard Lever	65NEHLCW+28;8000	65NEHLCW+38;8000
	Safety Lever	65NEHKCW+28;8000	65NEHKCW+38;8000
	Spade Handle	65NEHGCW+28;8000	65NEHGCW+38;8000



EXTENDED GRINDERS

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrench (size based on options)

#### 65NEH Series Alternate Options

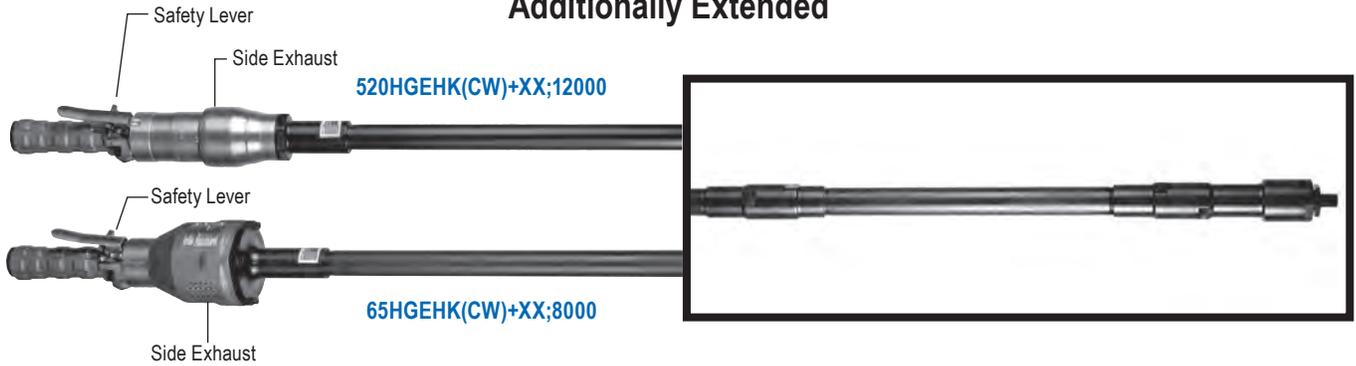


#### Abrasive Mounting

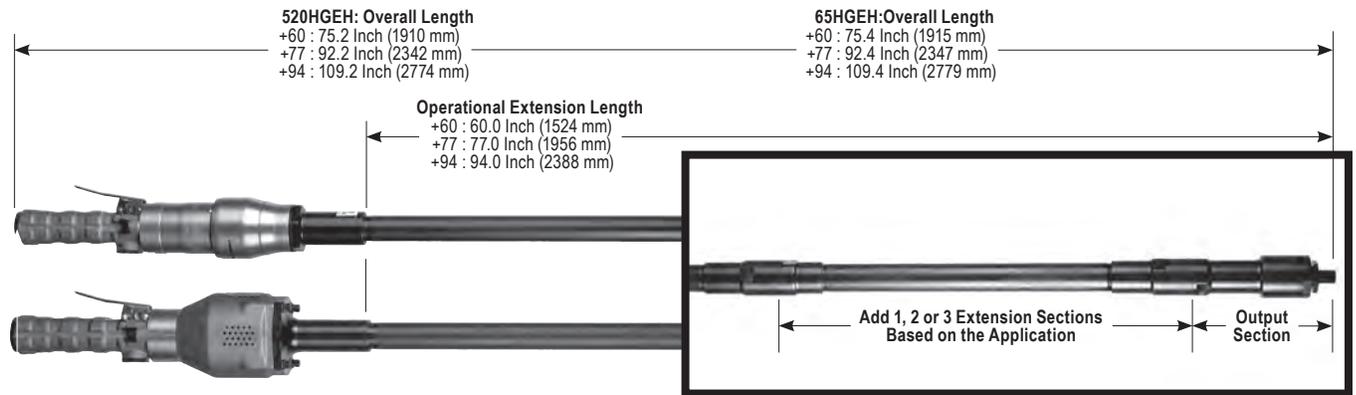


**Additionally Extended Grinders**

**520HGEH/65HGEH Series  
Additionally Extended**



Base Model Series	Power Output	Max. Rated Speed	Lever Style	MODEL NUMBER		
				with 1 Extension	with 2 Extensions	with 3 Extensions
520HGEH	2.0 H.P. (1.5 kW)	12,000 RPM	Standard Lever	520HGEHLCW+60;12000	520HGEHLCW+77;12000	520HGEHLCW+94;12000
			Safety Lever	520HGEHKCW+60;12000	520HGEHKCW+77;12000	520HGEHKCW+94;12000
			Spade Handle	520HGEHGCW+60;12000	520HGEHGCW+77;12000	520HGEHGCW+94;12000
65HGEH	4.0 H.P. (3.0 kW)	8,000 RPM	Standard Lever	65HGEHLCW+60;8000	65HGEHLCW+77;8000	65HGEHLCW+94;8000
			Safety Lever	65HGEHKCW+60;8000	65HGEHKCW+77;8000	65HGEHKCW+94;8000
			Spade Handle	65HGEHGCW+60;8000	65HGEHGCW+77;8000	65HGEHGCW+94;8000

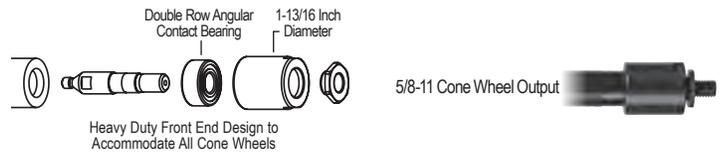


**HP** 520HGEH: 2.0 H.P. (1500 W)  
65HGEH: 4.0 H.P. (3000 W)

**cfm** 520HGEH: 20 cfm (9.4 L/s) Free Speed  
40 cfm (18.9 L/s) Max  
65HGEH: 25 cfm (11.8 L/s) Free Speed  
75 cfm (35.2 L/s) Max

**Lbs** 520HGEH: +60: 23.5 Lbs. (10.6 Kg)  
+77: 28.4 Lbs. (12.9 Kg)  
+94: 33.3 Lbs. (15.1 Kg)  
65HGEH: +60: 26.5 Lbs. (12.0 Kg)  
+77: 31.4 Lbs. (14.2 Kg)  
+94: 36.3 Lbs. (16.4 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size



EXTENDED GRINDERS

**520HGEH & 65HGEH Series  
Alternate Options**

**STANDARD EQUIPMENT**

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

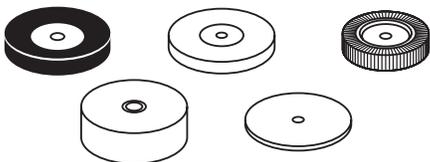


**Abrasive Mounting**

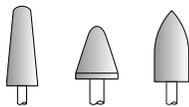


## Horizontal Die Grinders

Page Number	Configuration	Abrasive Type/Size	Model Series	Power Output	Mounting of Abrasives
56		<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/ Shank Mounting</li> </ul>	300GE 307GE 300HGE 307HGE	0.7 H.P. (600 W)	
57		<ul style="list-style-type: none"> <li>• Carbide Burrs</li> <li>• Mounted Stones</li> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/ Shank Mounting</li> </ul> (3/8" Shank Size Max.)	400GE 400HGE 400HGE+3 400HGE+6 400GT (Collet)	1.2 H.P. (900 W)	
58		<ul style="list-style-type: none"> <li>• Type 1 Wheels</li> </ul>	400GT 407GT 400GT+3 400GT+6	1.2 H.P. (900 W)	
59		<ul style="list-style-type: none"> <li>• Cone Wheels</li> </ul>	400GTCW 407GTCW	1.2 H.P. (900 W)	
60		<ul style="list-style-type: none"> <li>• Flap Wheels</li> <li>• Sanding Abrasives w/ Shank Mounting</li> </ul> (3/8" Shank Size Max.)	300HGE3M 300HGE5M 300HGE8M	0.7 H.P. (600 W)	
			400HGE3M 400HGE5M 400HGE8M	1.2 H.P. (900 W)	
61		<ul style="list-style-type: none"> <li>• Flap Wheels</li> <li>• Sanding Abrasives</li> </ul> (5/8" or 1" ID Mount)	300GT3M 300GT5M 300GT8M	0.7 H.P. (600 W)	See Model Page for Abrasive Mounting Details.
			400GT3M 400GT5M 400GT8M	1.2 H.P. (900 W)	



Sanding Abrasives



Mounted Stones



Carbide Burrs



Cone Wheels

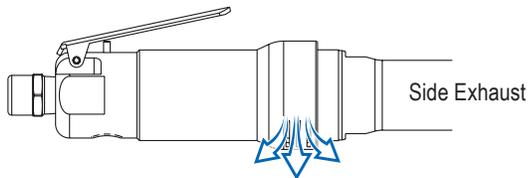
## LEVER STYLE



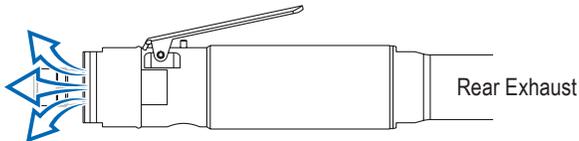
Safety Lever

Standard Lever

## EXHAUST DIRECTION



Side Exhaust



Rear Exhaust



Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.

## CASE MATERIAL



Aluminum Case Material

Steel Case Material

The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.



## Die Grinders (Collet Output)

### 300GE Series & 307GE Series

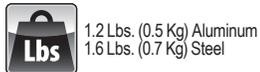
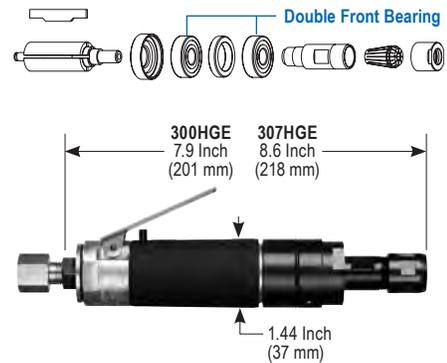
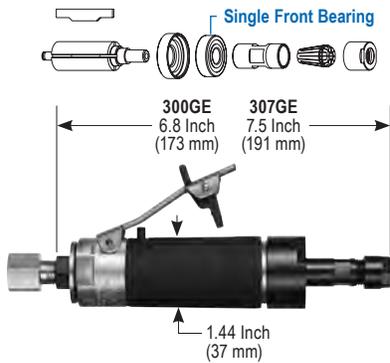


### 300HGE Series & 307HGE Series



Collet Type/Capacity	Exhaust Direction	Max. Rated Speed	Lever Style	MODEL NUMBER
ER Style Insert Collet 3/8 Inch (10 mm) Maximum	Rear	30,000 RPM	Standard Lever	300GE;30000;1/4
			Safety Lever	300GEK;30000;1/4
		25,000 RPM	Standard Lever	300GE;25000;1/4
			Safety Lever	300GEK;25000;1/4
		20,000 RPM	Standard Lever	307GE;20000;1/4
			Safety Lever	307GEK;20000;1/4
		18,000 RPM	Standard Lever	307GE;18000;1/4
			Safety Lever	307GEK;18000;1/4

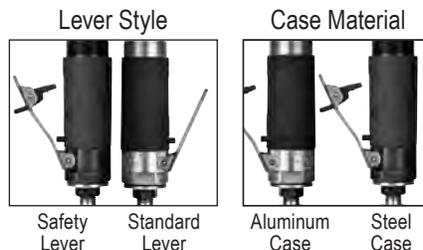
Collet Type/Capacity	Exhaust Direction	Max. Rated Speed	Lever Style	MODEL NUMBER
Double Front Bearing ER Style Insert Collet 3/8 Inch (10 mm) Maximum	Rear	30,000 RPM	Standard Lever	300HGER;30000;1/4
			Safety Lever	300HGERK;30000;1/4
		25,000 RPM	Standard Lever	300HGER;25000;1/4
			Safety Lever	300HGERK;25000;1/4
		20,000 RPM	Standard Lever	307HGER;20000;1/4
			Safety Lever	307HGERK;20000;1/4
		18,000 RPM	Standard Lever	307HGER;18000;1/4
			Safety Lever	307HGERK;18000;1/4
	Side	30,000 RPM	Standard Lever	300HGE;30000;1/4
			Safety Lever	300HGEK;30000;1/4
		25,000 RPM	Standard Lever	300HGE;25000;1/4
			Safety Lever	300HGEK;25000;1/4
		20,000 RPM	Standard Lever	307HGE;20000;1/4
			Safety Lever	307HGEK;20000;1/4
		18,000 RPM	Standard Lever	307HGE;18000;1/4
			Safety Lever	307HGEK;18000;1/4



#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 300GE, 307GE, 300HGE & 307HGE Alternate Options



#### Inserted Tool Mounting



The 300GE is available with a front exhaust.

## Die Grinders (Collet Output)

### 400GE Series



**400GESK;20000;1/4**

### 400HGE Series

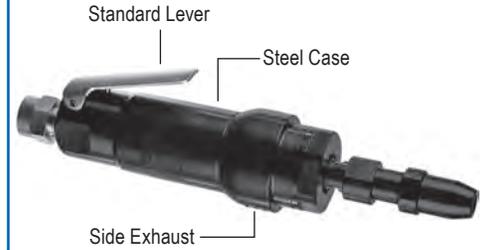


**400HGESR;20000;1/4**

+3 Inch Extended Output

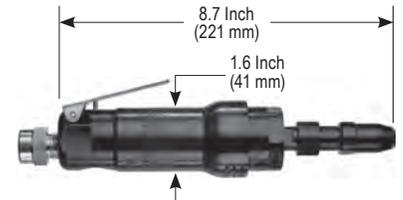
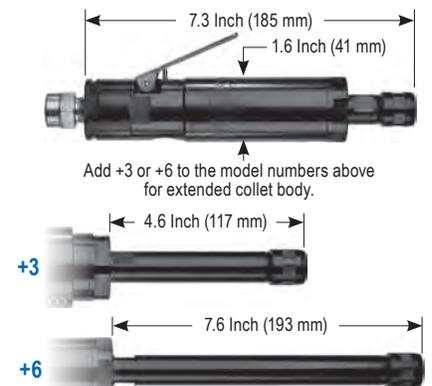
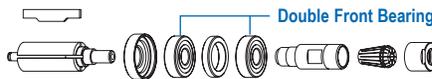
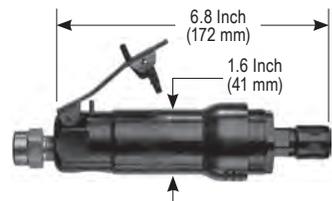
+6 Inch Extended Output

### 400GT Series



**400GTS4;20000;1/4**

Collet Type/ Capacity	Exhaust Direction	Max. Rated Speed	Lever Style	MODEL NUMBER	Collet Type/ Capacity	Exhaust Direction	Max. Rated Speed	Lever Style	MODEL NUMBER	Collet Type/ Capacity	Exhaust Direction	Max. Rated Speed	Lever Style	MODEL NUMBER		
ER Style Insert Collet 3/8 Inch (10 mm) Maximum	Side	20,000 RPM	Standard	400GES;20000;1/4	Double Front Bearing ER Style Insert Collet 3/8 Inch (10 mm) Maximum	Side	20,000 RPM	Standard	400HGES;20000;1/4	Bullet Shaped TC-1010 Collet 1/4 Inch Only	Side	20,000 RPM	Standard	400GTS;20000;1/4		
			Safety	400GESK;20000;1/4				Safety	400HGESK;20000;1/4				Safety	400GTSK;20000;1/4		
		18,000 RPM	Standard	400GES;18000;1/4			Standard	400HGES;18000;1/4	Standard			400GTS;18000;1/4				
			Safety	400GESK;18000;1/4			Safety	400HGESK;18000;1/4	Safety			400GTSK;18000;1/4				
	Rear	20,000 RPM	Standard	400GESR;20000;1/4		20,000 RPM	Rear	20,000 RPM	Standard		400HGESR;20000;1/4	20,000 RPM	Rear	20,000 RPM	Standard	400GTSR;20000;1/4
			Safety	400GESRK;20000;1/4					Safety		400HGESRK;20000;1/4				Safety	400GTSRK;20000;1/4
		18,000 RPM	Standard	400GESR;18000;1/4			18,000 RPM	Standard	400HGESR;18000;1/4			18,000 RPM	Standard	400GTSR;18000;1/4		
		18,000 RPM	Safety	400GESRK;18000;1/4			18,000 RPM	Safety	400HGESRK;18000;1/4			18,000 RPM	Safety	400GTSRK;18000;1/4		



**HP** 1.2 H.P. (900 W)  
**cfm** 35 cfm (16.5 L/s) Max  
**Lbs** 1.8 Lbs. (0.8 Kg) Aluminum, 2.4 Lbs. (1.1 Kg) Steel  
**SUPPLY** 3/8" NPT Inlet, 1/2" (13mm) Hose Size

**HP** 1.2 H.P. (900 W)  
**cfm** 35 cfm (16.5 L/s) Max  
**Lbs** 1.8 Lbs. (0.8 Kg) Aluminum, 2.4 Lbs. (1.1 Kg) Steel  
**SUPPLY** 3/8" NPT Inlet, 1/2" (13mm) Hose Size

**HP** 1.2 H.P. (900 W)  
**cfm** 35 cfm (16.5 L/s) Max  
**Lbs** 2.0 Lbs. (0.9 Kg) Aluminum, 2.6 Lbs. (1.2 Kg) Steel  
**SUPPLY** 3/8" NPT Inlet, 1/2" (13mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 400GE, 400GT & 400HGE Alternate Options



Front Exhaust option is available on all 400 Series Die Grinders.

### Inserted Tool Mounting



## Die Grinders (Type 1, Type 1 Cut-Off, Type 41 Wheels)

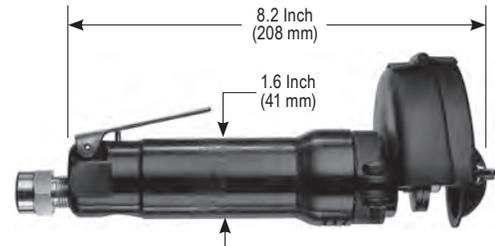
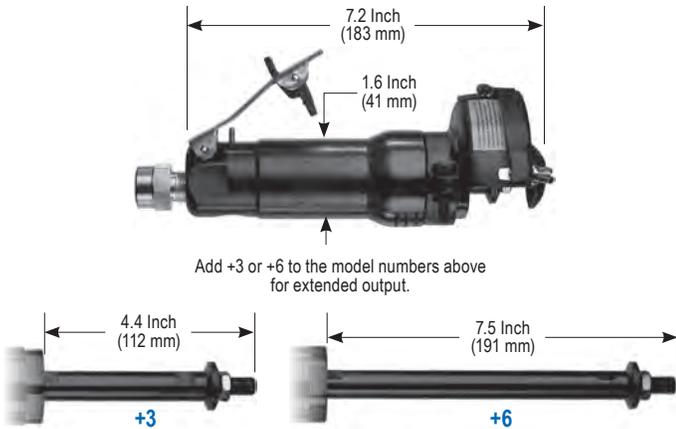
### 400GT / 400GT+3 / 400GT+6 Series



### 407GT Series



Guard/Wheel Size	Max. Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	Guard/Wheel Size	Max. Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	
3 Inch (75 mm)	18,000 RPM	Side	Standard Lever	400GTS;18000;301	4 Inch (100 mm)	15,000 RPM	Side	Standard Lever	407GTS;15000;401	
			Safety Lever	400GTSK;18000;301				Safety Lever	407GTSK;15000;401	
		Rear	Standard Lever	400GTSR;18000;301				Rear	Standard Lever	407GTSR;15000;401
			Safety Lever	400GTSRK;18000;301					Safety Lever	407GTSRK;15000;401



1.2 H.P.  
(900 W)



35 cfm  
(16.5 L/s) Max



2.4 Lbs. (1.1 Kg) Aluminum  
3.0 Lbs. (1.4 Kg) Steel



3/8" NPT Inlet  
1/2" (13mm) Hose Size



1.2 H.P.  
(900 W)



35 cfm  
(16.5 L/s) Max



2.8 Lbs. (1.3 Kg) Aluminum  
3.4 Lbs. (1.5 Kg) Steel



3/8" NPT Inlet  
1/2" (13mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 400GT & 407GT Alternate Options

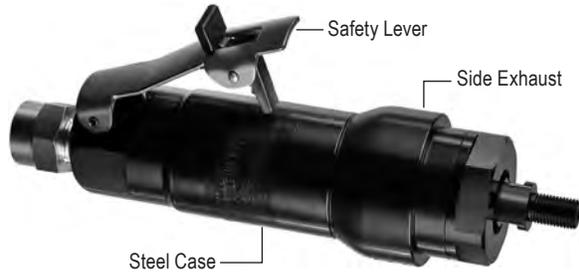


#### Type 1 Wheel



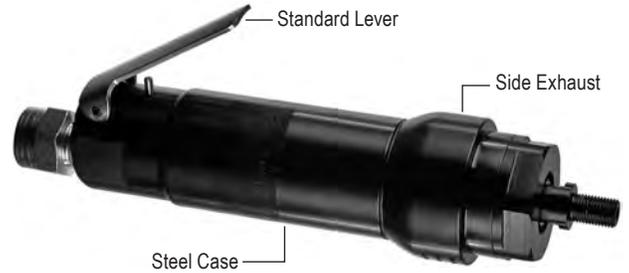
## Die Grinders (3/8-24 Cone Wheels)

### 400GTCW Series



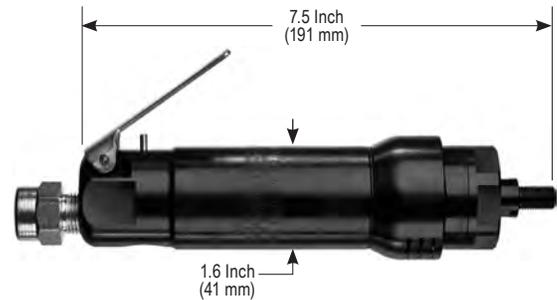
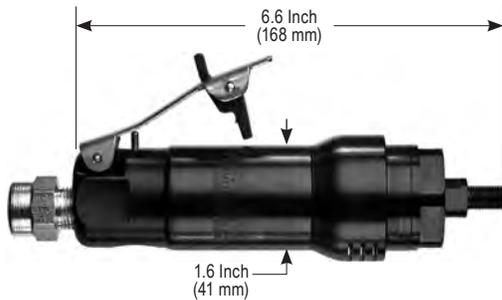
**400GTSKCW;18000**

### 407GTCW Series



**407GTSCW;15000**

Max. Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER	Max. Rated Speed	Exhaust Direction	Lever Style	MODEL NUMBER		
18,000 RPM	Side	Standard Lever	400GTSCW;18000	15,000 RPM	Side	Standard Lever	407GTSCW;15000		
		Safety Lever	400GTSKCW;18000			Safety Lever	407GTSKCW;15000		
	Rear	Standard Lever	400GTSRCW;18000						
		Safety Lever	400GTSRKCW;18000						



**HP** 1.2 H.P. (900 W)

**Lbs** 1.9 Lbs. (0.9 Kg) Aluminum  
2.5 Lbs. (1.1 Kg) Steel

**cfm** 35 cfm (16.5 L/s) Max

**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size

**HP** 1.2 H.P. (900 W)

**Lbs** 2.0 Lbs. (0.9 Kg) Aluminum  
2.6 Lbs. (1.2 Kg) Steel

**cfm** 35 cfm (16.5 L/s) Max

**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 400GTCW & 407GTCW Alternate Options



#### Cone Wheel Mounting



## Geared Die Grinders (Collet Output)

### 300HGE(X)M Series



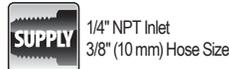
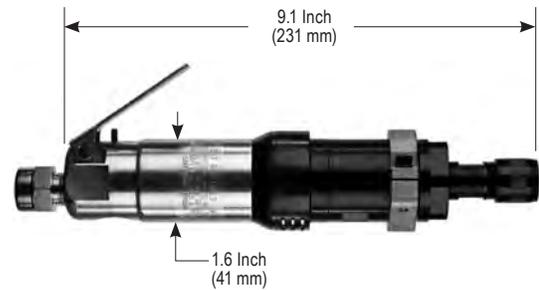
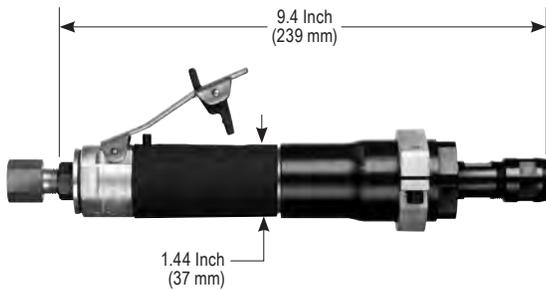
**300HGE3MRK;8250;1/4**

### 400HGE(X)M Series



**400HGE3M;5500;1/4**

Output	Gear Ratio/Max. Rated Speed	Exhaust Direction	Lever Style	300HGE(X)M Series MODEL NUMBER	400HGE(X)M Series MODEL NUMBER
Double Front Bearing ER Style Insert Collet 3/8 Inch (10 mm) Maximum	3:1 300HGE3M - 8250 RPM 400HGE3M - 5500 RPM	Side Exhaust	Standard Lever		400HGE3M;5500;1/4
			Safety Lever		400HGE3MK;5500;1/4
		Rear Exhaust	Standard Lever	300HGE3MR;8250;1/4	400HGE3MR;5500;1/4
			Safety Lever	300HGE3MRK;8250;1/4	400HGE3MRK;5500;1/4
	5:1 300HGE5M - 6000 RPM 400HGE5M - 4000 RPM	Side Exhaust	Standard Lever		400HGE5M;4000;1/4
			Safety Lever		400HGE5MK;4000;1/4
		Rear Exhaust	Standard Lever	300HGE5MR;6000;1/4	400HGE5MR;4000;1/4
			Safety Lever	300HGE5MRK;6000;1/4	400HGE5MRK;4000;1/4
	8:1 300HGE8M - 3750 RPM 400HGE8M - 2500 RPM	Side Exhaust	Standard Lever		400HGE8M;2500;1/4
			Safety Lever		400HGE8MK;2500;1/4
		Rear Exhaust	Standard Lever	300HGE8MR;3750;1/4	400HGE8MR;2500;1/4
			Safety Lever	300HGE8MRK;3750;1/4	400HGE8MRK;2500;1/4

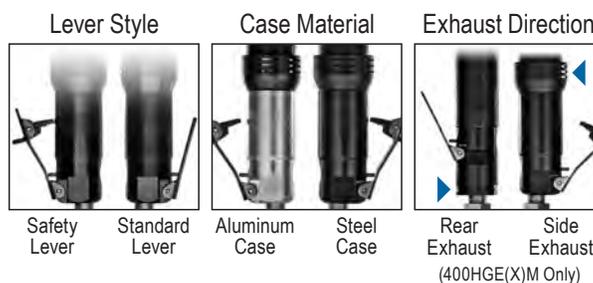


DIE GRINDERS

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

#### 300HGE(X)M & 400HGE(X)M Alternate Options



#### Inserted Tool Mounting



## Geared Die Grinders for Surface Conditioning Abrasives

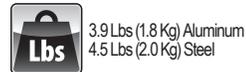
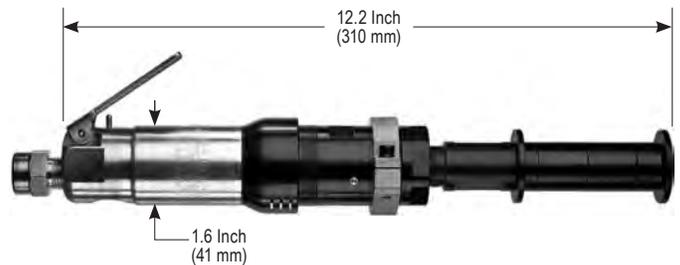
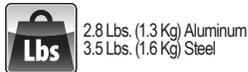
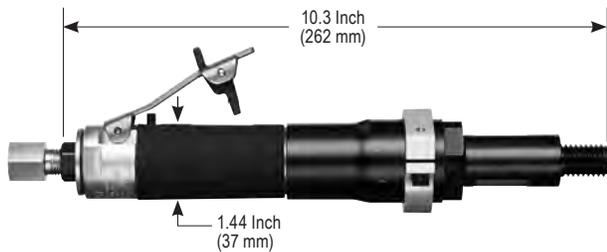
### 300GT(X)M Series



### 400GT(X)M Series



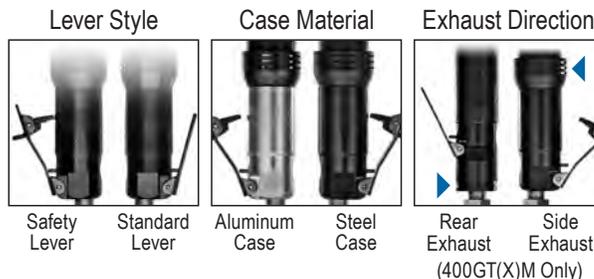
Output	Gear Ratio/Max. Rated Speed	Exhaust Direction	Lever Style	300GT(X)M Series MODEL NUMBER	400GT(X)M Series MODEL NUMBER
S1 Combination Arbor 1" - 4" Wide Surface Conditioning Abrasives	3:1 300GT3M: 8250 RPM 400GT3M: 5500 RPM	Side Exhaust	Standard Lever		400GT3M;5500;S1
			Safety Lever		400GT3MK;5500;S1
		Rear Exhaust	Standard Lever	300GT3MR;8250;S1	400GT3MR;5500;S1
			Safety Lever	300GT3MRK;8250;S1	400GT3MRK;5500;S1
	5:1 300GT5M: 6000 RPM 400GT5M: 4000 RPM	Side Exhaust	Standard Lever		400GT5M;4000;S1
			Safety Lever		400GT5MK;4000;S1
		Rear Exhaust	Standard Lever	300GT5MR;6000;S1	400GT5MR;4000;S1
			Safety Lever	300GT5MRK;6000;S1	400GT5MRK;4000;S1
	8:1 300GT8M: 3750 RPM 400GT8M: 2500 RPM	Side Exhaust	Standard Lever		400GT8M;2500;S1
			Safety Lever		400GT8MK;2500;S1
		Rear Exhaust	Standard Lever	300GT8MR;3750;S1	400GT8MR;2500;S1
			Safety Lever	300GT8MRK;3750;S1	400GT8MRK;2500;S1
T5/8 Mounting Wheels That Have a 5/8-11 Thread	3:1 300GT3M: 8250 RPM 400GT3M: 5500 RPM	Side Exhaust	Standard Lever		400GT3M;5500;T5/8
			Safety Lever		400GT3MK;5500;T5/8
		Rear Exhaust	Standard Lever	300GT3MR;8250;T5/8	400GT3MR;5500;T5/8
			Safety Lever	300GT3MRK;8250;T5/8	400GT3MRK;5500;T5/8
	5:1 300GT5M: 6000 RPM 400GT5M: 4000 RPM	Side Exhaust	Standard Lever		400GT5M;4000;T5/8
			Safety Lever		400GT5MK;4000;T5/8
		Rear Exhaust	Standard Lever	300GT5MR;6000;T5/8	400GT5MR;4000;T5/8
			Safety Lever	300GT5MRK;6000;T5/8	400GT5MRK;4000;T5/8
	8:1 300GT8M: 3750 RPM 400GT8M: 2500 RPM	Side Exhaust	Standard Lever		400GT8M;2500;T5/8
			Safety Lever		400GT8MK;2500;T5/8
		Rear Exhaust	Standard Lever	300GT8MR;3750;T5/8	400GT8MR;2500;T5/8
			Safety Lever	300GT8MRK;3750;T5/8	400GT8MRK;2500;T5/8



### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

### 300GT(X)M & 400GT(X)M Alternate Options



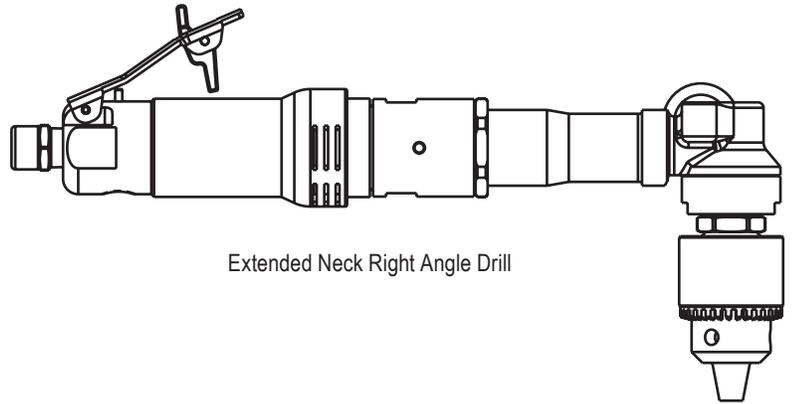
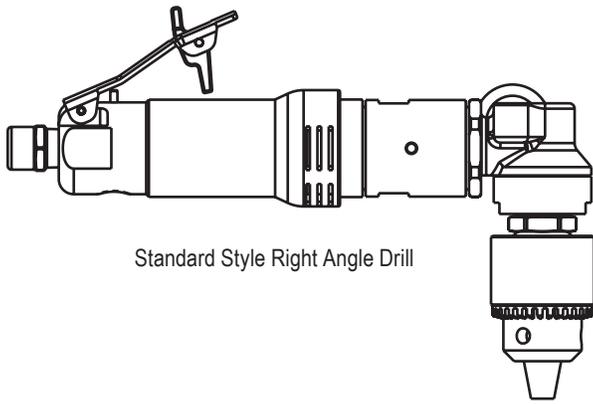
### Sanding Abrasive Mounting



## Air Drills

Page Number	Model Number	Power	Maximum Operating Speed	Description		
64	300D(X)M	0.7 HP (600 W)	825-8250 RPM	Inline Drills		
	400D(X)M	1.2 HP (900 W)	550-5500 RPM			
65	400D(X)MP	1.2 HP (900 W)	550-5500 RPM			
	517D2M	1.5 HP (1.1 kW)	1000 RPM			
66	300DRA(X)M	0.7 HP (600 W)	390-4000 RPM		Right Angle Drills	
	300DRAE(X)M					
	400DRA(X)M	1.2 HP (900 W)	260-2900 RPM			
	400DRAE(X)M					
67	400FD(X)M	1.2 HP (900 W)	550-5500 RPM		Floor Drills	
	517FD1M	1.5 HP (1.1 kW)	4000 RPM			

**EXTENDED NECK VS STANDARD**



**CASE MATERIAL**

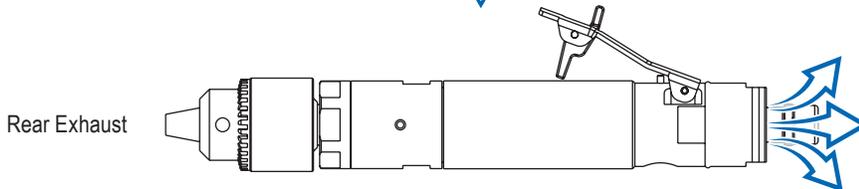
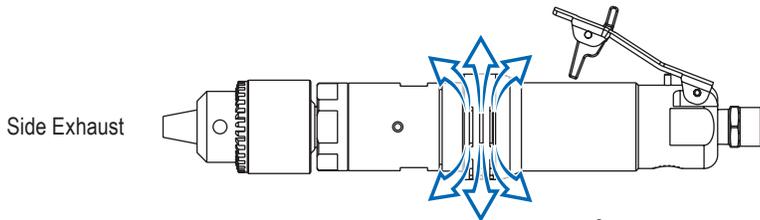
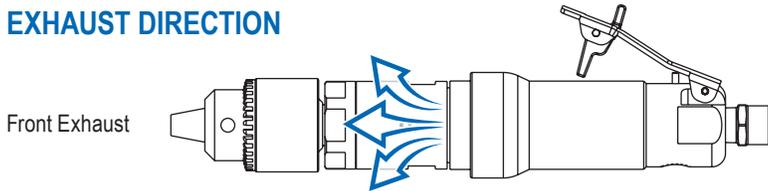
The choice of case material affects the weight and durability of the tool. By its nature, aluminum is lighter in weight than steel. Steel is more durable in aggressive environments.



**LEVER STYLE**



**EXHAUST DIRECTION**



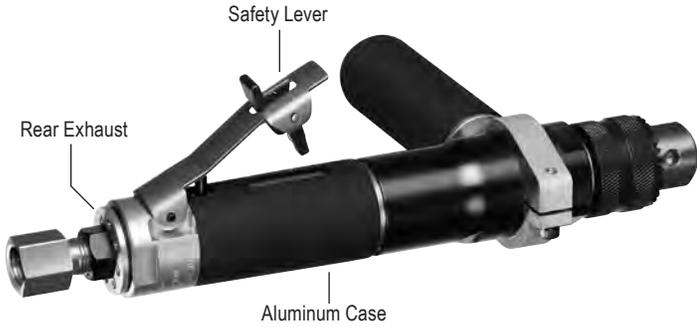
Rear exhaust overhose for the 300 Series  
Only available on Rear Exhaust tools.



Rear exhaust overhose for the 400 Series  
Only available on Rear Exhaust tools.

## Inline Air Drills

### 300D(X)M Series



300D3MK;8250;D3/8

### 400D(X)M Series



400D3MK;5500;D1/2

Output	Gear Ratio/Rated Speed	Lever Style	300 Series MODEL NUMBER	400 Series MODEL NUMBER
300 Series: 3/8" (10 mm) Drill Chuck 400 Series: 1/2" (13 mm) Drill Chuck	3:1	Standard Lever	300D3M;8250;D3/8	400D3M;5500;D1/2
		Safety Lever	300D3MK;8250;D3/8	400D3MK;5500;D1/2
	5:1	Standard Lever	300D5M;6000;D3/8	400D5M;4200;D1/2
		Safety Lever	300D5MK;6000;D3/8	400D5MK;4200;D1/2
	8:1	Standard Lever	300D8M;3750;D3/8	400D8M;2500;D1/2
		Safety Lever	300D8MK;3750;D3/8	400D8MK;2500;D1/2
	21:1	Standard Lever	300D21M;1350;D3/8	400D21M;900;D1/2
		Safety Lever	300D21MK;1350;D3/8	400D21MK;900;D1/2
	36:1	Standard Lever	300D36M;825;D3/8	400D36M;550;D1/2
		Safety Lever	300D36MK;825;D3/8	400D36MK;550;D1/2



**HP** 0.7 H.P.  
(600 kW)

**cfm** 25 cfm  
(11.8 L/s) Max

**Lbs** 3/5/8: 3.2 Lbs. (1.4 Kg)  
21/36: 3.4 Lbs (1.5 Kg)

**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size



**HP** 1.2 H.P.  
(900 W)

**cfm** 35 cfm  
(16.5 L/s) Max

**Lbs** 3/5/8: 4.1 Lbs. (1.9 Kg)  
21/36: 4.3 Lbs (1.9 Kg)

**SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual

#### 300D(X)M & 400D(X)M Series Alternate Options

##### Case Material



Aluminum Case Steel Case

##### Lever Style



Safety Lever Regular Lever

## Pistol Grip Air Drills

### 517D2M Series

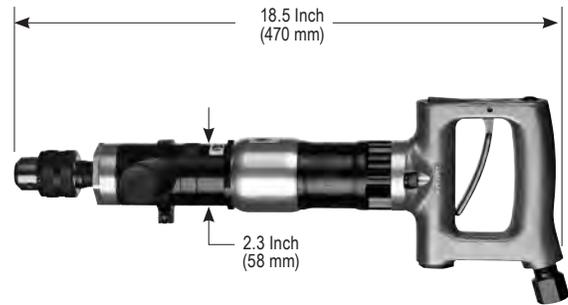
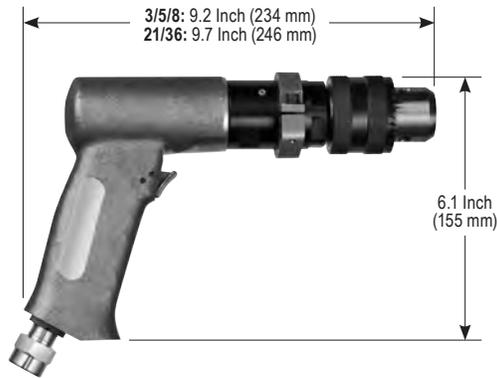


400D3MP;5500;D1/2



517D2M;1000;D3/4

Output	Gear Ratio / Rated Speed	MODEL NUMBER	Output	Gear Ratio / Rated Speed	MODEL NUMBER
1/2" (13 mm) Drill Chuck	3:1 / 5500 RPM	400D3MP;5500;D1/2	1/2" (13 mm) Drill Chuck	16:1 / 1000 RPM	517D2M;1000;D1/2
	5:1 / 4200 RPM	400D5MP;4200;D1/2	3/4" (19 mm) Drill Chuck		517D2M;1000;D3/4
	8:1 / 2500 RPM	400D8MP;2500;D1/2			
	21:1 / 900 RPM	400D21MP;900;D1/2			
	36:1 / 550 RPM	400D36MP;550;D1/2			



**HP** 1.2 H.P. (900 W)  
**Lbs** 3/5/8: 4.4 Lbs. (2.0 Kg)  
21/36: 4.6 Lbs (2.1 Kg)

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 3/8" NPT Inlet  
1/2" (13mm) Hose Size

**HP** 1.5 H.P. (1125 W)  
**Lbs** 11.0 Lbs. (5.0 Kg)

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual

## Right Angle Drills

### 300DRA(X)M & 300DRAE(X)M Series



### 400DRA(X)M & 400DRAE(X)M Series



Output	Gear Ratio/Rated Speed	Lever Style	300DRA(X)M MODEL NUMBER	300DRAE(X)M MODEL NUMBER	400DRA(X)M MODEL NUMBER	400DRAE(X)M MODEL NUMBER
300 Series 3/8" (10 mm) Drill Chuck	3:1 300 Series: 4000 RPM 400 Series: 2900 RPM	Standard Lever	300DRA3M;4000;D3/8	300DRAE3M;4000;D3/8	400DRA3M;2900;D1/2	400DRAE3M;2900;D1/2
		Safety Lever	300DRA3MK;4000;D3/8	300DRAE3MK;4000;D3/8	400DRA3MK;2900;D1/2	400DRAE3MK;2900;D1/2
	5:1 300 Series: 3000 RPM 400 Series: 2200 RPM	Standard Lever	300DRA5M;3000;D3/8	300DRAE5M;3000;D3/8	400DRA5M;2200;D1/2	400DRAE5M;2200;D1/2
		Safety Lever	300DRA5MK;3000;D3/8	300DRAE5MK;3000;D3/8	400DRA5MK;2200;D1/2	400DRAE5MK;2200;D1/2
	8:1 300 Series: 1800 RPM 400 Series: 1300 RPM	Standard Lever	300DRA8M;1800;D3/8	300DRAE8M;1800;D3/8	400DRA8M;1300;D1/2	400DRAE8M;1300;D1/2
		Safety Lever	300DRA8MK;1800;D3/8	300DRAE8MK;1800;D3/8	400DRA8MK;1300;D1/2	400DRAE8MK;1300;D1/2
400 Series 1/2" (13 mm) Drill Chuck	21:1 300 Series: 660 RPM 400 Series: 440 RPM	Standard Lever	300DRA21M;660;D3/8	300DRAE21M;660;D3/8	400DRA21M;440;D1/2	400DRAE21M;440;D1/2
		Safety Lever	300DRA21MK;660;D3/8	300DRAE21MK;660;D3/8	400DRA21MK;440;D1/2	400DRAE21MK;440;D1/2
	36:1 300 Series: 390 RPM 400 Series: 260 RPM	Standard Lever	300DRA36M;390;D3/8	300DRAE36M;390;D3/8	400DRA36M;260;D1/2	400DRAE36M;260;D1/2
		Safety Lever	300DRA36MK;390;D3/8	300DRAE36MK;390;D3/8	400DRA36MK;260;D1/2	400DRAE36MK;260;D1/2

**300DRA3M**

3/5/8: 9.1 Inch (231 mm)  
21/36: 9.6 Inch (244 mm)

1.44 Inch (37 mm)

4.5 Inch (114 mm)

**300DRAE3M**

3/5/8: 12.1 Inch (307 mm)  
21/36: 12.6 Inch (320 mm)

1.44 Inch (37 mm)

4.5 Inch (114 mm)

**HP** 0.7 H.P. (600 kW)

**cfm** 25 cfm (11.8 L/s) Max

**Lbs** 3/5/8: 3.7 Lbs. (1.7 Kg): Short  
21/36: 3.9 Lbs (1.8 Kg): Short  
3/5/8: 4.3 Lbs. (1.9 Kg): Extended  
21/36: 4.5 Lbs (2.0 Kg): Extended

**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size

**400DRA3M**

3/5/8: 8.9 Inch (226 mm)  
21/36: 9.4 Inch (239 mm)

1.6 Inch (41 mm)

5.3 Inch (135 mm)

**400DRAE3M**

3/5/8: 12.8 Inch (325 mm)  
21/36: 13.3 Inch (338 mm)

1.6 Inch (41 mm)

5.3 Inch (135 mm)

**HP** 1.2 H.P. (900 W)

**cfm** 35 cfm (16.5 L/s) Max

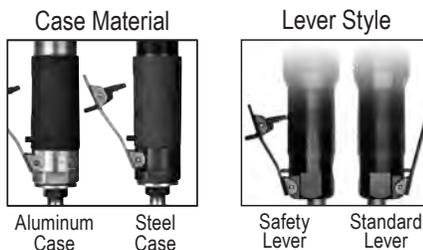
**Lbs** 3/5/8: 4.5 Lbs. (2.0 Kg): Short  
21/36: 4.7 Lbs (2.1 Kg): Short  
3/5/8: 5.1 Lbs. (2.3 Kg): Extended  
21/36: 5.3 Lbs (2.4 Kg): Extended

**SUPPLY** 3/8" NPT Inlet  
1/2" (13 mm) Hose Size

#### STANDARD EQUIPMENT

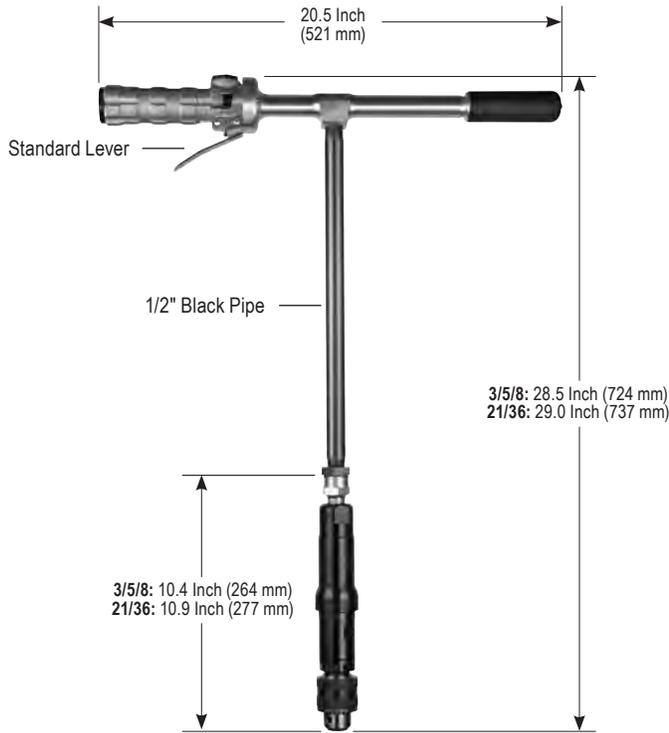
- Tool
- Operating Instructions and Service Manual

#### 300DRA(X)M, 300DRAE(X)M, 400DRA(X)M, 400DRAE(X)M Series Alternate Options



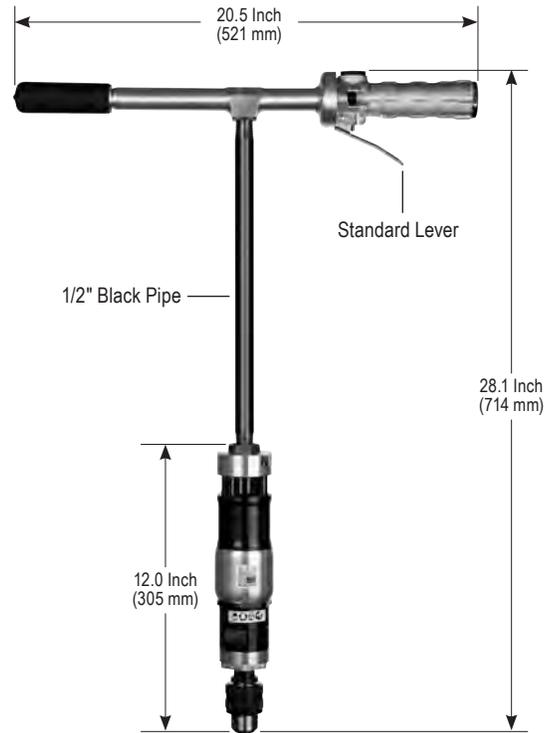
## Floor Drills

### 400FD(X)M Series



400FD3ML;5500;D1/2;P15

### 517FD1M Series



517FD1ML;4000;D1/2;P15

Output	Gear Ratio / Rated Speed	Lever Style	MODEL NUMBER	Output	Gear Ratio / Rated Speed	MODEL NUMBER
1/2" (13 mm) Drill Chuck	3:1 / 5500 RPM	Standard Lever	400FD3M;5500;D1/2;P15	1/2" (13 mm) Drill Chuck	4:1 / 4000 RPM	517FD1ML;4000;D1/2;P15
		Safety Lever	400FD3MK;5500;D1/2;P15			
	5:1 / 4000 RPM	Standard Lever	400FD5M;4000;D1/2;P15			
		Safety Lever	400FD5MK;4000;D1/2;P15			
	8:1 / 2500 RPM	Standard Lever	400FD8M;2500;D1/2;P15			
		Safety Lever	400FD8MK;2500;D1/2;P15			
	21:1 / 900 RPM	Standard Lever	400FD21M;900;D1/2;P15			
		Safety Lever	400FD21MK;900;D1/2;P15			
	36:1 / 550 RPM	Standard Lever	400FD36M;550;D1/2;P15			
		Safety Lever	400FD36MK;550;D1/2;P15			

**HP** 1.2 H.P. (900 W)  
**Lbs** 3/5/8: 8.3 Lbs. (3.8 Kg)  
21/36: 8.5 Lbs (3.8 Kg)

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 1/2" NPT Inlet  
3/8" (10mm) Hose Size

**HP** 1.5 H.P. (1125 W)  
**Lbs** 10.8 Lbs (4.9 Kg)

**cfm** 35 cfm (16.5 L/s) Max  
**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

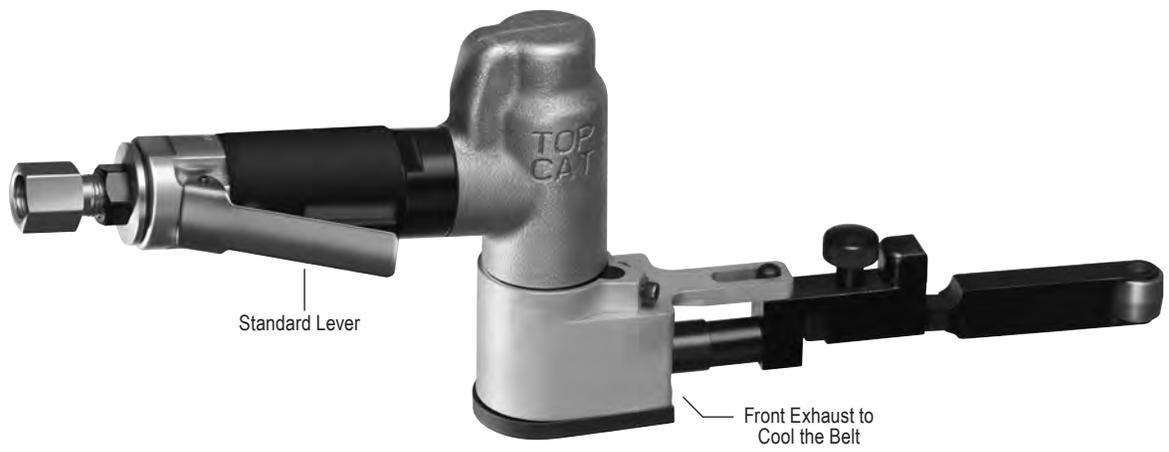
### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual



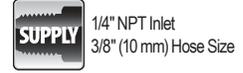
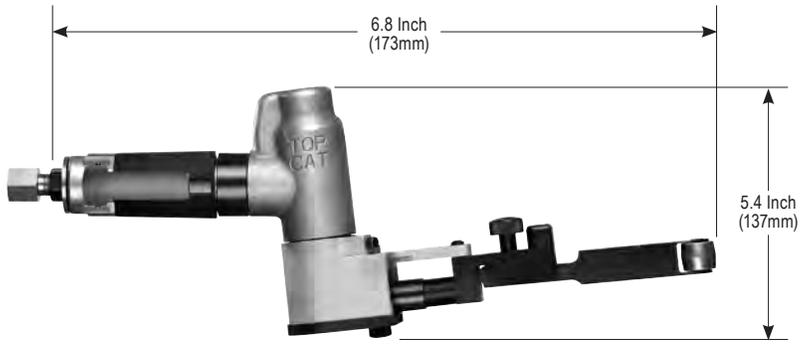
# Belt Sander

## 300BL/K



The 300B Series is offered in a version with 4550 SFPM.

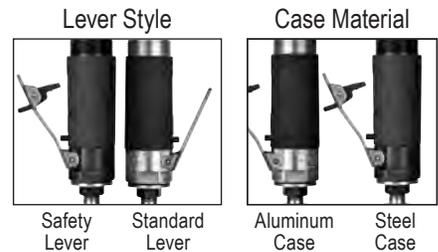
Belt Width	Belt Length	Rated Speed	Lever Style	Model Number
1/2 Inch	18 Inch	25000 RPM (5700 SFPM)	Standard Lever	300BL;25000;S1845
			Safety Lever	300BK;25000;S1845
	20 1/2 Inch		Standard Lever	300BL;25000;S20545
			Safety Lever	300BK;25000;S20545
	24 Inch		Standard Lever	300BL;25000;S2445
			Safety Lever	300BK;25000;S2445
3/4 Inch	18 Inch		Standard Lever	300BL;25000;S1866
			Safety Lever	300BK;25000;S1866
	20 1/2 Inch		Standard Lever	300BL;25000;S20566
			Safety Lever	300BK;25000;S20566



### 300B Alternate Options

#### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

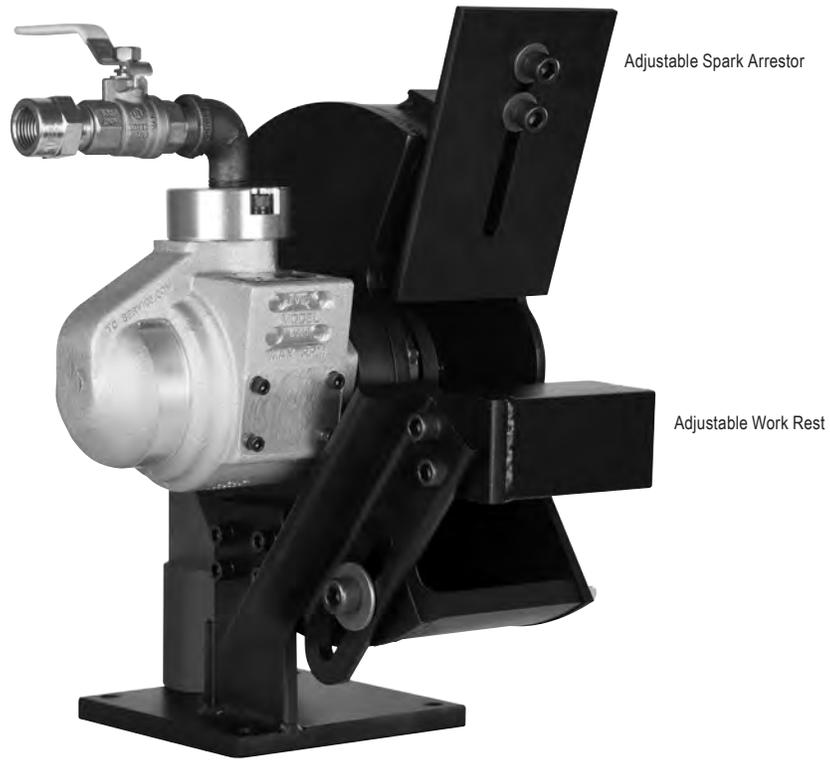


#### Belt Arm Assemblies

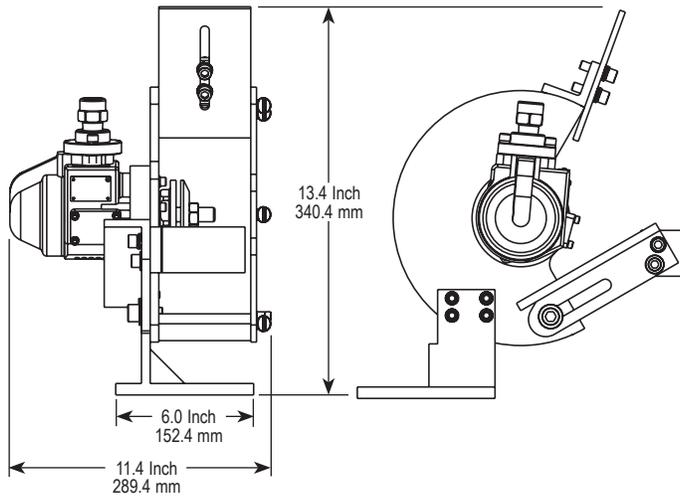
Belt Width	Belt Length	Part Number
1/2 Inch	18 Inch	AA-FBCT-S1845
3/4 Inch	18 Inch	AA-FBCT-S1866
1/2 Inch	20 1/2 Inch	AA-FBCT-S20545
3/4 Inch	20 1/2 Inch	AA-FBCT-S20566
1/2 Inch	24 Inch	AA-FBCT-S2445

# Bench Grinder

66BVG



**MODEL NUMBER**  
66BVG;6000;9



**HP** 4.0 H.P.  
(3000 W)

**Lbs** 51.0 Lbs (23.0 Kg)

**cfm** 25 cfm (11.8 L/s) Free  
75 cfm (35.4 L/s) Max

**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)



Reinforced Type 1 Cut-Off Wheel (Type 41)

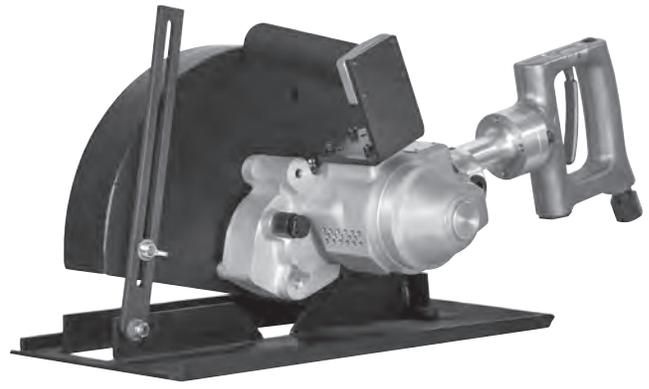


Diamond Wheel

## Abrasive Cutting Tools



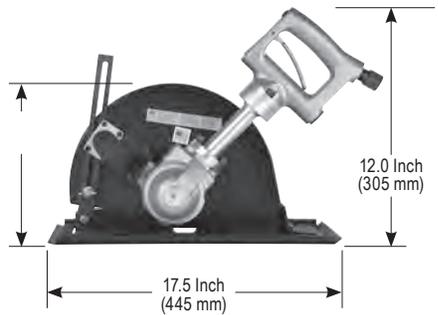
65VBW;5000;12



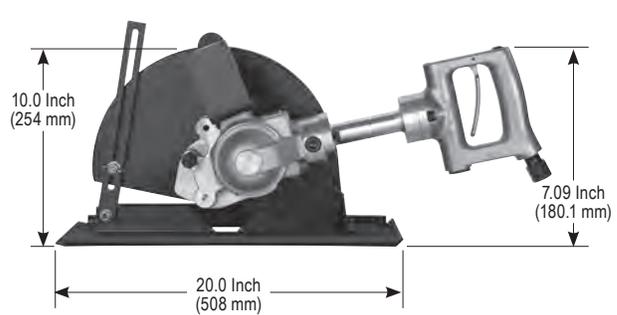
662VBW;3300;14

Guard Size	Spindle Type	Operating Speed	MODEL NUMBER	Guard Size	Spindle Type	Operating Speed	MODEL NUMBER
9 Inch	5/8-11	6000 RPM	65VBW;6000;941				
12 Inch	1" Spline	5000 RPM	65VBW;5000;1241	12 Inch	1" Spline	3300 RPM	662VBW;3300;1241
14 Inch		4000 RPM	65VBW;4000;1441	14 Inch			662VBW;3300;1441

Dimensions shown are for 12" guard. Other guards vary slightly.



Dimensions shown are for 14" guard. Other guards vary slightly.



**HP** 4.0 H.P. (3000 W)

**cfm** 25 cfm (11.8 L/s) Free  
75 cfm (35.4 L/s) Max

**Lbs** 65VBW: 23.9 Lbs. (10.8 Kg)  
662VBW: 28.3 Lbs. (12.8 Kg)

**SUPPLY** 1/2" NPT Inlet  
1/2" (13mm) Hose Size

### STANDARD EQUIPMENT

- Tool
- Operating Instructions and Service Manual
- Wrenches (sizes based on options)

Model Number	Depth of Cut		
	Guard Size		
	9 Inch (230mm)	12 Inch (300mm)	14 inch (360mm)
65VBW	2.5 Inch (64mm)	3.3 Inch (84mm)	4.3 Inch (109mm)
662VBW	N/A		



Wet Cutting Attachment

## Scalers & Needle Scalers

SCALERS Page Number	Tool Configuration	Model Series
73	<ul style="list-style-type: none"> <li>• 1/2 Square Style Chisel </li> </ul>	TC-1
	<ul style="list-style-type: none"> <li>• 1/4 Octagon Style Chisel </li> </ul>	TC-182
NEEDLE SCALERS Page Number	Tool Configuration	Model Series
74	<ul style="list-style-type: none"> <li>• 1/2 Square Style Chisel </li> </ul>	TC-1-N
	<ul style="list-style-type: none"> <li>• 1/4 Octagon Style Chisel </li> </ul>	TC-182-N

### HANDLES



PERCUSSIVE TOOLS

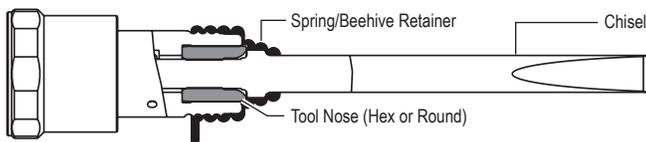
## Chipping Hammers

CHIPPING HAMMERS Page Number	Tool Configuration	Model Series
75	<ul style="list-style-type: none"> <li>• 0.401 Round Shank Chisel </li> <li>• 0.371 Hex Shank Chisel </li> </ul>	80 Series
	<ul style="list-style-type: none"> <li>• 0.680 Round Shank Chisel </li> <li>• 0.580 Hex Shank Chisel </li> </ul>	TC-183

### METHODS OF CHISEL RETENTION

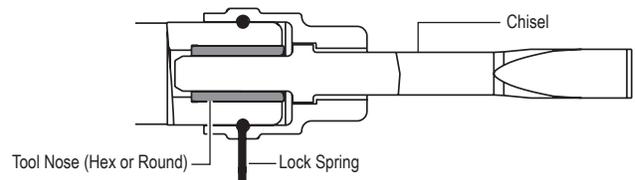
#### 80 Series

#### Beehive Retainer



#### TC-183 Series

#### Chisel Retainer



## Scalers

### TC-1 Series



TC-1-L

Spring Style Chisel Retainer



Standard Lever



Safety Lever

### TC-182 Series



TC-182-L

Collar Style Chisel Retainer



Pistol Handle



Flow Through Handle

Chisel Type	Handle Type	MODEL NUMBER	Chisel Type	Handle Type	MODEL NUMBER
	Lever	TC-1-L		Lever	TC-182-L
	Safety Lever	TC-1-K		Safety Lever	TC-182-K
	Pistol	TC-1-W		Pistol	TC-182-W
	Flow Through	TC-1-FT		Flow Through	TC-182-FT
	Pipe-Extended Lever	TC-1-FL;PL48		Pipe-Extended Lever	TC-182-FL;PL48



**blows min.** 4650

**Lbs** 4.3 Lbs. (1.9 Kg)

9.4 Inch (239 mm)

1.7 Inch (43 mm)

**bore stroke** 1 Inch X 1.1 Inch (25mm X 29mm)

**cfm** 20 cfm (9.4 L/s)

**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size

**blows min.** 4000

**Lbs** 4.2 Lbs. (1.9 Kg)

9.1 Inch (231 mm)

1.7 Inch (43 mm)

**cfm** 20 cfm (9.4 L/s)

**SUPPLY** 1/4" NPT Inlet  
3/8" (10 mm) Hose Size

### Chisels – 1/2 Inch Square Shank



Description	Cutting Edge	Overall Length	Part Number
Narrow Flat Chisel	3/4" (19mm)	7" (178mm)	839051
Narrow Flat Chisel	3/4" (19mm)	12" (305mm)	839341
Narrow Flat Chisel	3/4" (19mm)	18" (457mm)	839335
Wide Angle Chisel	1 3/8" (34.9mm)	7" (178mm)	839050
Wide Angle Chisel	1 3/8" (34.9mm)	12" (305mm)	839299
Wide Angle Chisel	1 3/8" (34.9mm)	18" (457mm)	839334
Blank Chisel		7" (178mm)	839052
Blank Chisel		12" (305mm)	839053
Blank Chisel		18" (457mm)	839054
Wide Chisel	1 3/8" (34.9mm)	7" (178mm)	839467
Wide Chisel	1 3/8" (34.9mm)	12" (305mm)	839469
2 Inch Wide Scraper	2" (50.8mm)	7" (178mm)	839468

Other Sizes And Styles Available

### Chisels – 1/4 Inch Octagon



Description	Cutting Edge	Overall Length	Part Number
Narrow Flat Chisel	3/4" (19mm)	7" (17.8cm)	839601
Narrow Flat Chisel	3/4" (19mm)	12" (30.5cm)	839601-12
Blank Chisel		7" (17.8cm)	839605
Blank Chisel		12" (30.5cm)	839605-12
Wide Chisel	1 3/8" (34.9mm)	7" (17.8cm)	839602
Wide Angle Chisel	1 3/8" (34.9mm)	7" (17.8cm)	839604
Wide Angle Chisel	1 3/8" (34.9mm)	12" (30.5cm)	839604-12

Other Sizes And Styles Available

## Needle Scalers

### TC-1 Series



TC-1-NL



Standard Lever



Safety Lever

### TC-182 Series

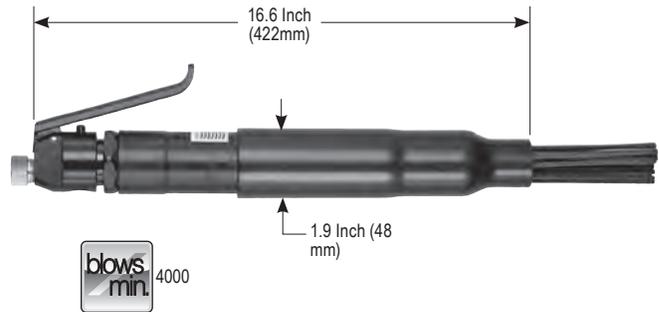
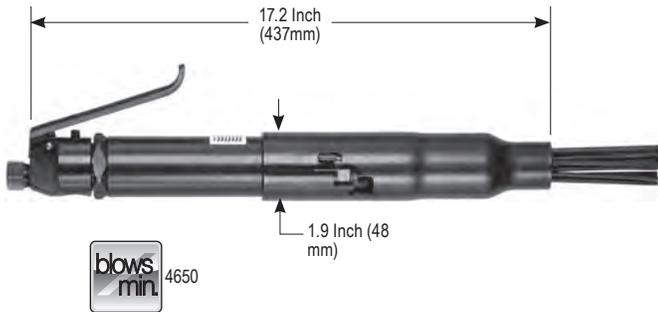


Pistol Handle



Flow Through Handle

Handle Type	MODEL NUMBER	Handle Type	MODEL NUMBER
Lever	TC-1-NL	Lever	TC-182-NL
Safety Lever	TC-1-NK	Safety Lever	TC-182-NK
Pistol	TC-1-NW	Pistol	TC-182-NW



### Chisels – 1/2 Inch Square Shank



Description	Cutting Edge	Overall Length	Part Number
Narrow Flat Chisel	3/4" (19mm)	7" (178mm)	839051
Narrow Flat Chisel	3/4" (19mm)	12" (305mm)	839341
Narrow Flat Chisel	3/4" (19mm)	18" (457mm)	839335
Wide Angle Chisel	1 3/8" (34.9mm)	7" (178mm)	839050
Wide Angle Chisel	1 3/8" (34.9mm)	12" (305mm)	839299
Wide Angle Chisel	1 3/8" (34.9mm)	18" (457mm)	839334
Blank Chisel		7" (178mm)	839052
Blank Chisel		12" (305mm)	839053
Blank Chisel		18" (457mm)	839054
Wide Chisel	1 3/8" (34.9mm)	7" (178mm)	839467
Wide Chisel	1 3/8" (34.9mm)	12" (305mm)	839469
2 Inch Wide Scraper	2" (50.8mm)	7" (178mm)	839468

Other Sizes And Styles Available

### Chisels – 1/4 Inch Octagon



Description	Cutting Edge	Overall Length	Part Number
Narrow Flat Chisel	3/4" (19mm)	7" (17.8cm)	839601
Narrow Flat Chisel	3/4" (19mm)	12" (30.5cm)	839601-12
Blank Chisel		7" (17.8cm)	839605
Blank Chisel		12" (30.5cm)	839605-12
Wide Chisel	1 3/8" (34.9mm)	7" (17.8cm)	839602
Wide Angle Chisel	1 3/8" (34.9mm)	7" (17.8cm)	839604
Wide Angle Chisel	1 3/8" (34.9mm)	12" (30.5cm)	839604-12

Other Sizes And Styles Available

# Chipping Hammers

## 80 Series



## TC-183 Series



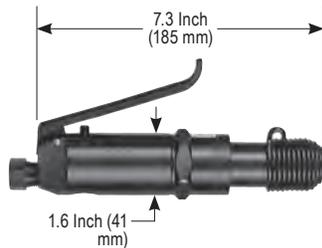
Handle Type	Handle Type	MODEL NUMBER	Handle Type	Handle Type	MODEL NUMBER
<b>0.371 Hex Shank</b> 	Lever	80L;HEX	<b>0.580 Hex Shank</b> 	Lever	TC-183-L;HEX
	Safety Lever	80K;HEX		Safety Lever	TC-183-K;HEX
	Pistol	80W;HEX		Pistol	TC-183-W;HEX
<b>0.401 Round Shank</b> 	Lever	80L;RND	<b>0.680 Round Shank</b> 	Lever	TC-183-L;RND
	Safety Lever	80K;RND		Safety Lever	TC-183-K;RND
	Pistol	80W;RND		Pistol	TC-183-W;RND

**bore stroke** 0.6 Inch X 1.4 Inch (15mm X 36mm)

**Lbs** 2.8 Lbs. (1.3 Kg)

**cfm** 15 cfm (7.1 L/s)

**SUPPLY** 1/4" NPT Inlet  
3/8" (10mm) Hose Size

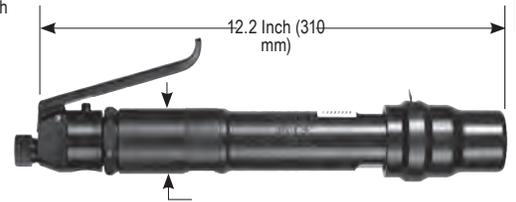


**bore stroke** 0.9 Inch X 3.0 Inch (23mm X 76mm)

**Lbs** 5.5 Lbs. (2.5 Kg)

**cfm** 25 cfm (11.8 L/s) Max

**SUPPLY** 1/4" NPT Inlet  
3/8" (10mm) Hose Size



CHIPPING HAMMERS

### Handle Types



### Chisels – 0.401 Round

Description	Cutting Edge	Overall Length	Part Number
Flat Chisel	1/2" (12.7mm)	7" (178mm)	595002
Blank Chisel		7" (178mm)	595005

*Other Sizes And Styles Available*

### Chisels – 0.371 Hexagon

Description	Cutting Edge	Overall Length	Part Number
Flat Chisel	1/2" (12.7mm)	12" (305mm)	595016

*Other Sizes And Styles Available*

### Chisels – 0.580 Hexagon

Description	Cutting Edge	Overall Length	Part Number
Flat Chisel	1" (25.4mm)	9" (229cm)	839008
Flat Chisel	1" (25.4mm)	12" (30.5cm)	839009
Flat Chisel	1" (25.4mm)	18" (457cm)	839010
Moil Point		9" (229cm)	839018
Wide Flat	2" (50.8mm)	12" (30.5cm)	839016

*Other Sizes And Styles Available*

### Chisels – 0.680 Round

Description	Cutting Edge	Overall Length	Part Number
Flat Chisel	1" (25.4mm)	9" (229cm)	839014
Flat Chisel	1" (25.4mm)	12" (30.5cm)	839083
Flat Chisel	1" (25.4mm)	18" (457cm)	839045
Moil Point		9" (229cm)	839023
Wide Flat	1.5" (38.1mm)	9" (229cm)	839019
Wide Flat	2" (50.8mm)	9" (229cm)	839017

*Other Sizes And Styles Available*

Motors

Top Cat Air Motors



MOTORS



77

**300 SERIES MOTORS**

- 0.7 H.P.
- 150-30000 Speed Range



78

**400 SERIES MOTORS**

- 1.2 H.P.
- 120-20000 Speed Range



79

**517 & 527 SERIES MOTORS**

- 1.5 and 2.0 H.P.
- 125-4000 Speed Range



80

**664 SERIES MOTORS**

- 4.0 H.P.
- 85-850 Speed Range

# Motors

## 0.7 H.P. Motors



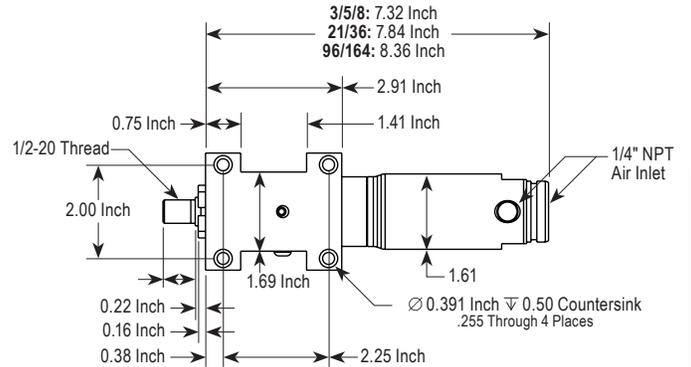
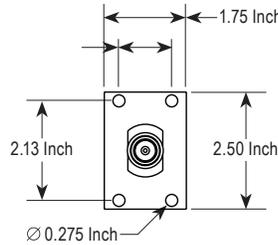
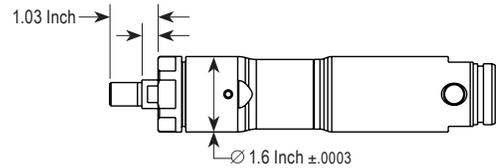
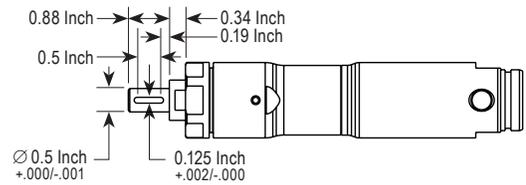
300MR;SPEED;C1/4



300(X)MR;SPEED;K500



300(X)MBR;SPEED;T520



Output	Gear Ratio	RPM		Stall Torque		Weight	Round Housing	Flange and Base Mounting
		at Max H.P.	Free Speed	ft. lbs.	Nm		MODEL NUMBER	MODEL NUMBER
1/2 Inch Keyed	3:1	4125	8250	2.6	3.5	2.50 Lbs. (1.13 Kg)	300M3MR;8250;K500	300M3MBR;8250;K500
	5:1	3000	6000	3.5	4.8		300M5MR;6000;K500	300M5MBR;6000;K500
	8:1	1875	3750	5.8	7.9		300M8MR;3750;K500	300M8MBR;3750;K500
	21:1	650	1300	16.0	21.8	5.00 Lbs. (2.27 Kg)	300M21MR;1300;K500	300M21MBR;1300;K500
	36:1	400	800	26.7	36.3		300M36MR;800;K500	300M36MBR;800;K500
	98:1	150	300	73.7	99.8		300M98MR;300;K500	300M98MBR;300;K500
1/2 X 20 Threaded	164:1	75	150	123.2	167.0	7.50 Lbs. (3.39 Kg)	300M164MR;150;K500	300M164MBR;150;K500
	3:1	4125	8250	2.6	3.5		300M3MR;8250;T520	300M3MBR;8250;T520
	5:1	3000	6000	3.5	4.8		300M5MR;6000;T520	300M5MBR;6000;T520
	8:1	1875	3750	5.8	7.9	4.76 Lbs. (2.16 Kg)	300M8MR;3750;T520	300M8MBR;3750;T520
	21:1	650	1300	16.0	21.8		300M21MR;1300;T520	300M21MBR;1300;T520
	36:1	400	800	26.7	36.3		300M36MR;800;T520	300M36MBR;800;T520
Collet	98:1	150	300	73.7	99.8	6.69 Lbs. (3.03 Kg)	300M98MR;300;T520	300M98MBR;300;T520
	164:1	75	150	123.2	167.0		300M164MR;150;T520	300M164MBR;150;T520
	1:1	15000	30000	0.8	1.1		300MR;30000;C1/4	
	1:1	12500	25000	0.8	1.1	300MR;25000;C1/4		
	1:1	9000	18000	0.8	1.1	307MR;18000;C1/4		
	3:1	4125	8250	2.6	3.5	2.55 Lbs. (1.16 Kg)	300M3MR;8250;C1/4	300M3MBR;8250;C1/4
	5:1	3000	6000	3.5	4.8		300M5MR;6000;C1/4	300M5MBR;6000;C1/4
	8:1	1875	3750	5.8	7.9		300M8MR;3750;C1/4	300M8MBR;3750;C1/4
	21:1	650	1300	16.0	21.8	4.87 Lbs. (2.21 Kg)	300M21MR;1300;C1/4	300M21MBR;1300;C1/4
	36:1	400	800	26.7	36.3		300M36MR;800;C1/4	300M36MBR;800;C1/4
	98:1	150	300	73.7	99.8		300M98MR;300;C1/4	300M98MBR;300;C1/4
	164:1	75	150	123.2	167.0	7.17 Lbs. (3.24 Kg)	300M164MR;150;C1/4	300M164MBR;150;C1/4

Note: The Flange & Base Mounting option adds 1.22 Lbs. (0.55 Kg) to weight

# Motors

## 1.2 H.P. Motors



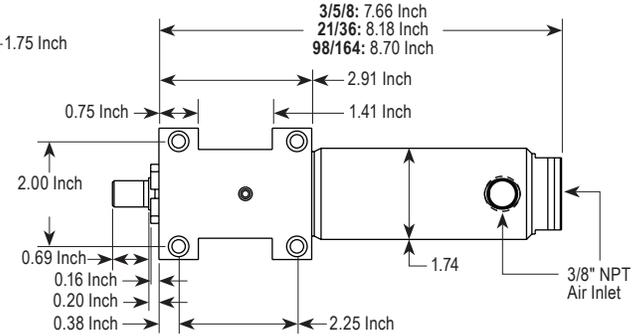
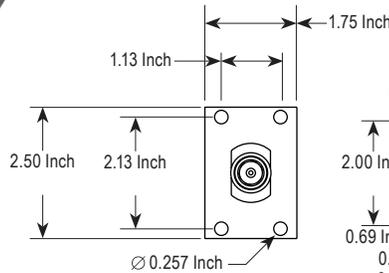
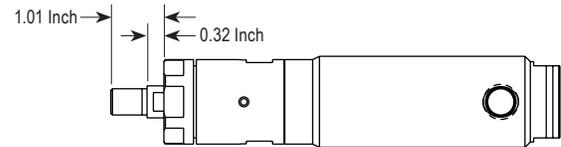
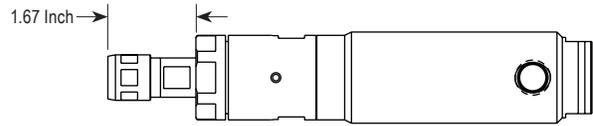
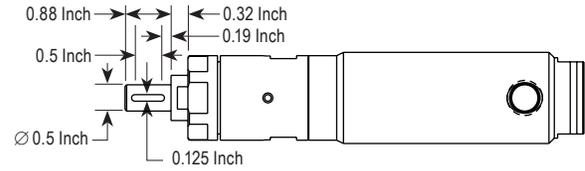
400MR;SPEED;C1/4



400M(X)MR;SPEED;K500



400M(X)MBR;SPEED;T520



MOTORS

Output	Gear Ratio	RPM		Stall Torque		Weight	Round Housing	Flange and Base Mounting
		at Max H.P.	Free Speed	ft. lbs.	Nm		MODEL NUMBER	MODEL NUMBER
1/2 Inch Keyed	3:1	2250	5500	4.6	6.3	3.23 Lbs. (1.46 Kg)	400M3MR;5500;K500	400M3MBR;5500;K500
	5:1	2000	4000	6.2	8.4		400M5MR;4000;K500	400M5MBR;4000;K500
	8:1	1250	2500	10.3	14.0		400M8MR;2500;K500	400M8MBR;2500;K500
	21:1	450	900	28.4	38.6	5.53 Lbs. (2.51 Kg)	400M21MR;900;K500	400M21MBR;900;K500
	36:1	275	550	47.5	64.6		400M36MR;550;K500	400M36MBR;550;K500
	98:1	100	200	131.1	177.7		400M98MR;200;K500	400M98MBR;200;K500
	164:1	60	120	219.1	297.1		400M164MR;120;K500	400M164MBR;120;K500
1/2 X 20 Threaded	3:1	2250	5500	4.6	6.3	3.12 Lbs. (1.41 Kg)	400M3MR;5500;T520	400M3MBR;5500;T520
	5:1	2000	4000	6.2	8.4		400M5MR;4000;T520	400M5MBR;4000;T520
	8:1	1250	2500	10.3	14.0		400M8MR;2500;T520	400M8MBR;2500;T520
	21:1	450	900	28.4	38.6	5.37 Lbs. (2.43 Kg)	400M21MR;900;T520	400M21MBR;900;T520
	36:1	275	550	47.5	64.6		400M36MR;550;T520	400M36MBR;550;T520
	98:1	100	200	131.1	177.7		400M98MR;200;T520	400M98MBR;200;T520
	164:1	60	120	219.1	297.1		400M164MR;120;T520	400M164MBR;120;T520
Collet	1:1	10000	20000	1.3	1.8	2.53 Lbs. (1.15 Kg)	400MR;20000;C1/4	
	1:1	9000	18000	1.3	1.8		400MR;18000;C1/4	
	1:1	7500	15000	1.3	1.8		407M;15000;C1/4	
	1:1	6000	12000	1.3	1.8	2.67 Lbs. (1.21 Kg)	407M;12000;C1/4	
	3:1	2250	5500	4.6	6.3		400M3MR;5500;C1/4	400M3MBR;5500;C1/4
	5:1	2000	4000	6.2	8.4	3.30 Lbs. (1.49 Kg)	400M5MR;4000;C1/4	400M5MBR;4000;C1/4
	8:1	1250	2500	10.3	14.0		400M8MR;2500;C1/4	400M8MBR;2500;C1/4
	21:1	450	900	28.4	38.6		400M21MR;900;C1/4	400M21MBR;900;C1/4
	36:1	275	550	47.5	64.6	5.55 Lbs. (2.51 Kg)	400M36MR;550;C1/4	400M36MBR;550;C1/4
	98:1	100	200	131.1	177.7		400M98MR;200;C1/4	400M98MBR;200;C1/4
	164:1	60	120	219.1	297.1		400M64MR;120;C1/4	400M64MBR;120;C1/4

## Motors

### 517 Series Motors



517H1MFT;K750



517H1MFT;T625



517H2MFT;T625

Output	Gear Ratio	RPM		Stall Torque		Weight	MODEL NUMBER
		at Max H.P.	Free Speed	ft. lbs.	Nm		
3/4 Inch Keyed	4:1	2000	4000	7.3	9.9	6.58 Lbs. (2.98 Kg)	517H1MFT;4000;K750
	16:1	500	1000	29.3	39.8	8.18 Lbs. (3.71 Kg)	517H2MFT;1000;K750
	64:1	125	250	117.3	159.9	9.78 Lbs. (4.43 Kg)	517H3MFT;250;K750
5/8 X 11 Threaded	4:1	2000	4000	7.3	9.9	6.15 Lbs. (2.79 Kg)	517H1MFT;4000;T625
	16:1	500	1000	29.3	39.8	7.75 Lbs. (3.51 Kg)	517H2MFT;1000;T625
	64:1	125	250	117.3	159.9	9.35 Lbs. (4.24 Kg)	517H3MFT;250;T625



### 527 Series Motors



527H1MFT;K750



527H2MFT;T750

Output	Gear Ratio	RPM		Stall Torque		Weight	MODEL NUMBER
		at Max H.P.	Free Speed	ft. lbs.	Nm		
3/4 Inch Keyed	4:1	1500	3000	14.7	20.0	8.47 Lbs. (3.84 Kg)	527H1MFT;3000;K750
	16:1	375	750	58.7	79.8	10.07 Lbs. (4.56 Kg)	527H2MFT;750;K750
	64:1	90	180	234.7	319.2	11.67 Lbs. (5.29 Kg)	527H3MFT;180;K750
5/8 X 11 Threaded	4:1	1500	3000	14.7	20.0	8.04 Lbs. (3.64 Kg)	527H1MFT;3000;T625
	16:1	375	750	58.7	79.8	9.64 Lbs. (4.37 Kg)	527H2MFT;750;T625
	64:1	90	180	234.7	319.2	11.24 Lbs. (5.09 Kg)	527H3MFT;180;T625



MOTORS

# Motors

## 664 Series Motors



664H1MFT;850;K1

1 Inch Keyed

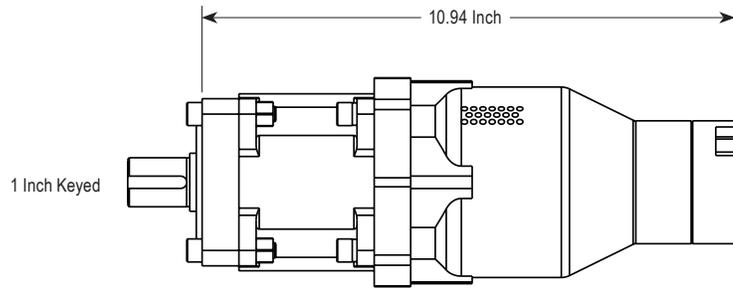


664H2MFT;85;K1

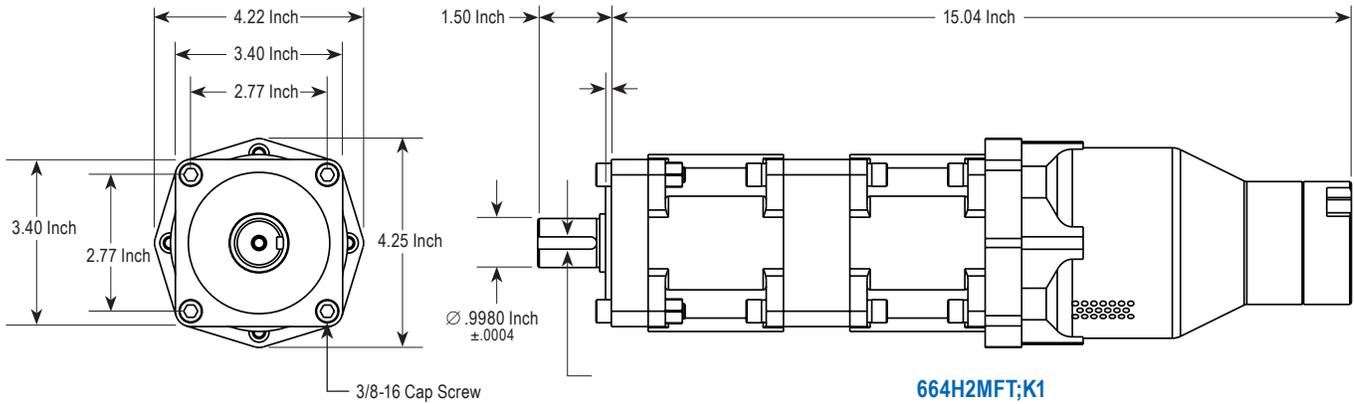
1 Inch Keyed

Output	Gear Ratio	RPM		Stall Torque		Weight	MODEL NUMBER
		at Max H.P.	Free Speed	ft. lbs.	Nm		
1 Inch Keyed	10:1	425	850	73.2	99.2	15.08 Lbs. (6.83 Kg)	664H1MFT;850;K1
	100:1	42	85	720.3	976.6	22.89 Lbs. (10.37 Kg)	664H2MFT;85;K1

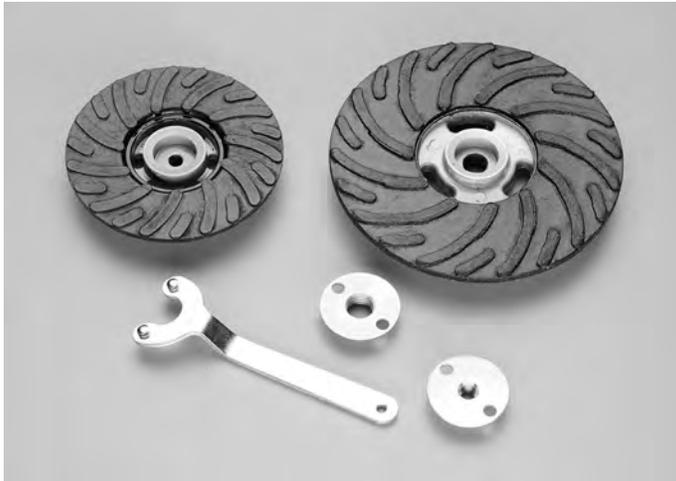
MOTORS



664H1MFT



664H2MFT;K1

**Sanding Pads**

**SANDING PADS FOR VERTICAL SANDERS**

Model	Size	Part Number	Max. Rated Speed
520V	7 Inch	849913	8500 RPM
	9 Inch	849914	6500 RPM
56S	7 Inch	849913	8500 RPM
	9 Inch	849914	6500 RPM

5/8-11 Nut	849259
Pin Wrench	102-SPWR

**SANDING PADS FOR RIGHT ANGLE SANDERS**

Model	Spindle Output	Size	Part Number	Max. Rated Speed
300RA(E)(X)M	5/8-11 Output Spindle	5 Inch	849848	10000 RPM
400RA(E) & 407RA(E)	3/8-24 Output Spindle	4 Inch	889271-A	12000 RPM
		5 Inch	849848-A	10000 RPM
	5/8-11 Output Spindle	4 Inch	889271	12000 RPM
		5 Inch	849848	10000 RPM
400RA(E)(X)M	5/8-11 Output Spindle	7 Inch	849913	8500 RPM
4520RA	5/8-11 Output Spindle	7 Inch	849913	8500 RPM
4620RA	5/8-11 Output Spindle	5 Inch	849848	10000 RPM
4620RA(X)M	5/8-11 Output Spindle	7 Inch	849913	8500 RPM
520RA	5/8-11 Output Spindle	7 Inch	849913	8500 RPM

3/8-24 Nut	849259-A
5/8-11 Nut	849259
Pin Wrench	102-SPWR

**SANDING PAD ASSEMBLIES**

Size	Thread	Part Number	Max. Rated Speed
7 Inch	5/8-11	AA_849914	6500 RPM
9 Inch		AA-849913	8500 RPM
5 Inch	3/8-24	AA-849848	10000 RPM
		AA-849848-A	
4 Inch	5/8-11	AA-849271	12000 RPM
	3/8-24	AA-849271-A	

Other Accessories

SCREEN HANDLE BUSHINGS

Description	Part Number
1/4" NPT Male to 1/4" NPT Female	400-27
3/8" NPT Male to 3/8" NPT Female	841552
3/8" NPT Male to 1/4" NPT Female	841553
1/2" NPT Male to 1/2" NPT Female	841555

COLLETS

Type	Description	Part Number
2 Pc. Collet (Split Style Collet)	3/8-24 Type 1 Spindle to 1/4" Collet	TC-1010
	3/8-24 Type 1 Spindle to 3/8" Collet	TC-1010-3/8
	3/8-24 Cone Spindle to 1/4" Collet	TC-1012A
	5/8-11 Cone Spindle to 1/4" Collet	TC-1104
3 Pc. Collet (Insert Style Collet)	3/8-24 Cone Spindle to XX Collet	AA-H209-XX

**Note:** The XX in the AA-H209 represents the insert size. (ex.- 1/4, 6MM,3/8, etc.)

CONE WHEEL ADAPTERS

Model	Description	Part Number
400GH4 / 407GH4 / 507H4	3/8-24 Type 1 Spindle to 3/8-24 Cone	400-77
520H	5/8-11 Type 1 Spindle to 5/8-11 Cone	700-4CW
56H/65H		

Guards



GUARDS FOR VERTICAL GRINDERS

Type 27 Wheel Guards			Type 28 Wheel Guards		
Model	Size	Part Number	Model	Size	Part Number
520V	7 Inch	NV-G-727	520V	7 Inch	NV-G-728
	9 Inch	NV-G-927		520V	9 Inch
54V	7 Inch	700-200	54V		7 Inch
	9 Inch	700-201		54V	9 Inch
64V	7 Inch	700-200	64V		7 Inch
	9 Inch	700-201		64V	9 Inch

GUARDS FOR RIGHT ANGLE GRINDERS

Depressed Center Wheel (Type 27) Guards			Type 1 Cut-Off Wheel (Type 41) Guards			
Model	Size	Part Number	Model	Size	Part Number	
300RA	4 Inch	HRGD-427	300RA	4 Inch	HRGD-441	
	4 1/2 Inch	HRGD-4527		300RA	4 1/2 Inch	HRGD-4541
300RAE	4 Inch	HRGD-427	300RAE		4 Inch	HRGD-441
	4 1/2 Inch	HRGD-4527		300RAE	4 1/2 Inch	HRGD-4541
400RA	4 Inch	HRGD-427	400RA		4 Inch	HRGD-441
	4 1/2 Inch	HRGD-4527		400RA	4 1/2 Inch	HRGD-4541
	5 Inch	HRGD-527			400RAE	4 Inch
400RAE	4 Inch	HRGD-427	400RAE	4 1/2 Inch		HRGD-4541
	4 1/2 Inch	HRGD-4527		400RAE	5 Inch	HRGD-541
	5 Inch	HRGD-527			410RA	4 Inch
410RA	4 Inch	HRGD-427	410RA	4 1/2 Inch		HRGD-4541
	4 1/2 Inch	HRGD-4527		410RAE	4 Inch	HRGD-441
410RAE	4 Inch	HRGD-427	410RAE		4 1/2 Inch	HRGD-4541
	4 1/2 Inch	HRGD-4527		320RA	4 Inch	ERGD-427
320RA	4 Inch	ERGD-427	320RA		4 Inch	ERGD-441
420RA				7 Inch		
520RA	9 Inch	NRA-927				

CUP WHEEL GUARDS

Type 11 Wheel Guards		
Model	Size	Part Number
520V	4 Inch	NV-G-411
	4 Inch	560-46
58C	5 Inch	560-45
	6 Inch	412988
68C	5 Inch	560-45
	6 Inch	412988

GUARDS FOR HORIZONTAL GRINDERS

Type 1 Wheels Guards		
Model	Size	Part Number
400GH4	3 Inch	HG3-01
407GH4	4 Inch	HG4-01
507H4	3 Inch	HG3-01
507H4	4 Inch	HG4-01
520H	4 Inch	5204-01
	6 Inch	5206-01
56H	6 Inch	650-HS-56A
	8 Inch	650-HS-58A
65H	6 Inch	650-HS-56A
	8 Inch	650-HS-58A

GUARDS FOR EXTENDED GRINDERS

Type 1 Wheels Guards		
Model	Size	Part Number
400GEH4	3 Inch	HG3-01
407GEH4	4 Inch	HG4-01
520HGEH	4 Inch	5204-01
	6 Inch	5206-01
65HGEH	6 Inch	5206-01

GUARDS FOR DIE GRINDERS

Type 1 Wheels Guards		
Model	Size	Part Number
400GT4	3 Inch	4503-01
407GT4	4 Inch	4504-01

ACCESSORIES

**Maintenance Tools**
**MAINTENANCE TOOLS**  
**Bearing Drivers/Spindle Holders**
**Vertical Grinders**

Model	Description	Bearing	Part Number
54V/58C/64V/68C	Bearing Driver	700-7 (Front)	1100-834
	Bearing Driver	700-9 (Rear)	1100-808
	Spindle Holder		1100-650

**Right Angle Grinders/Sanders**

Model	Description	Bearing	Part Number
300RA(E)	Bearing Driver	400-9	1100-802
320RA	Bearing Driver	400-9	1100-802
330RA / 340RA	Bearing Driver	400-9	1100-802
3101RA	Bearing Driver	400-9	1100-802
400RA(E)/410RA(E)	Bearing Driver	H9	1100-802
420RA	Bearing Driver	H9	1100-802
4101RA	Bearing Driver	H9	1100-802
4520RA/4620RA	Bearing Driver	H9	1100-802

**Horizontal Grinders**

Model	Description	Bearing	Part Number
300EH	Bearing Driver	400-9	1100-802
300GH	Bearing Driver	400-9	1100-802
	Coupling Nut Holder		1100-862
400GH	Bearing Driver	H9	1100-802
	Coupling Nut Holder		1100-862
56H/65H	Bearing Driver	550-10H (Middle)	1100-822
	Bearing Driver	700-9 (Rear)	1100-808
	Spindle Holder		1100-650

**MAINTENANCE TOOLS**  
**Bearing Drivers/Spindle Holders**
**Extended Grinders**

Model	Description	Bearing	Part Number
400EH/400GEH	Bearing Driver	H9	1100-802
	Coupling Nut Holder		1100-862
520HGEH	Coupling Nut Holder		1100-862
65HGEH	Bearing Driver	700-9 (Rear)	1100-808
	Spindle Holder		1100-650
	Coupling Nut Holder		1100-862

**Die Grinders**

Model	Description	Bearing	Part Number
300GE/300HGE	Bearing Driver	400-9	1100-802
400GE/400HGE/400GT	Bearing Driver	H9	1100-802

**MAINTENANCE TOOLS**  
**Depressed Center Wheel Adapters**
**Vertical Grinders**

Model	Wheel Size	Description	Part Number
54V/64V/520V	7 Inch or 9 Inch	Depressed Center Wheel Adapter	849269

**Right Angle Grinders**

Model	Wheel Size	Description	Part Number
300RA(E)/400RA(E)/410RA(E)	4"	3/8-24 (Long Spindle) to 3/8 ID Adapter Set	490-K
		3/8-24 (Long Spindle) to 5/8 ID Adapter Set	AA-ADT27-354
320RA/420RA	4 1/2"	3/8-24 (Short Spindle) to 3/8 ID Adapter Set	490-KR
300RA(E)/400RA(E)/410RA(E)		3/8-24 (Long Spindle) to 7/8 ID Adapter Set	AA-ADT27-375
400RA(E)	5"	5/8-11 to 7/8 ID Adapter Set	AA-ADT27-575
400RAE	6"		
520RA	7 Inch or 9 Inch	Depressed Center Wheel Adapter	849269

**Repair Kits**
**Vertical Grinders/Sanders**

Model	Description	Part Number
520V	Repair Kit	510254
54V/56S/58C	Repair Kit	510077
64V/68C	Repair Kit	510088

**Horizontal Grinders/Sanders**

Model	Description	Part Number
300EH	Repair Kit	510310
300GHD	Repair Kit	510314
300GH3M	Repair Kit	510314
	Gear Train Kit	510344
300GH5M / 300GH8M	Repair Kit	510314
	Gear Train Kit	510346
400GH/407GH	Repair Kit	510286
400GH3M	Repair Kit	510286
	Gear Train Kit	510344
400GH5M / 400GH8M	Repair Kit	510286
	Gear Train Kit	510346
517H1M	Repair Kit	510504
507H	Repair Kit	510492
520H	Repair Kit	510494
56H	Repair Kit	510081
65H	Repair Kit	510082

**Extended Grinders**

Model	Description	Part Number
400EH	Repair Kit	510250
400GEH	Repair Kit	510252
520HGEH	Repair Kit	510280
65HGEH	Repair Kit	510306
65NEH	Repair Kit	510496

**Right Angle Grinders/Sanders**

Model	Description	Part Number
300RA	Motor Repair Kit	510312
	Head Repair Kit	510318
300RAE	Motor Repair Kit	510312
	Head Repair Kit	510320
300RA3M	Motor Repair Kit	510312
	Gear Train Kit	510344
	Head Repair Kit	510318
300RA5M / 300RA8M	Motor Repair Kit	510312
	Gear Train Kit	510346
	Head Repair Kit	510318
300RAE3M	Motor Repair Kit	510312
	Gear Train Kit	510344
	Head Repair Kit	510320
300RAE5M / 300RAE8M	Motor Repair Kit	510312
	Gear Train Kit	510346
	Head Repair Kit	510320
300VGE	Repair Kit	510312
320RA (Threaded Output)	Motor Repair Kit	510312
	Head Repair Kit	510330
320RA (Collet Output)	Motor Repair Kit	510312
	Head Repair Kit	510332
330RAD/340RAD (Collet Output)	Motor Repair Kit	510312
	Head Repair Kit	510334
400RA/407RA/410RA	Motor Repair Kit	510284
	Head Repair Kit	510318
400RAE/407RAE/410RAE	Motor Repair Kit	510284
	Head Repair Kit	510510
400RA3M	Motor Repair Kit	510284
	Gear Train Kit	510344
	Head Repair Kit	510318
400RA5M/ 400RA8M	Motor Repair Kit	510284
	Gear Train Kit	510346
	Head Repair Kit	510318
400RAE3M	Motor Repair Kit	510284
	Gear Train Kit	510344
	Head Repair Kit	510510
400RAE5M/ 400RAE8M	Motor Repair Kit	510284
	Gear Train Kit	510346
	Head Repair Kit	510510
420RA (Threaded Output)	Motor Repair Kit	510284
	Head Repair Kit	510330
420RAD (Collet Output)	Motor Repair Kit	510284
	Head Repair Kit	510332
520RA	Motor Repair Kit	510260-A
3101RA	Motor Repair Kit	510312
	Head Repair Kit	510338
4101RA	Motor Repair Kit	510284
	Head Repair Kit	510338
4520RA	Motor Repair Kit	510284
	Head Repair Kit	510308
4620RA	Motor Repair Kit	510284
	Head Repair Kit	510308
4620RA3M	Motor Repair Kit	510284
	Gear Train Kit	510344
	Head Repair Kit	510308
4620RA5M / 4620RA8M	Motor Repair Kit	510284
	Gear Train Kit	510346
	Head Repair Kit	510308

**GENERAL NOTE:** Right angle head repair kits do not include the angle gears.

**Repair Kits**
**Die Grinders/Sanders**

Model	Description	Part Number
300GE/307GE	Repair Kit	510312
300HGE/307HGE	Repair Kit	510300
300HGE3M/300GT3M	Motor Repair Kit	510486
	Gear Train Kit	510344
300HGE5M/300GT5M 300HGE8M/300GT8M	Motor Repair Kit	510486
	Gear Train Kit	510346
400GE/407GE	Repair Kit	510284
400HGE/407HGE 400GT/407GT	Repair Kit	510282
400HGE3M/400GT3M	Motor Repair Kit	510412
	Gear Train Kit	510344
400HGE5M/400GT5M 400HGE8M/400GT8M	Motor Repair Kit	510412
	Gear Train Kit	510346

**Bench Grinder**

Model	Description	Part Number
66VBG	Repair Kit	510484

**Belt Sander**

Model	Description	Part Number
300VBL	Repair Kit	510312

**Abrasive Cut Off Tools**

Model	Description	Part Number
65VBW	Repair Kit	510088
662VBW	Repair Kit	510498

**Drills**

Model	Description	Part Number
300D3M	Motor Repair Kit	510312
	Gear Train Kit	510344
300D5M / 300D8M	Motor Repair Kit	510312
	Gear Train Kit	510346
300DRA3M	Motor Repair Kit	510312
	Gear Train Kit	510344
	Head Repair Kit	510318
300DRA5M / 300DRA8M	Motor Repair Kit	510312
	Gear Train Kit	510346
	Head Repair Kit	510318
300DRAE3M	Motor Repair Kit	510312
	Gear Train Kit	510344
	Head Repair Kit	510320
300DRAE5M / 300DRAE8M	Motor Repair Kit	510312
	Gear Train Kit	510346
	Head Repair Kit	510320
400D3M	Motor Repair Kit	510284
	Gear Train Kit	510344
400D5M / 400D8M	Motor Repair Kit	510284
	Gear Train Kit	510346
400DRA3M	Motor Repair Kit	510284
	Gear Train Kit	510344
	Head Repair Kit	510318
400DRA5M / 400DRA8M	Motor Repair Kit	510284
	Gear Train Kit	510346
	Head Repair Kit	510318
400DRAE3M	Motor Repair Kit	510284
	Gear Train Kit	510344
	Head Repair Kit	510320
400DRAE5M / 400DRAE8M	Motor Repair Kit	510284
	Gear Train Kit	510346
	Head Repair Kit	510320
400FD3M	Motor Repair Kit	510284
	Gear Train Kit	510344
400FD5M / 400FD8M	Motor Repair Kit	510284
	Gear Train Kit	510346
517FD1M	Repair Kit	510504

**Repair Kit Content Listing**

Qty Per	Part ID	Description
<b>510077 56S, 54V &amp; 58C Repair Kit</b>		
5	550-6	Blade
1	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
<b>510081 56H Repair Kit</b>		
5	550-6	Blade
1	550-10H	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
1	550-9H	Bearing Pair
1	550-11H	Lock Ring
2	700-7	Bearing
<b>510082 65H Repair Kit</b>		
4	700-13	Blade
1	550-10H	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
1	550-9H	Bearing Pair
1	550-11H	Lock Ring
2	700-7	Bearing
<b>510088 64V &amp; 68C Repair Kit</b>		
4	700-13	Blade
1	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
<b>510250 400EH Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H23	O-Ring
1	H24	Bearing Cover
1	H25	Snap Ring
1	H32	O-Ring
1	847528	Rear Spindle Bearing
1	AA-HEA11	Bearing Set
<b>510252 400GEH Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H25	Snap Ring
1	H24	Bearing Cover
1	H23	O-Ring
1	H32	O-Ring
1	400-G-11	Bearing
1	AA-HG-11	Bearing Pair

Qty Per	Part ID	Description
<b>510254 520V Repair Kit</b>		
1	NV9	Bearing
1	NV11	Front Bearing
4	N6	Rotor Blade
1	200-9	O-Ring
<b>510260-A 520RA Repair Kit</b>		
1	NRA16	Bearing
1	NRA-9	Rear Output Bearing
1	NRA-8	Bearing
1	NV9	Bearing
4	N6	Rotor Blade
1	NRA43	Key
1	594030	O-Ring
1	591164	Screw
1	200-9	O-Ring
<b>510280 520GHEH Repair Kit</b>		
4	N6	Rotor Blade
1	NV9	Bearing
1	NRA-8	Bearing
1	200-9	O-Ring
1	400-G-11	Bearing
1	864524	Front Spindle Bearing
<b>510282 400 HGE/GT Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H23	O-Ring
1	H24	Bearing Cover
1	H25	Snap Ring
1	H32	O-Ring
1	HH-11	Bearing
<b>510284 400 Series Motor Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H23	O-Ring
1	H24	Bearing Cover
1	H25	Snap Ring
1	H32	O-Ring

Qty Per	Part ID	Description
<b>510286 400GH Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H23	O-Ring
1	H24	Bearing Cover
1	H25	Snap Ring
1	H32	O-Ring
1	847528	Rear Spindle Bearing
1	AA-HG-11	Bearing Pair
1	592044	Snap Ring
<b>510300 300 &amp; 307 HGE Repair Kit</b>		
1	592067	Snap Ring
1	320-9W	Wafer
1	320-9R	O-Ring
1	592016	Snap Ring
1	400-9	Rear Bearing
4	F6	Blade
1	FH11	Bearing
1	594106	O-Ring
1	661-16	Bearing
<b>510306 65HGEH Repair Kit</b>		
4	700-13	Blade
1	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
1	400-G-11	Bearing
1	864524	Front Spindle Bearing
<b>510308 4520 &amp; 4620 RA &amp; RA(X)M Head Repair Kit</b>		
1	NRA16	Bearing
1	NRA-9	Rear Output Bearing
1	NRA43	Key
1	594030	O-Ring
1	591164	Screw
1	NRA-8	Bearing
1	404-3	Upper Spindle Bearing
<b>510310 300EH Repair Kit</b>		
1	592016	Snap Ring
1	592067	Snap Ring
1	400-9	Rear Bearing
4	F6	Blade
1	661-16	Bearing
1	320-9W	Wafer
1	320-9R	O-Ring
1	594106	O-Ring
1	AA-FE11	Bearing Pair

**GENERAL NOTE:** Right Angle Head Repair Kits Do Not Include The Angle Gears.

**Repair Kit Content Listing**

Qty Per	Part ID	Description
<b>510312 300 &amp; 307 Motor Repair Kit</b>		
1	592067	Snap Ring
1	320-9W	Wafer
1	320-9R	O-Ring
1	400-9	Rear Bearing
1	592016	Snap Ring
1	661-16	Bearing
4	F6	Blade
1	594106	O-Ring
<b>510314 300GH Repair Kit</b>		
4	F6	Blade
1	661-16	Bearing
1	400-9	Rear Bearing
1	592016	Snap Ring
1	320-9R	O-Ring
1	320-9W	Wafer
1	592067	Snap Ring
1	594106	O-Ring
1	847528	Rear Spindle Bearing
1	AA-HG-11	Bearing Pair
1	592044	Snap Ring
<b>510318 400 &amp; 300 RA Head Repair Kit</b>		
1	400-46	Lock Ring
1	661-16	Bearing
1	H11	Front Bearing
<b>510320 300RAE &amp; 310RAE Head Repair Kit</b>		
1	400-46	Lock Ring
1	661-16	Bearing
1	H11	Front Bearing
2	590033	Bearing
<b>510330 320 &amp; 420 RA Head Repair Kit (Spindle)</b>		
1	ERB22	Bearing
1	661-16	Bearing
1	ERB-23	Retaining Ring
1	ERB13	Bearing Shield
1	ERB24	Shield
1	ERB21	Bearing
1	847528	Rear Spindle Bearing
<b>510322 320 &amp; 420 RA Head Repair Kit (Collet &amp; Sander)</b>		
1	ERB22	Bearing
1	661-16	Bearing
1	ERB-23	Retaining Ring
1	ERB13-SA	Bearing Shield
1	ERB24-SA	Shield
1	ERB21	Bearing
1	847528	Rear Spindle Bearing

Qty Per	Part ID	Description
<b>510334 340 &amp; 347 RA Head Repair Kit</b>		
1	ERB22	Bearing
1	661-16	Bearing
1	ERB24-SA	Shield
1	ERB13-SA	Bearing Shield
1	ERB-23	Retaining Ring
<b>510338 3101 &amp; 4101 RA Head Repair Kit</b>		
1	HRD7	Bearing
1	HRDA7	Bearing
1	591206	Screw
1	HRD21	Needle Bearing
1	847528	Rear Spindle Bearing
1	HRD700	Bearing
<b>510344 #3 Gear Train Repair Kit</b>		
3	HMCA62	Caged Needle Bearing
3	HMC28-3	Planet Pin
1	H11	Front Bearing
<b>510346 #5 &amp; #8 Gear Train Repair Kit</b>		
45	HMC60	Needle Bearing
1	HMC26-3	Planet Pin
1	H11	Front Bearing
<b>510412 400 GT(X)M &amp; HGE(X)M Motor Repair Kit</b>		
1	H11	Front Bearing
5	H60	Blade
1	H9	Rear Bearing
1	592016	Snap Ring
1	H23	O-Ring
1	H24	Bearing Cover
1	H25	Snap Ring
1	H32	O-Ring
2	HH-11	Bearing
<b>510484 65VBG Repair Kit</b>		
4	700-13	Blade
2	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
<b>510486 300 GT(X)M &amp; HGE(X)M Motor Repair Kit</b>		
1	592067	Snap Ring
1	320-9W	Wafer
1	320-9R	O-Ring
1	400-9	Rear Bearing
1	592016	Snap Ring
1	661-16	Bearing
4	F6	Blade
1	594106	O-Ring
1	H11	Front Bearing
2	HH-11	Bearing

Qty Per	Part ID	Description
<b>510492 507H Repair Kit</b>		
2	400-G-11	Bearing
4	500-6A	Blade
1	NRA-8	Bearing
1	AA-HG-11	Bearing Pair
1	200-9	O-Ring
1	592044	Snap Ring
<b>510494 520H Repair Kit</b>		
1	NV9	Bearing
4	N6	Rotor Blade
1	NRA-8	Bearing
1	200-9	O-Ring
1	864524	Front Spindle Bearing
1	400-G-11	Bearing
<b>510496 65NEH Repair Kit</b>		
4	700-13	Blade
1	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	200-9	O-Ring
1	590034	Bearing
1	864524	Front Spindle Bearing
<b>510498 662VBW Repair Kit</b>		
4	700-13	Blade
1	700-7	Bearing
1	700-9	Bearing
1	1000-5	Wavy Washer
1	662-9A	Sealed Bearing
1	662-11A	Sealed Bearing
1	661-23	Seal
1	592061	Snap Ring
1	200-9	O-Ring
<b>510504 517 FD &amp; D1M Repair Kit</b>		
4	500-6A	Blade
1	400-G-11	Bearing
1	NRA-8	Bearing
8	535-62	Planet Gear Bearing
1	590026	Bearing
1	700-7	Bearing
1	200-9	O-Ring
<b>510510 400RAE &amp; 410RAE Head Repair Kit</b>		
1	400-46	Lock Ring
1	661-16	Bearing
1	H11	Front Bearing
1	590033	Bearing
1	404-3	Upper Spindle Bearing

**GENERAL NOTE:** Right Angle Head Repair Kits Do Not Include The Angle Gears.

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We strive to keep our Authorized Agents aware of our continued "Low Vibration" advancements, so they can offer tool selection recommendations. Technical assistance is always available. Our Authorized Agents work with us to address any "custom" tool needs you may encounter.

For over 30 years, air tools with the TOP CAT® trademark have represented the highest quality in design, performance and durability. Thank you for choosing TOP CAT®. We appreciate your business.

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SUBJECT TO THE TERMS AND CONDITIONS HEREINAFTER SET FORTH, T.C. SERVICE CO. WARRANTS PRODUCTS AND PARTS SOLD BY IT, INSOFAR AS THEY ARE OF ITS OWN MANUFACTURE, AGAINST DEFECTS OF MATERIAL AND WORKMANSHIP, UNDER USE AND SERVICE IN ACCORDANCE THE T.C. SERVICE CO.'S WRITTEN INSTRUCTIONS, RECOMMENDATIONS, AND RATINGS FOR INSTALLATION, OPERATION, MAINTENANCE, AND SERVICE OF PRODUCTS, FOR A PERIOD OF ONE YEAR FROM THE DATE OF SHIPMENT BY T.C. SERVICE CO., OR ANY OF T.C. SERVICE CO.'S AUTHORIZED DISTRIBUTORS. THIS WARRANTY DOES NOT APPLY TO MISUSED, ABUSED, MODIFIED, OR TO USE ATTRIBUTED TO NORMAL WEAR OF THE TOOL.

THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT, AS T.C. SERVICE CO. MAY ELECT, OF ANY DEFECTIVE PARTS, REGARDING WHICH, UPON DISCOVERY OF THE DEFECTS, THE PURCHASER HAS GIVEN IMMEDIATE WRITTEN NOTICE. INSTALLATION AND TRANSPORTATION COSTS ARE NOT INCLUDED. T.C. SERVICE CO. SHALL HAVE THE OPTION OF REQUIRING THE RETURN TO IT OF THE DEFECTIVE MATERIAL, TRANSPORTATION PREPAID, FOR INSPECTION.

THIS WARRANTY IS IN LIEU OF ALL OTHER, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE. THE FORGOING STATES THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY AND T.C. SERVICE CO.'S SOLE AND EXCLUSIVE LIABILITY FOR ANY CLAIMS OF DAMAGE IN CONNECTION WITH THE SALE OF PRODUCTS OR PARTS HEREUNDER. T.C. SERVICE CO. WILL IN NO EVENT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR CONTINGENT DAMAGE OR EXPENSE ARISING DIRECTLY OR INDIRECTLY FROM ANY DEFECT IN ITS PRODUCTS OR PARTS OR FROM THE USE OF ANY DEFECTIVE PRODUCTS OR PARTS. NOR IS ANY OTHER PERSON AUTHORIZED TO ASSUME FOR T.C. SERVICE CO. ANY SUCH LIABILITY. T.C. SERVICE CO.'S LIABILITY FOR LOSSES OR DAMAGES ARISING OUT OF THE SUPPLY OR USE OF ITS PRODUCTS OR PARTS SHALL IN NO EVENT EXCEED THE PRICE CHARGED FOR SUCH PRODUCTS OR PARTS. THE GOVERNOR IS GUARANTEED FOR THE LIFE OF THE TOOL, IF NOT ABUSED.



**T.C. Service Co.**  
38285 Pelton Road • Willoughby, Ohio 44094 U.S.A.  
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300B	Belt Sander	68
300D(X)M	Inline Drill	64
300DRA(X)M	Right Angle Drill	66
300DRAE(X)M	Extended Right Angle Drill	66
300EH	Extended Die Grinder	42
300GE	Die Grinder	56
300GH	Horizontal Grinder	42
300GH(X)M	Horizontal Sander/Polisher	44
300GT(X)M	Sander/Polisher	61
300HGE	Die Grinder	56
300HGE(X)M	Sander/Polisher	60
300RA	Right Angle Grinder	14, 20 & 28
300RA(X)M	Right Angle Sander/Polisher	34
300RAE	Extended Right Angle Grinder	15, 21 & 29
300RAE(X)M	Extended Right Angle Sander/Polisher	35
300VGE	Vertical Die Grinder	24
307GE	Die Grinder	56
307HGE	Die Grinder	56
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3101RA	Right Angle Sander/Polisher	32
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330RA	Right Angle Die Grinder	22 & 30
340RA	Right Angle Die Grinder	22 & 30
3701RA	Right Angle Sander/Polisher	32
400/410RA(X)M	Right Angle Sander/Polisher	34
400/410RAE(X)M	Extended Right Angle Sander/Polisher	35
400D(X)M	Inline Drill	64
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400DRAE(X)M	Extended Right Angle Drill	66
400EH	Extended Grinder	48
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400GH(X)M	Horizontal Sander/Polisher	44
400GT	Die Grinder	57, 58 & 59
400GT(X)M	Sander/Polisher	61
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400HGE(X)M	Sander/Polisher	60
400RA	Right Angle Grinder	14 & 28
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407GH	Horizontal Grinder	38
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410RAE	Right Angle Grinder	21
420RA	Right Angle Grinder	16, 23 & 31
4520RA	Right Angle Sander/Polisher	33
4620RA	Right Angle Sander/Polisher	33
4620RA(X)M	Right Angle Sander/Polisher	34
517D2M	Inline Drill	65
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517H3M	Power Supply Motor	79
507H	Horizontal Grinder	38, 40, 41 & 43
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527H1M	Power Supply Motor	79
527H2M	Power Supply Motor	79
527H3M	Power Supply Motor	79
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54V	Vertical Grinder	7
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65VBW	Abrasive Cutting Machine	70
662VBW	Abrasive Cutting Machine	70
664	Power Supply Motor	80
66PC	Pile Cutter	9
66VBG	Bench Grinder	69
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80-SERIES	Chipping Hammer	75
TC-1	Scaler	73, 74
TC-182	Scaler	73, 74
TC-183	Chipping Hammer	75

# TOP CAT AIR TOOLS

Made in USA

**Quality tools that perform and last, designed and built to meet our Customer's needs.**

Top Cat air tools are designed and built at our facilities in northeast Ohio, U.S.A. We utilize the most modern design and manufacturing techniques and equipment to provide our experienced builders with the parts needed for YOUR top quality tools. Air tools that are built for hard work, long life and safe operation.

We offer our customers a solid commitment of technical support before and after the sale. We use our 50 plus years of experience to help you select the proper tool and tool set up to meet your application needs. Our customer/technical service professionals are always ready to answer questions about our tools and share knowledge that may help in your selection of Top Cat Tools.

From our facility or at yours, we offer tool seminars/demonstrations of proper and safe tool use and repair clinics. Clinics where customers learn the real value of genuine Top Cat replacement parts.

Can't find the right tool?

Have a unique application?

Check with us.

For over 50 years we have modified existing tool designs, designed/built specialty tools to meet your needs, and in each case provided quality tools that perform, offer versatility and stay in service for a long time.

## The T.C. Pride

T.C. Service has a growing worldwide network of quality Authorized Agents that provide the total package, sales, service and repair.

Our joint goal is to provide you, our customers, with the best American made pneumatic tools for the required job. These tools are Top Cat quality, delivered quickly at a competitive price. Our Authorized Agents know our tools and they can offer the kind of customer service you deserve.

We strive to keep our Authorized Agents aware of our continued ergonomic advancements, so that they can make tool selection recommendations.

Technical assistance is always available. Our Authorized Agents work with us to address any special tool needs you may encounter.

To order, contact your local T.C. Service, Top Cat Authorized Agent or call us for the Agent nearest you.



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